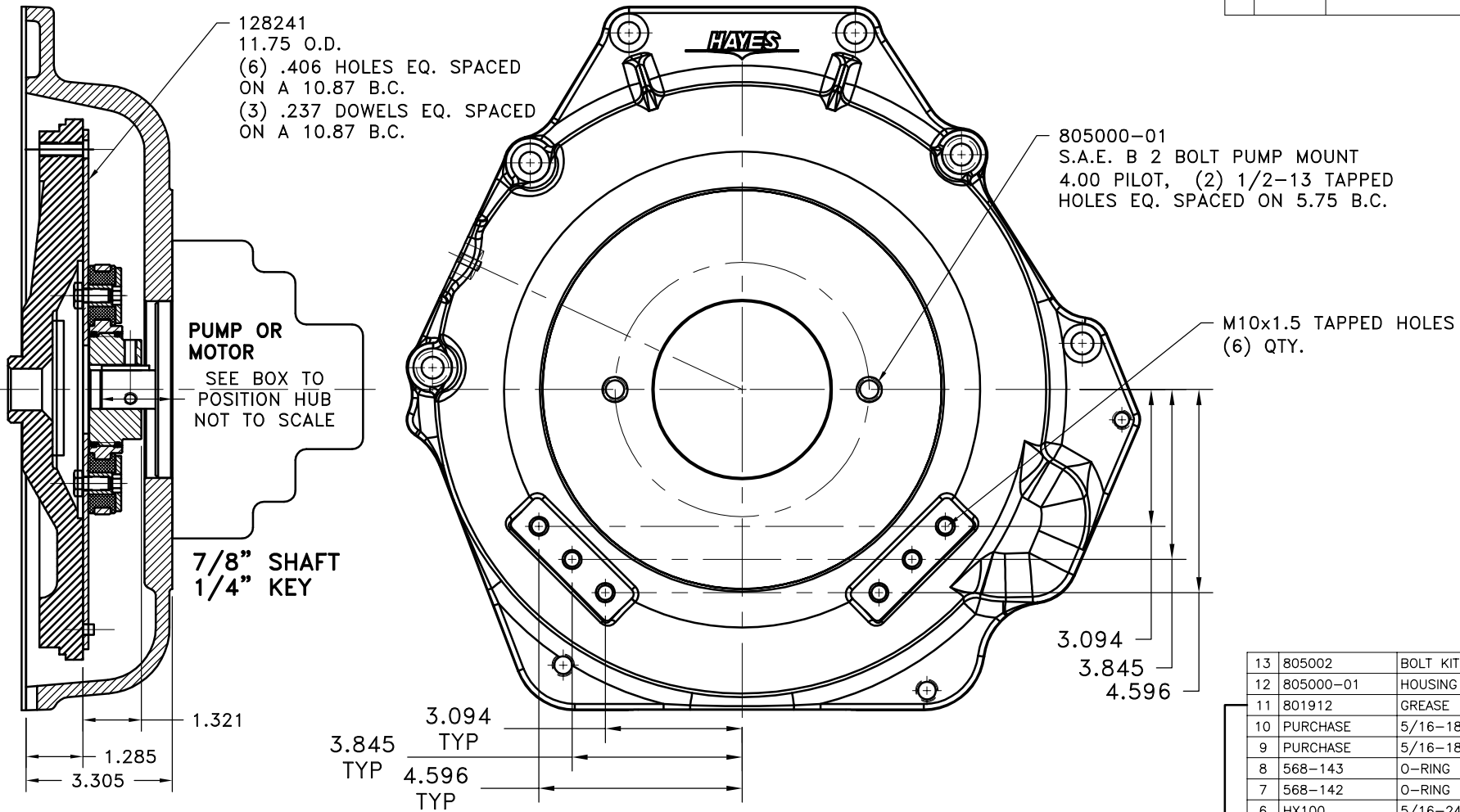


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



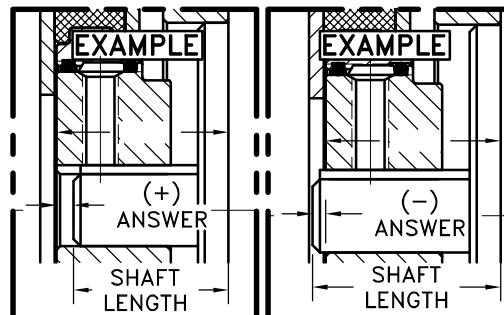
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
- SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



COUPLING ASS'Y #128242

13	805002	BOLT KIT	1
12	805000-01	HOUSING	1
11	801912	GREASE	1
10	PURCHASE	5/16-18 x 3/4" SSSCP	1
9	PURCHASE	5/16-18 x 5/8" SSSCP	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124284-41)	1
6	HX100	5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124284-41	EXT SPL HUB	1
2	124282-02	INT SPL HUB	1
1	128241	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE CHRYSLER 2.8L COUPLING AND HOUSING ASSY MATERIAL	DRAWN BY SIETING CHECKED BY RJH	DATE 05-01-06 SCALE DRAWING NO. 805001 SHEET OF REV.