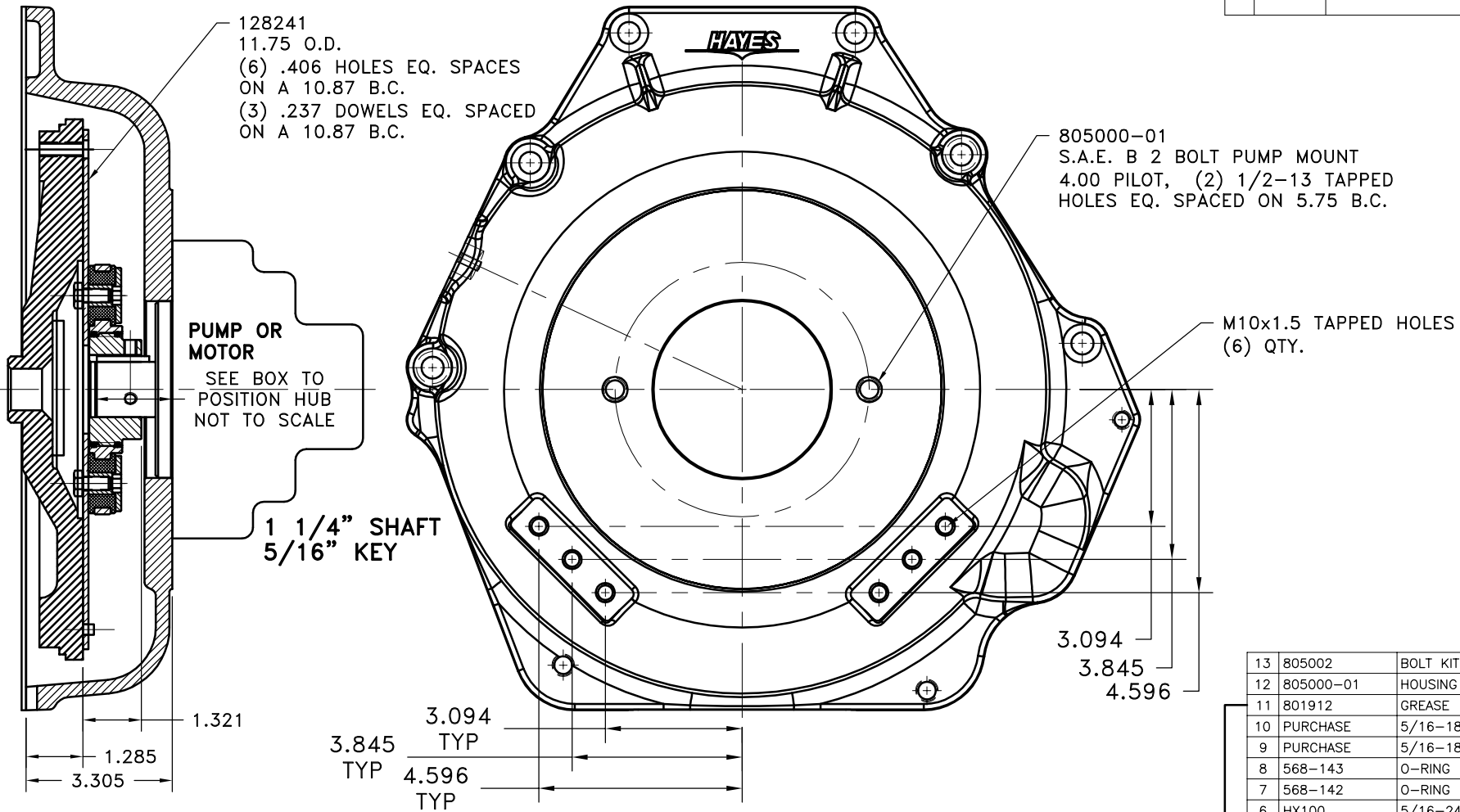


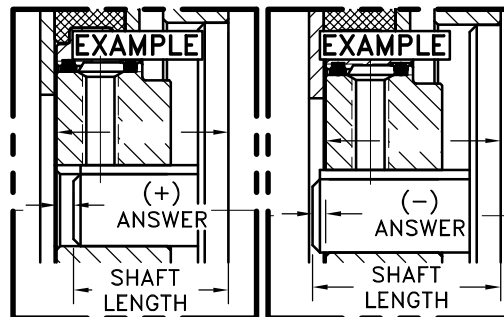
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



13	805002	BOLT KIT	1
12	805000-01	HOUSING	1
11	801912	GREASE	1
10	PURCHASE	5/16-18 x 1/2" SSSCP	1
9	PURCHASE	5/16-18 x 3/8" SSSCP	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124284-43)	1
6	HX100	5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124284-43	EXT SPL HUB	1
2	124282-02	INT SPL HUB	1
1	128241	FLYWHEEL PLATE	1

COUPLING ASS'Y #128291

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.



NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
& REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON
SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4"
OF ENGAGEMENT IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS. TO GET HUB PRESET USE THIS
EQUATION:

EXAMPLE:
- SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/31 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE CHRYSLER 2.8L COUPLING AND HOUSING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 05-01-06 SCALE	DRAWING NO. 805003 SHEET OF REV.	