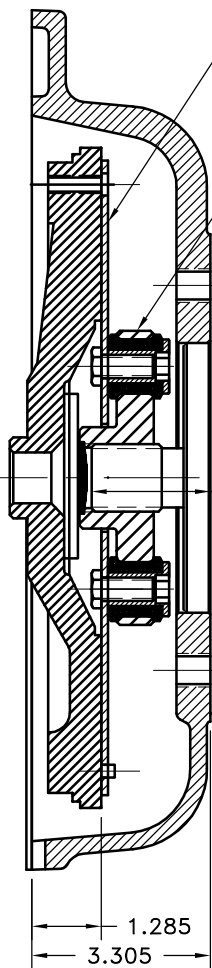


128459
11.75 O.D.
(6) .406 HOLES EQ. SPACES
ON A 10.87 B.C.
(3) .237 DOWELS EQ. SPACED
ON A 10.87 B.C.

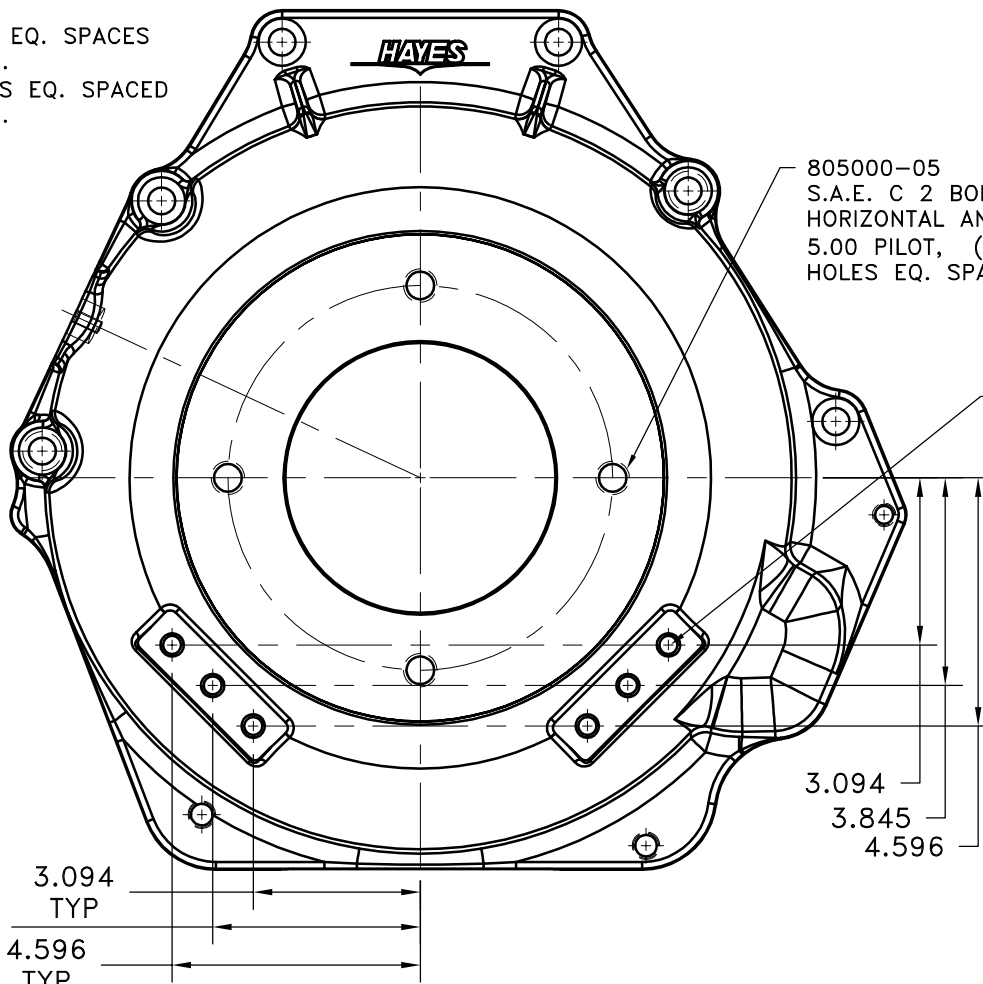
124440-01
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

PUMP
OR
MOTOR

2.20 PUMP SHAFT



1.285
3.305



3.845
TYP
4.596
TYP

805000-05
S.A.E. C 2 BOLT PUMP MOUNT
HORIZONTAL AND VERTICAL
5.00 PILOT, (4) 5/8-11 TAPPED
HOLES EQ. SPACED ON 7.12 B.C.

M10x1.5 TAPPED HOLES
(6) QTY.

3.094
3.845
4.596

COUPLING ASS'Y #128758

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

9	805002	BOLT KIT	1
8	805000-05	HOUSING	1
7	801912	GREASE	1
6	HP-1312-S-62	GREASE PLUG	1
5	HX210	SPEC. 7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	124440-01	COUPLING HUB	1
1	128459	FLYWHEEL PLATE	1

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
— FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS / TOTAL RUN OUT / CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	— UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	HAYES MANUFACTURING INC. ® TITLE CHRYSLER 2.8L COUPLING AND HOUSING ASSY MATERIAL	DRAWN BY SIETING 10-29-07 DATE 10-29-07 SCALE CHECKED BY RJH DRAWING NO. 805006 SHEET OF REV.