

Diagram illustrating the cross-section of a pump or motor assembly, showing internal components and dimensions.

Key components labeled with numbers 1 through 8:

- 1: Outer housing/casing.
- 2: Internal component, possibly a rotor or stator.
- 3: Internal component, possibly a rotor or stator.
- 4: Internal component, possibly a rotor or stator.
- 5: Internal component, possibly a rotor or stator.
- 6: Internal component, possibly a rotor or stator.
- 7: Internal component, possibly a rotor or stator.
- 8: Internal component, possibly a rotor or stator.

Dimensions and specifications:

- 1.650 SHAFT LENGTH
- 13 TOOTH, 16/32 D.P.
- 1.38
- 1.70
- 1.00
- 0.06
- 3.263

PUMP OR MOTOR

Technical drawing of a coupling assembly, showing a top view. The drawing includes the following details:

- SAE "B" MOUNT**: 4.00 DIA PILOT, 1/2-13 TAP, (2) HOLES ON 5.750 B.C.
- LEFT HAND STARTER**: P/N DBRZ-11002-A, ORDER FROM FORD
- RIGHT HAND STARTER**: P/N DBRZ-11002-A, ORDER FROM FORD
- Dimensions**:
 - Overall width: 16.02 CENT
 - Overall height: 14.56
 - Distance between pilot holes: 6.750
 - Distance between pilot holes (center-to-center): 13.50 CENT
 - Distance between pilot holes (center-to-center): 16.02 CENT
- Part Numbers**:
 - 9 801912
 - 8 HP-1125-S
 - 7 123206-0
 - 6 H52500
 - 5 123207-0
 - 4 123205-0
 - 3 881994-B
 - 2 05F025 U
- Assembly Label**: COUPLING ASSY #123340-13

1. HOUSING WILL FIT FORD ENGINE
VSG-413, 4 CYLINDER, 1.3 LITER,
(79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON
BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING
BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE
OF HOUSING AND RUB ON COUPLING ASSEMBLY.

UP TO 50 H.P.			
9	801912	GREASE	1
8	HP-1125-S-32	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	6
6	H52500	NEOPRENE INSERT	6
5	123207-02	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-BH	ENGINE HOUSING	1
2	855265-L2	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

SYMBOLS	RET.	PART NUMBER	DESCRIPTION	QTY
	DO NOT SCALE DRAWING		 MANUFACTURING INC.	
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	TRUE POSITION			
FINISHES SPACED HATCHES DIMENSION AND CONSTRUCTION TRUE POSITION LOC. SURFACE ROUNDED DIM. IN OUT PITCH	HOLE SIZE 1/8" 1/4" 3/8" 1/2" DECIMAL 10 20 30 40 50 60 70 80 90	TITLE HOUSING & COUPLING ASSY		
- UNLESS OTHERWISE SPECIFIED - SHOW FIRST TWO FIGURES OF ALL DIMENSION HORIZ. BRING ALL DIMS. COORDINATE TO .000 SETUP OR MAKE DIMENSION		DRAWN BY LANNEN	DATE 3-30-94	DRAWING NO. 866703
		CHECKED BY FULL	SHEET 1	OF 1

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