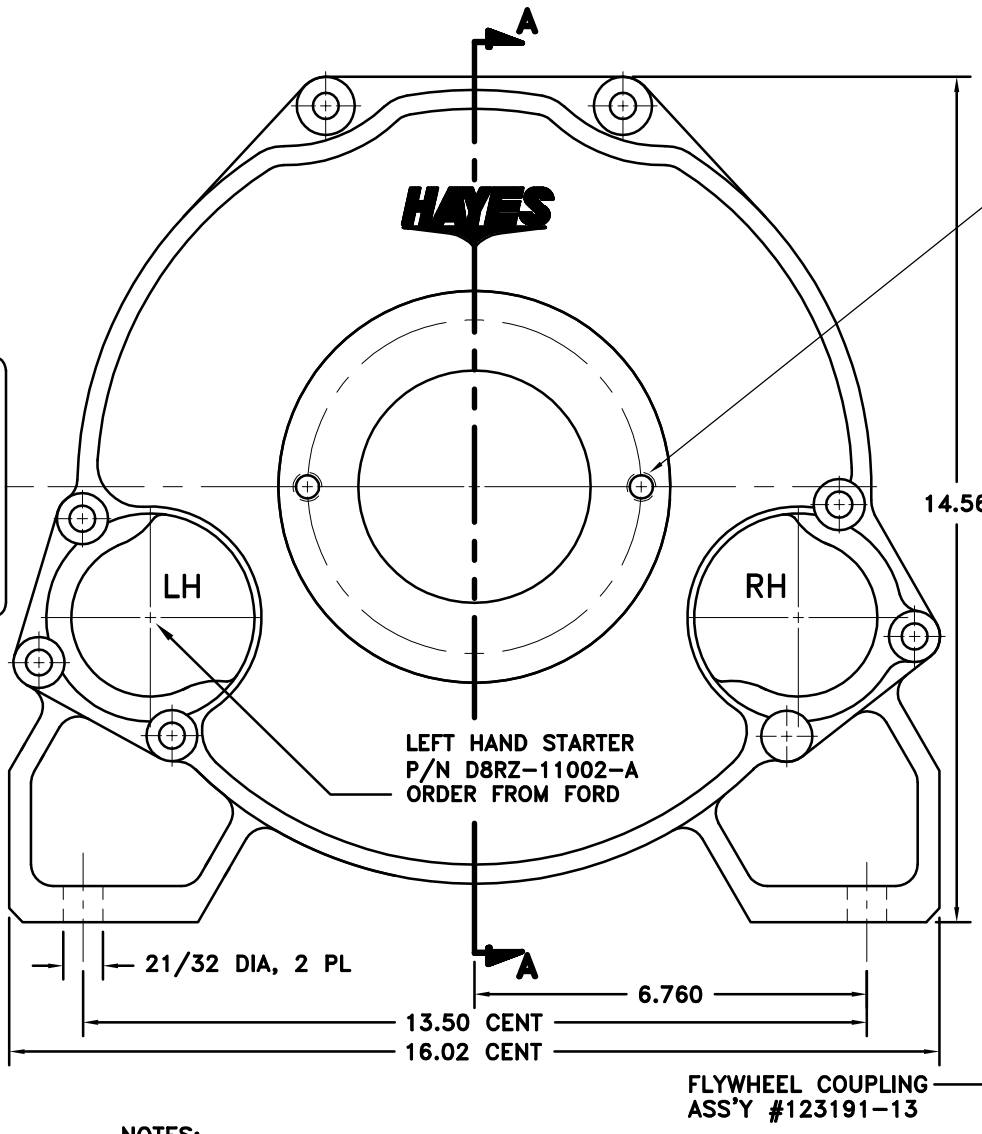
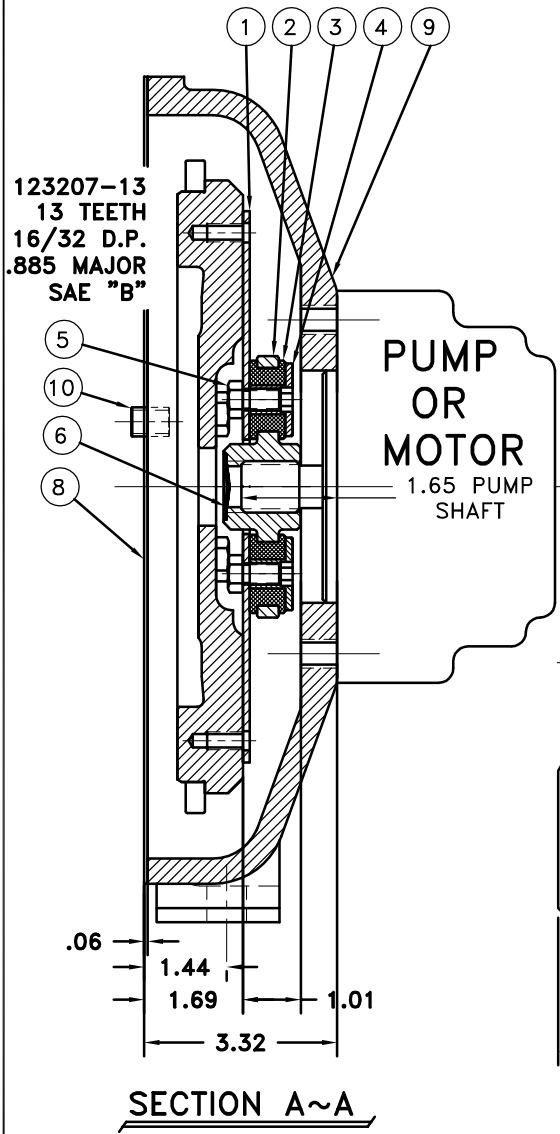


REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	8/00	CHANGED TO BOLTED	RH



SAE "B" 2-BOLT MOUNT
4.00 DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.

UP TO 20 HP

10	70HM-6397-AA	DOWEL BUSHING (ORDER FROM FORD)	2
9	881994-B2	HOUSING	1
8	855265-LH	STARTER PLATE	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-13	COUPLING HUB	1
1	123205-01	FLYWHEEL PLATE	1

NOTES:

- HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
- USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
- CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

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SYMBOLS ▭ FLATNESS ▭ STRAIGHTNESS ▭ ANGULARITY ⊥ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊘ CIRCULAR RUN OUT ⊘ TOTAL RUN OUT ⊘ CYLINDRICITY ✓ FINISH	DET. PART NUMBER DESCRIPTION QTY. DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		
	TITLE FORD VSG-413 HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL		DRAWN BY LANNEN DATE 3-30-94 CHECKED BY SCALE

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.