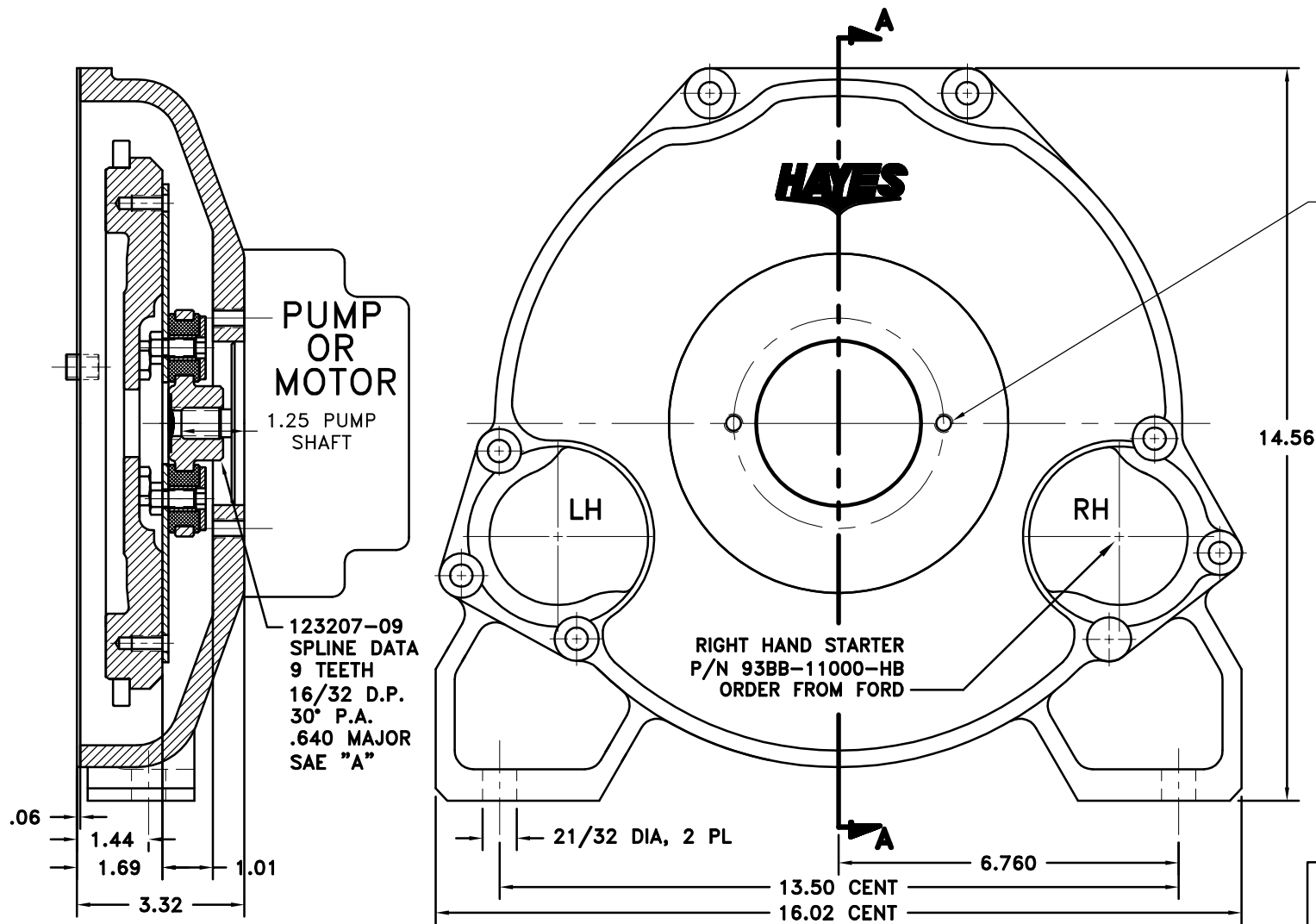


REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	11/94	ADDED PN FOR RH STARTER	RH
	B	9/00	CHANGED HUB LENGTH WAS .375	RH
	C	9/00	CHANGED TO BOLTED	RH



SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

UP TO 20 HP

10	881994-A2	HOUSING	1
9	855136-RH	STARTER PLATE	1
8	70HM-6397-AA	DOWEL BUSHING (ORDER FROM FORD)	2
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-09	COUPLING HUB	1
1	123205-01	FLYWHEEL PLATE	1

COUPLING ASS'Y
#123839

NOTES:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$	HAYES TM MANUFACTURING INC. TITLE FORD VSG413 HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY LANNEN CHECKED BY SCALE	DATE 3-30-94 SCALE	DRAWING NO. 866709 SHEET OF REV.