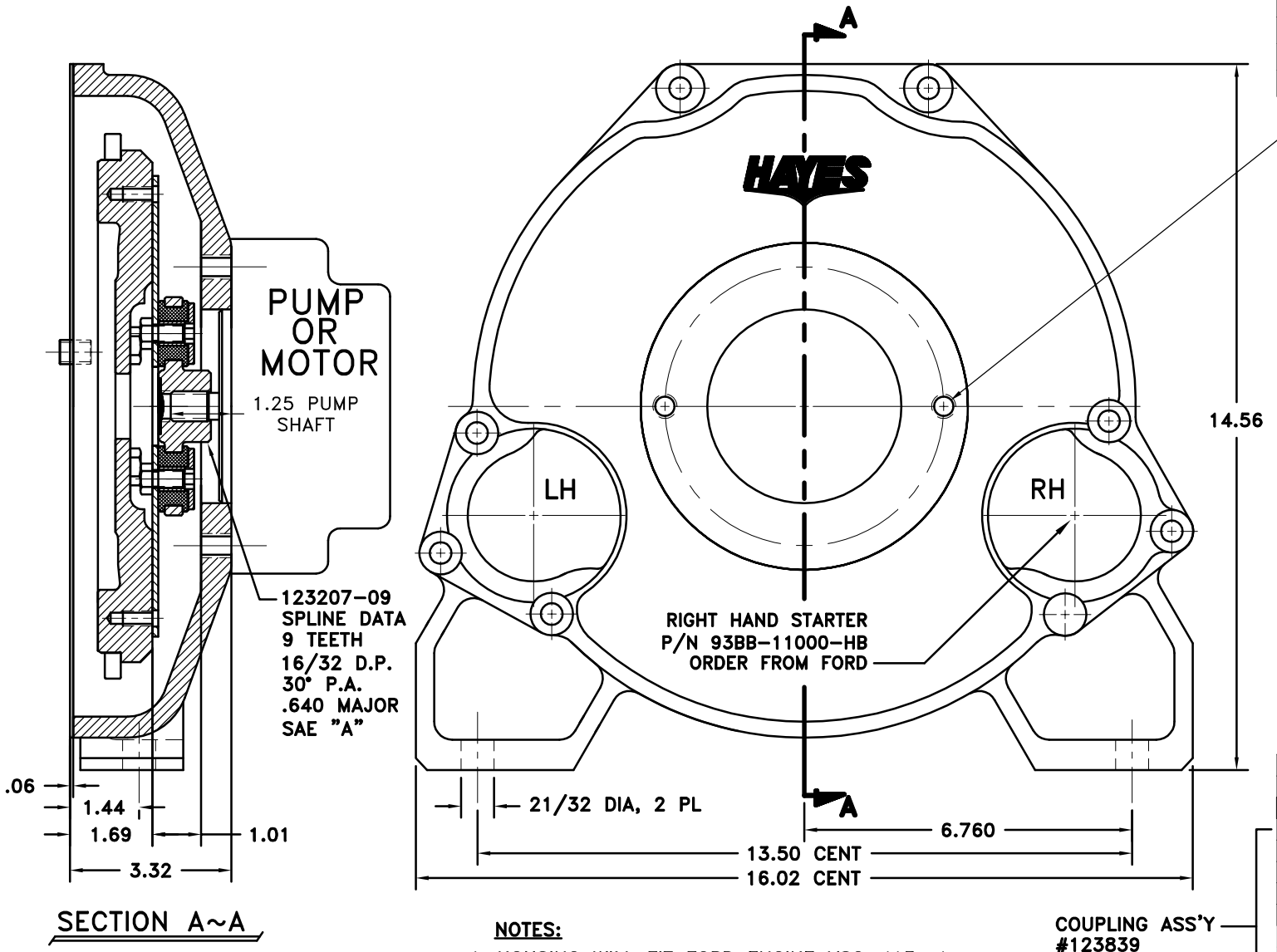
REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	11/94	ADDED PN FOR RH STARTER	RH
	B	9/00	CHANGED HUB LENGTH WAS .375	RH
	C	9/00	CHANGED TO BOLTED	RH



SECTION A~A

UP TO 20 HP

DET.	PART NUMBER	DESCRIPTION	QTY.
10	881994-B2	HOUSING	1
9	855136-RH	STARTER PLATE	1
8	70HM-6397-AA	DOWEL BUSHING (ORDER FROM FORD)	2
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-09	COUPLING HUB	1
1	123205-01	FLYWHEEL PLATE	1

COUPLING ASS'Y
#123839

NOTES:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
SQUARENESS
PARALLELISM
CONCENTRICITY
TRUE POSITION
ROUNDNESS
CIRCULAR RUN OUT
TOTAL RUN OUT
CYLINDRICITY
FINISH

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED
ANGLE ±1/2'
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES TM MANUFACTURING INC.

TITLE
FORD VSG413 HOUSING & FLYWHEEL COUPLING ASS'Y

MATERIAL

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY	DATE	DRAWING NO.
LANNEN	3-30-94	866711
CHECKED BY	SCALE	SHEET OF REV.

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