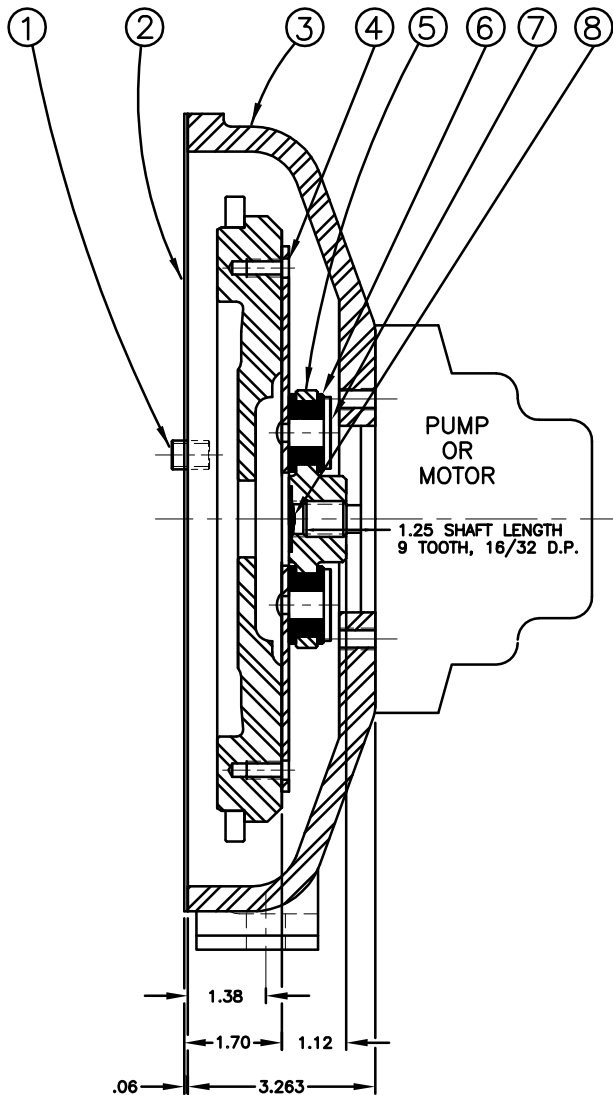
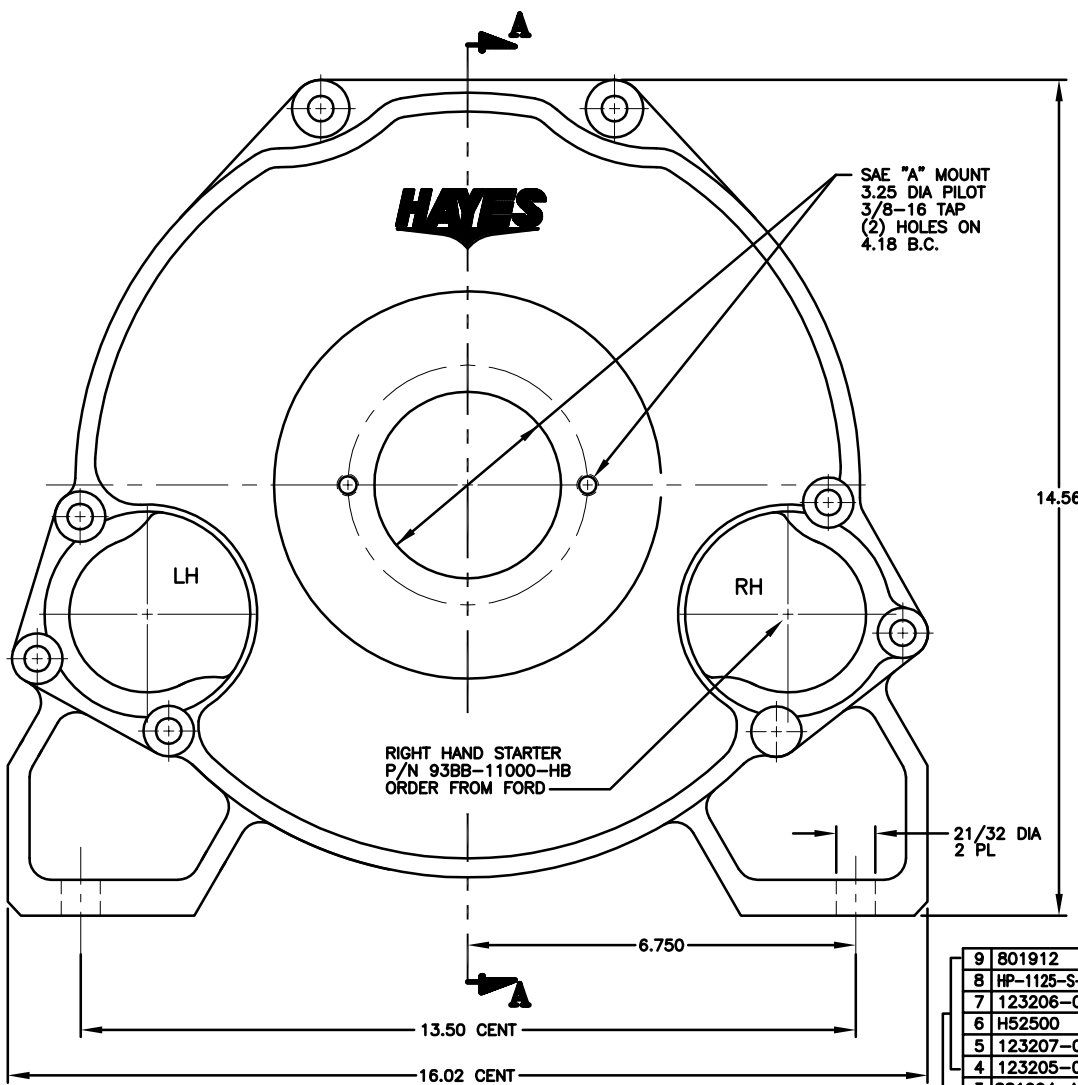


SYL.	DATE	CHANGED DESCRIPTION	DRW.



SECTION A~A



UP TO 50 H.P.

QTY.	PART NUMBER	DESCRIPTION
1	9 801912	GREASE
1	8 HP-1125-S-32	HUBBARD PLUG
6	7 123206-01	STEEL RIVET
6	6 H52500	NEOPRENE INSERT
1	5 123207-04	COUPLING HUB
1	4 123205-01	FLYWHEEL PLATE
1	3 881994-A2	ENGINE HOUSING
1	2 855136-RH	STARTER PLATE
2	1 70HM-6397-AA	DOWEL BUSHING

COUPLING ASS'Y #123840
ORDER FROM FORD

NOTE:

- HOUSING WILL FIT FORD ENGINE V5G-413, 4 CYLINDER, 1.3 LITER, (79 CID)
- USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
- CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

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SYMBOLS	DEF.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS	DO NOT SCALE			
STRAIGHTNESS	DRAWING			
ANGULARITY				
ROUNDNESS				
PARALLELISM				
PERPENDICULARITY				
CONCENTRICITY				
TRUE POSITION				
SYMMETRY				
LOC. SURFACE				
ROUNDNESS				
FINISH				

UNLESS OTHERWISE SPECIFIED - FINISH: ALL SHARP CORNERS 0.10 TO 0.20 RADIUS OR AS SHOWN ON DRAWING NO.

DRAWN BY: LANNEN
 DATE: 3-30-94
 CHECKED BY: SOLE
 DIVISION NO.: 866713
 SHEET OF: FULL