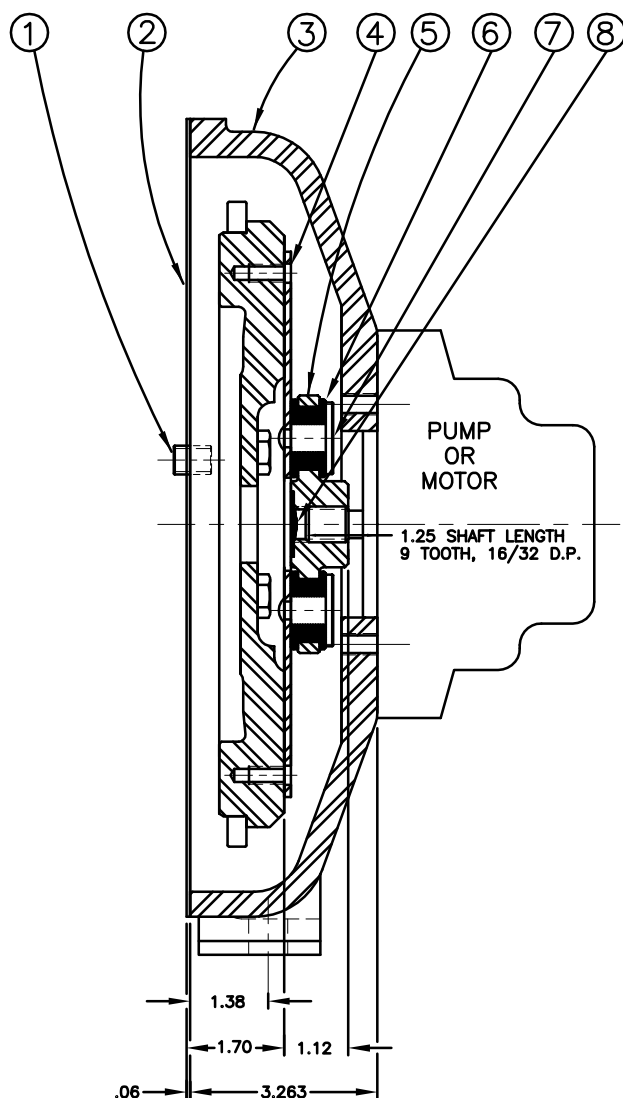
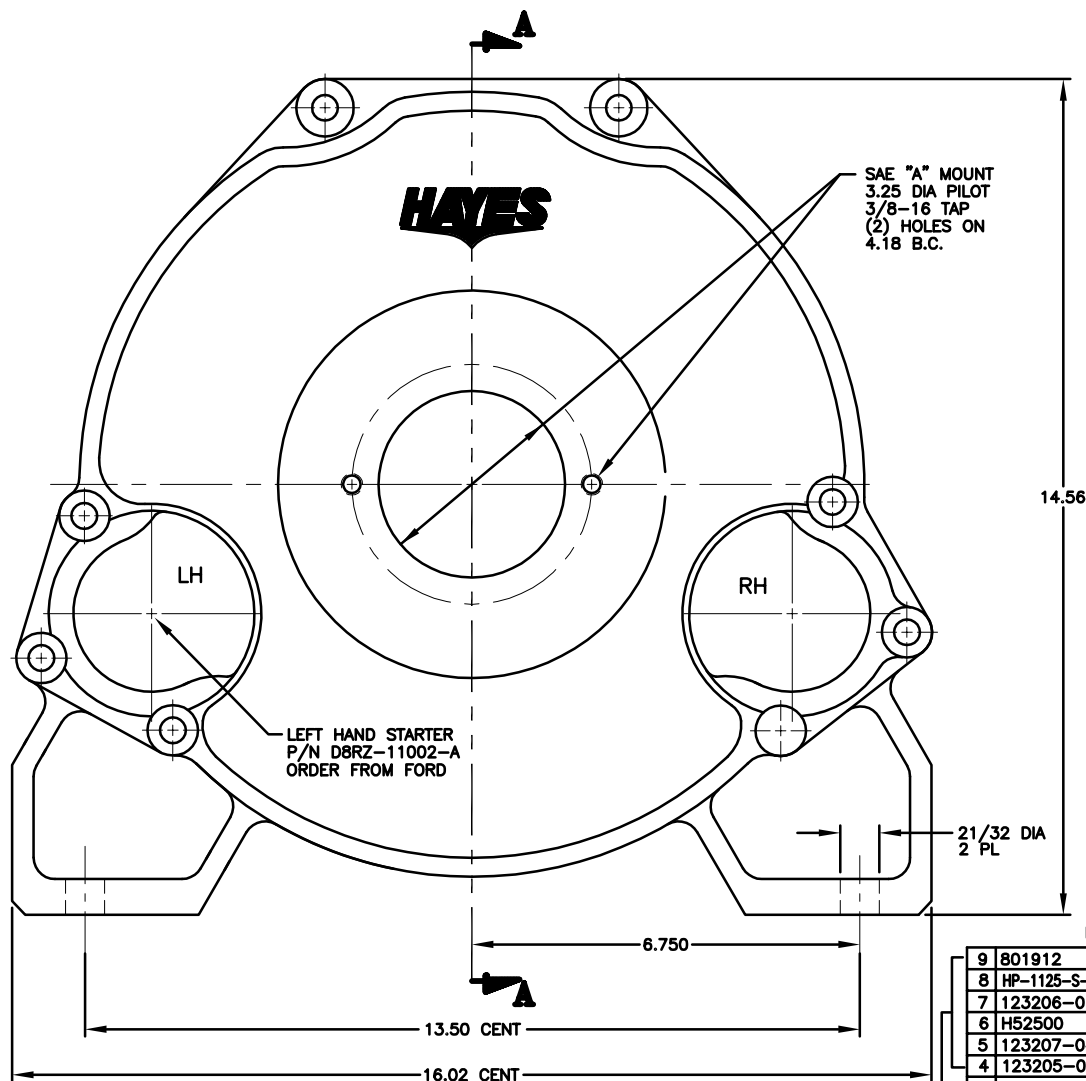


QTY.	DATE	CHANGED DESCRIPTION	DRW.



SECTION A~A



UP TO 50 H.P.

9	801912	GREASE	1
8	HP-1125-S-32	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	6
6	H52500	NEOPRENE INSERT	6
5	123207-04	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-A2	ENGINE HOUSING	1
2	855265-LH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

COUPLING ASS'Y #123840
ORDER FROM FORD

NOTE:

- HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER, (79 CID)
- USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
- CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLANGES SPACERS ANALOGY SCREWDRIVERS PARALLEL CONCENTRICITY TRUE POSITION DUALITY LOC. SURFACE ROUNDER FLAT CUT FROM	DO NOT SCALE DRAWING TOLERANCES UNLESS SPECIFIED HOLE 1/16 FRACTION 21/32 DECIMAL IN 0.000 AND 0.005			
TITLE HOUSING & COUPLING ASS'Y DATE 3-30-94 SCALE FULL DRAWING NO. 866714 SHEET OF REV.				
- UNLESS OTHERWISE SPECIFIED - BREAK ALL SHARP CORNERS .010 TO .050 GROUP OR INDIC. DRAWING NO.				

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