

1.25 SHAFT LENGTH
9 TOOTH, 16/32 D.P.

1.38
1.70
1.12
3.263

.06

PUMP OR MOTOR

1 2 3 4 5 6 7 8

HAYES

RIGHT HAND STARTER
P/N 93BB-11000-HB
ORDER FROM FORD

LH

RH

SAE "B" MOUNT
4.00 DIA PILOT
1/2-13 TAP
(2) HOLES ON
5.750 B.C.

21/32 DIA
2 PL

14.50

6.750

13.50 CENT

16.02 CENT

9 801912
8 HP-1125-S
7 123206-C
6 H52500
5 123207-C
4 123205-C
3 881994-E

9	801912	GREASE	1
8	HP-1125-S-32	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	6
6	H52500	NEOPRENE INSERT	6
5	123207-04	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-B2	ENGINE HOUSING	1
2	855136-RH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

1. HOUSING WILL FIT FORD ENGINE
VSG-413, 4 CYLINDER, 1.3 LITER,
(79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON
BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING
BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE
OF HOUSING AND RUB ON COUPLING ASSEMBLY.

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