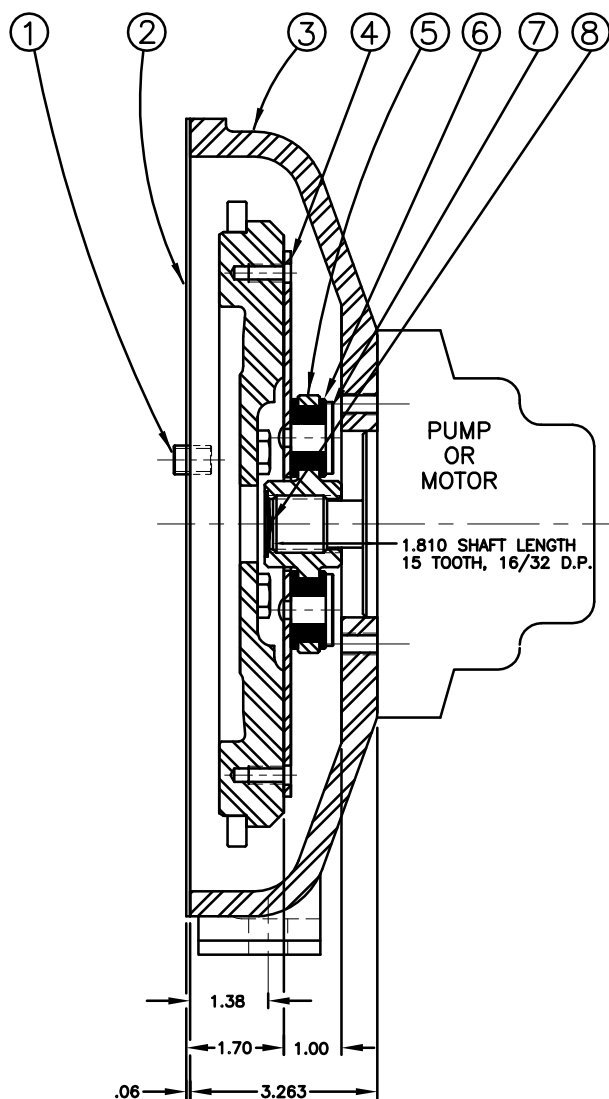
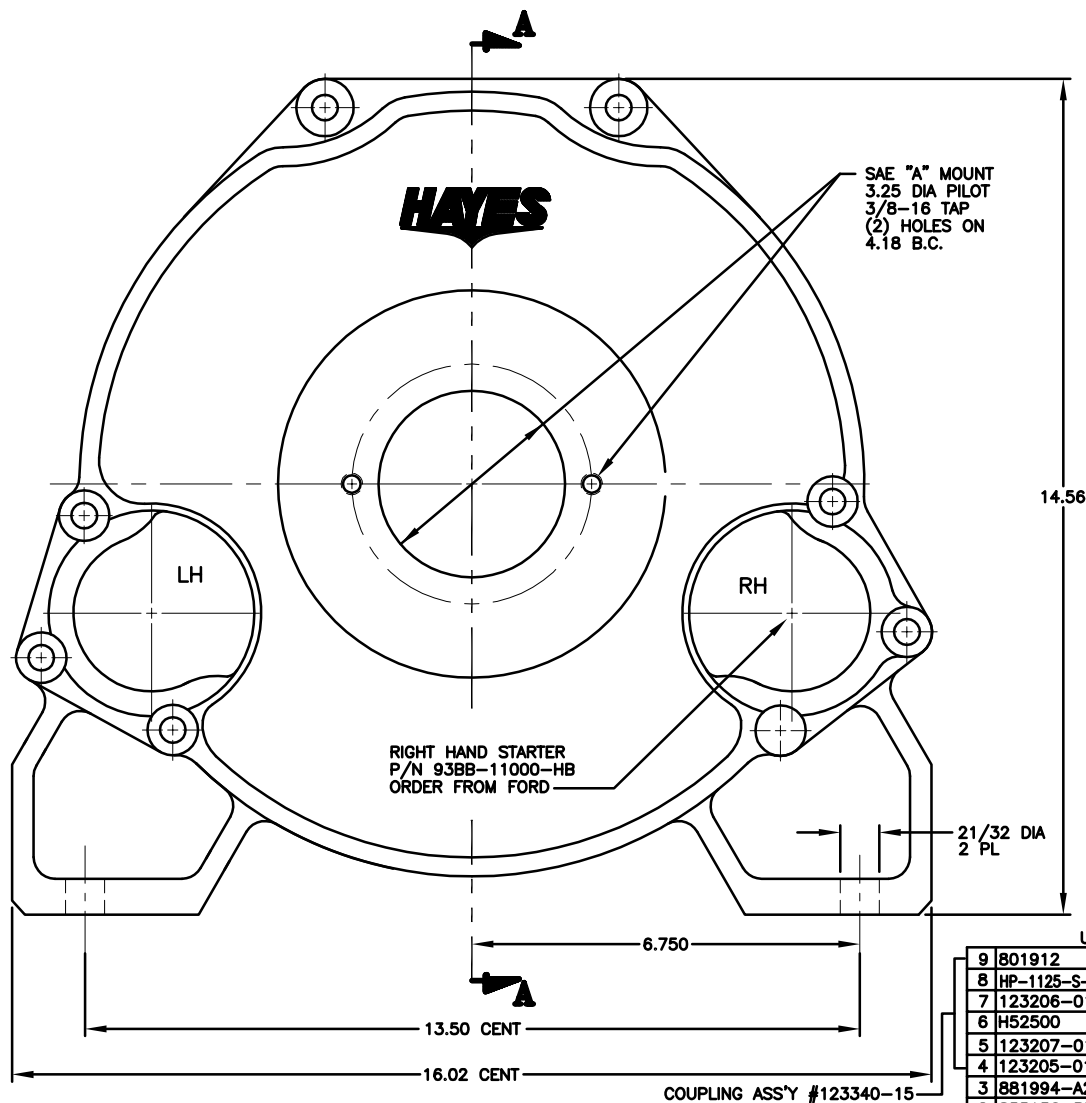


REV.	DATE	CHANGED DESCRIPTION	DRAW.
A	11/24	ADDED P/N TO R/H STARTER	RH



SECTION A~A



NOTE:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER, (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

UP TO 50 H.P.		
9	801912	GREASE
8	HP-1125-S-32	HUBBARD PLUG
7	123206-01	STEEL RIVET
6	H52500	NEOPRENE INSERT
5	123207-01	COUPLING HUB
4	123205-01	FLYWHEEL PLATE
3	881994-A2	ENGINE HOUSING
2	855136-RH	STARTER PLATE
1	70HM-6397-AA	DOWEL BUSHING

INSTRUCTIONS	SYMBOLS	REV.	PART NUMBER	DESCRIPTION	QTY.	
	FLANGES STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION QUALITY LOC. SURFACE ROUNDNESS RUN OUT FINISH			DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ASME 4-1/2 PRACTICE 1/32 DECIMAL .001 ANGULAR .001 ROUNDNESS .001 FINISH 250 8.000	 MANUFACTURED BY	
				TITLE COUPLER & COUPLING ASS'Y		
				MATERIAL		
				ORDER BY CHANNEN	DATE 3-31-94	DRAWING NO. 866721
				CHECKED BY SOLE		
				FULL		
					SHEET	OF
						REV.
		UNLESS OTHERWISE SPECIFIED - REMOVE FIRST TURNING BREAK ALL SHARP CORNERS .010 TO .030				