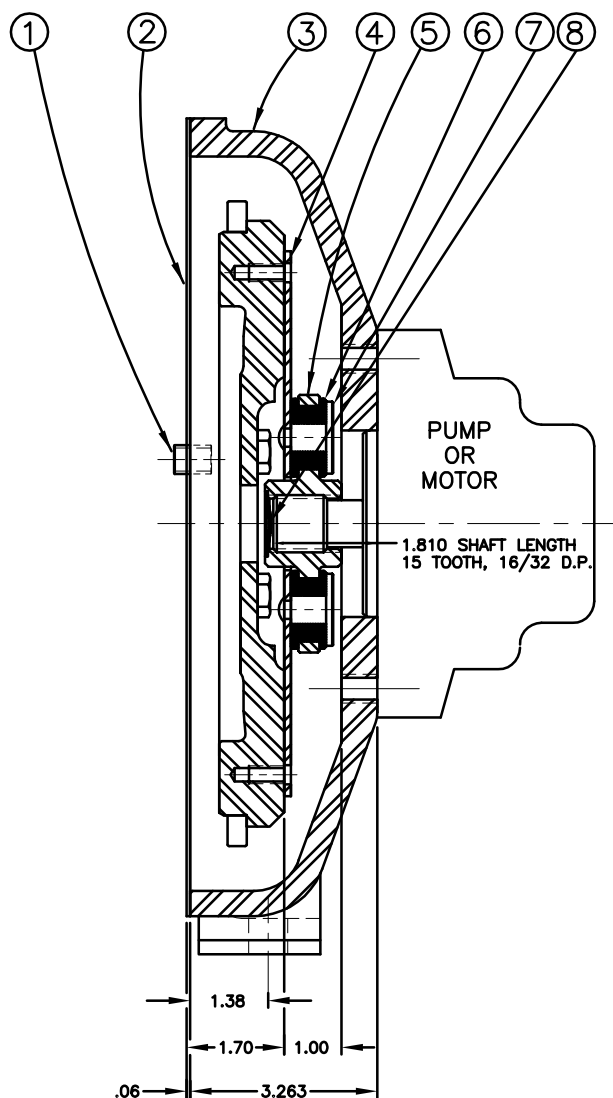
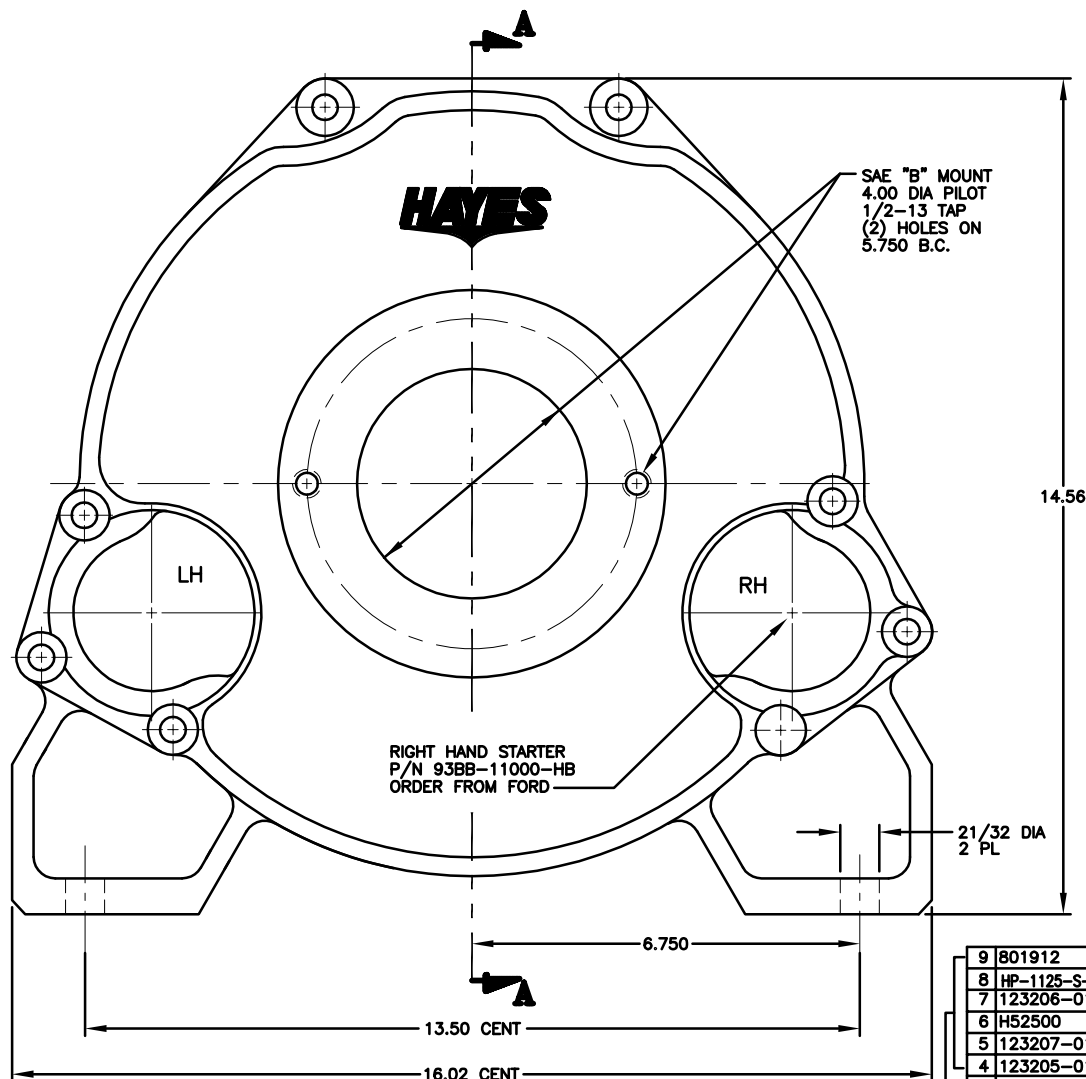


REV.	DATE	CHANGED DESCRIPTION	DRAW.
A	11/84	ADDED P/N TO R/H STARTER	RH



SECTION A~A



NOTE:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER, (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

SAE "B" MOUNT
4.00 DIA PILOT
1/2-13 TAP
(2) HOLES ON
5.750 B.C.

UP TO 50 H.P.

9	801912	GREASE	1
8	HP-1125-S-32	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	6
6	H52500	NEOPRENE INSERT	6
5	123207-01	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-B2	ENGINE HOUSING	1
2	855136-RH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

COUPLING ASS'Y #123340-15

ORDER FROM FORD

SYMBOLS	REV.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING				
TRUE POSITION QUANTITY LOC. SURFACE ROUNDNESS FILLET FRESH				
DATE 3-31-94				
SCALE FULL				
DRAWN BY LANNEN		DATE 3-31-94		DRAWING NO. 866723
CHECKED BY		SCALE FULL		SHEET OF REV.

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