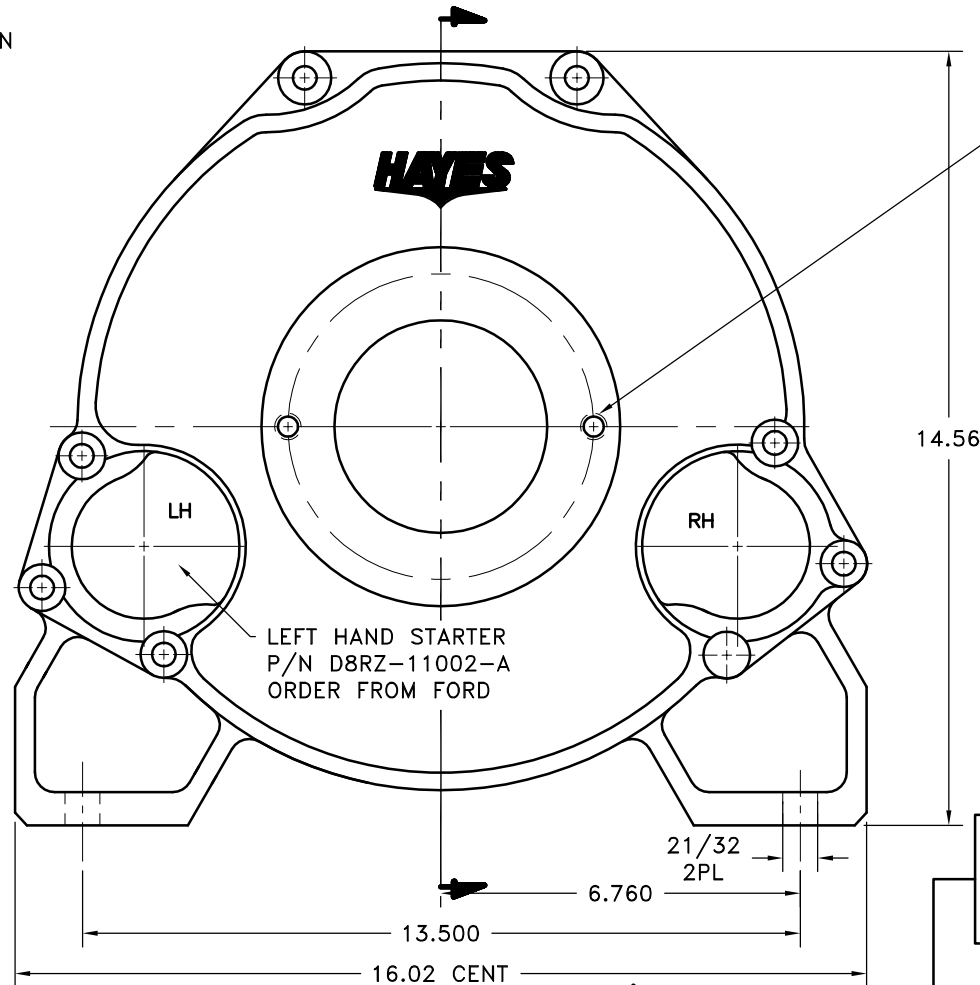
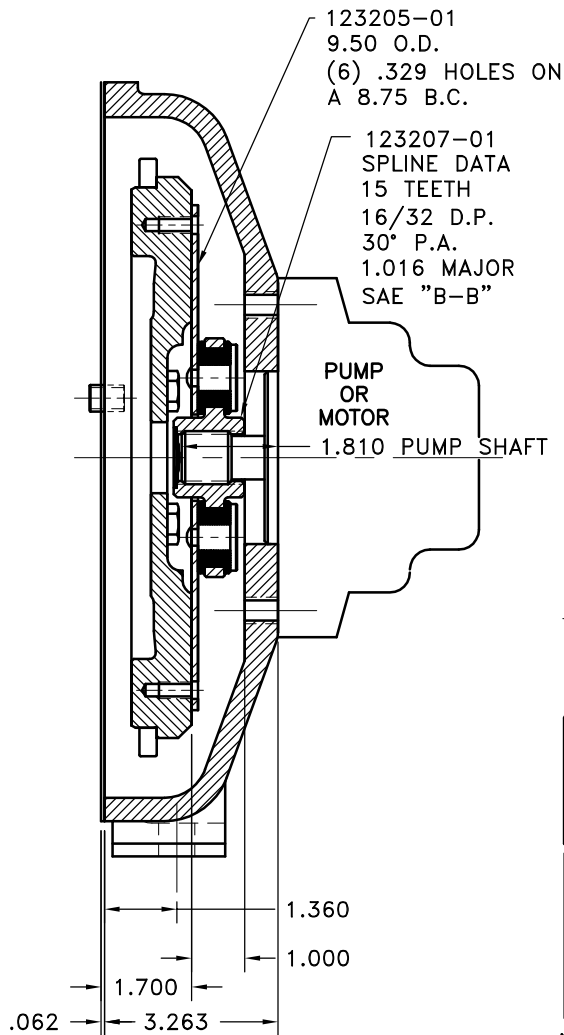


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	10/16/2002	UPDATED PRINT	ZS	RJH	HM



S.A.E. B MOUNT
4.00 PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 5.75 B.C.

UP TO 50 HP

9	801912	GREASE	1
8	HP-1125-S-32	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	6
6	H52500	NEOPRENE INSERT	6
5	123207-01	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-B2	ENGINE HOUSING	1
2	855265-LH	LH STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

NOTES:

- HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
- USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
- CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

COUPLING ASS'Y #123340-15
ORDER FROM FORD

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
— FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FORD VSG-413 HOUSING AND FLYWHEEL COUPLING ASSY MATERIAL	
— UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 3-31-94 SCALE	DRAWING NO. 866724 SHEET OF REV.	