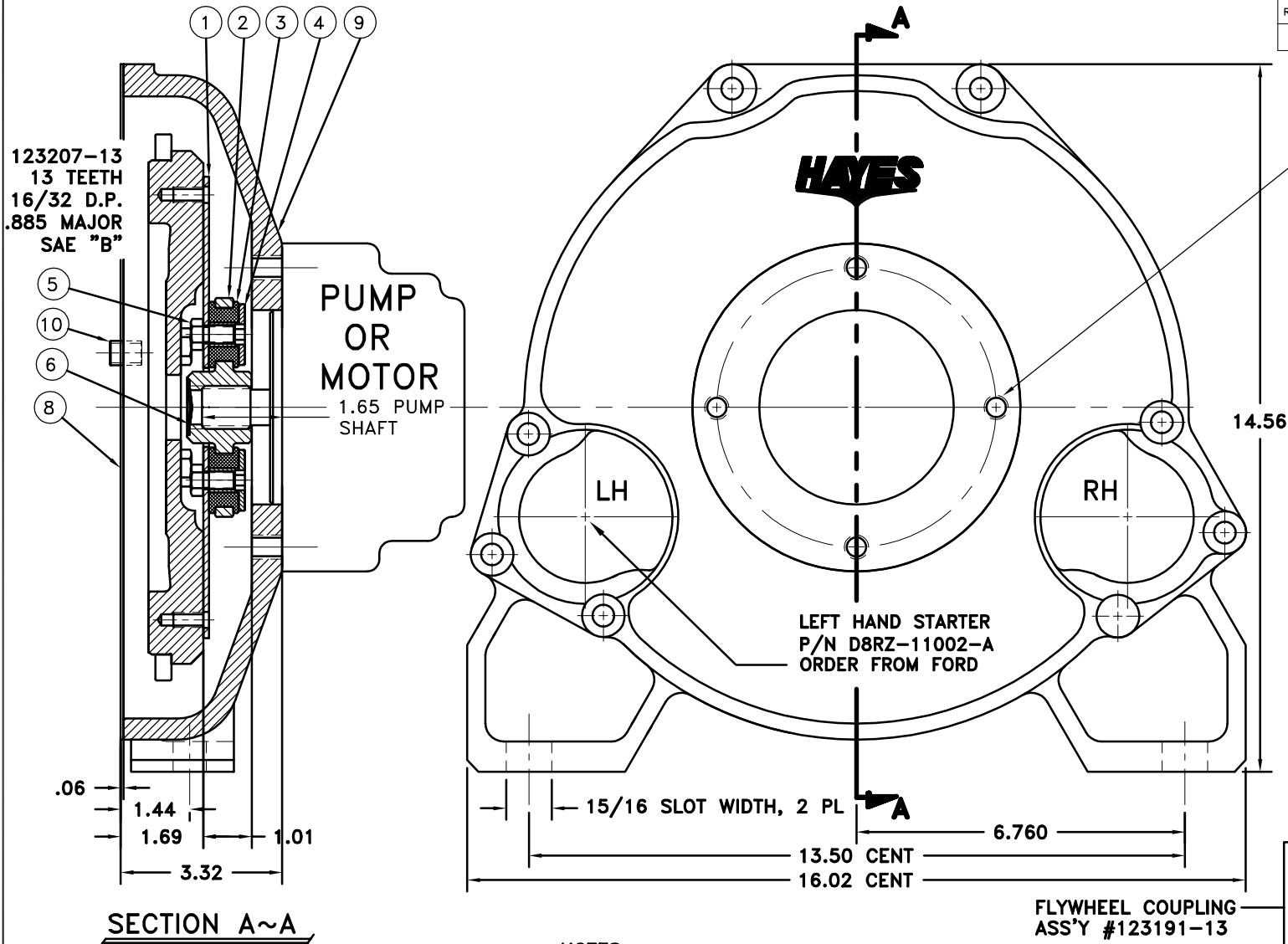


| REV | DATE | CHANGE DESCRIPTION | MOD.BY | CK1 | CK2 |
|-----|------------|--------------------|---------|-----|-----|
| A | 08/01/2000 | CHANGED TO BOLTED | HAVEMAN | | |



SAE "B" 2-BOLT MOUNT
4.00 DIA PUMP PILOT
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.
2 HORIZONTAL & 2 VERTICAL

UP TO 20 HP

| | | | |
|----|--------------|---------------------------------|---|
| 10 | 70HM-6397-AA | DOWEL BUSHING (ORDER FROM FORD) | 2 |
| 9 | 832123 | HOUSING | 1 |
| 8 | 855265-LH | STARTER PLATE | 1 |
| 7 | 801912 | GREASE | 1 |
| 6 | HP-1125-S-32 | HUBBARD PLUG | 1 |
| 5 | HX100 | 5/16-24x5/8 H.H.B. | 3 |
| 4 | 123729-01 | THREADED BUSHING | 3 |
| 3 | H52500 | NEOPRENE INSERT | 3 |
| 2 | 123207-13 | COUPLING HUB | 1 |
| 1 | 123205-01 | FLYWHEEL PLATE | 1 |

NOTES:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

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| SYMBOLS | DET. | PART NUMBER | DESCRIPTION | QTY. |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|----------------------------------------|
| FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH | DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 \pm .01 .000 \pm .005 .0000 \pm .0005 | TITLE HAYES TM MANUFACTURING INC. FORD VSG-413 HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL | DRAWN BY LANNEN DATE 3-31-94 CHECKED BY SCALE | DRAWING NO. 866727 SHEET OF REV. |

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD
ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

866727

866727