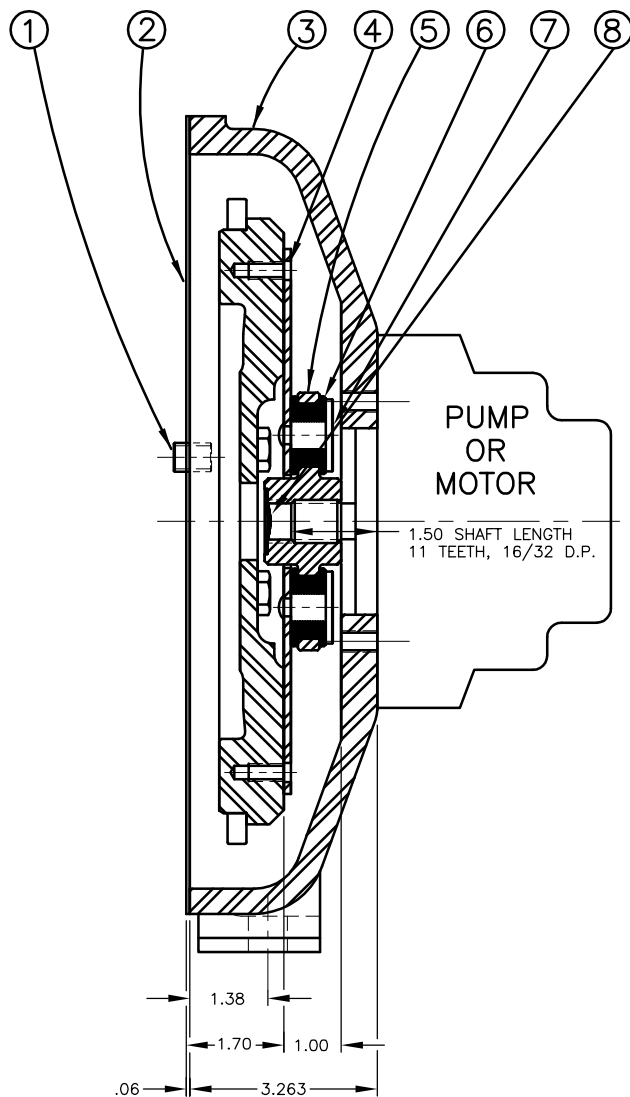
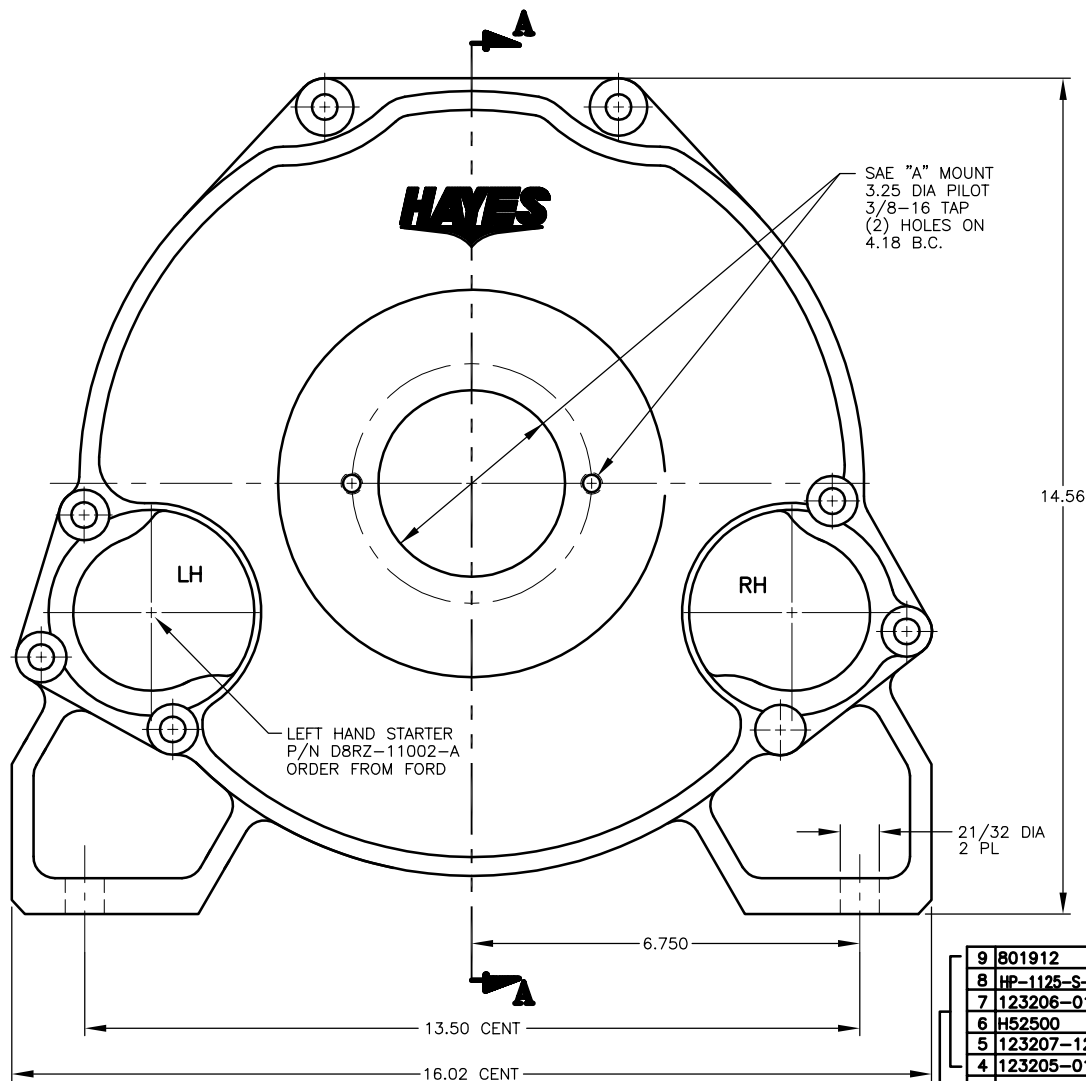




SECTION A~A



UP TO 50 H.P.

9	801912	GREASE	1
8	HP-1125-S-32	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	6
6	H52500	NEOPRENE INSERT	6
5	123207-12	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-A2	ENGINE HOUSING	1
2	855265-LH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

COUPLING ASS'Y #124124

ORDER FROM FORD

NOTE:

- HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER, (79 CID)
- USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
- CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS	DO NOT SCALE			
SPHERICALITY	DRAWING			
ANGULARITY				
SCREWDRILL				
PARALLELISM				
CONCENTRICITY				
TRUE POSITION				
STRAIGHTNESS				
LOC. SURFACE				
ROUNDNESS				
RUE OUT				
FINISH				

TITLE		DATE	DRAWING NO.
HOUSING & COUPLING ASS'Y		3-31-94	866728
DRAWN BY		CHECKED BY	SCALE
LANNEN		FULL	866728
SHEET		OF	REV.
1		1	