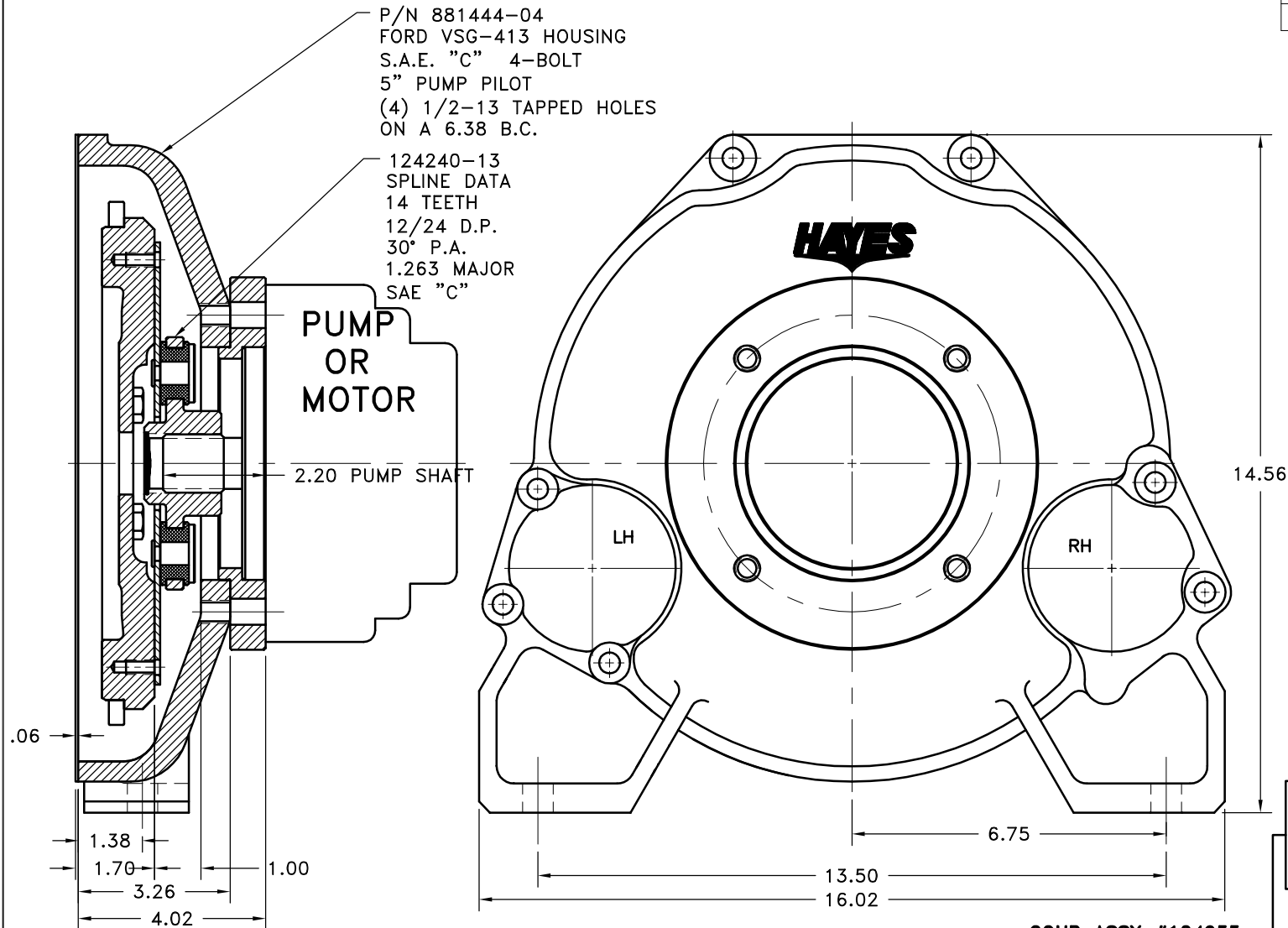


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
D	03/31/2004	ADDED HUBBARD PLUG	ZS	RJH	HM



NOTES:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

**COUP ASSY #124955
ORDER FROM FORD**

10	125253-02	PUMP ADAPTER	1
9	801912	GREASE	1
8	HP-1312-S-62	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	8
6	H52500	NEOPRENE INSERT	8
5	124240-13	COUPLING HUB	1
4	124319	FLYWHEEL PLATE	1
3	881444-04	HOUSING	1
2	855265-LH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS \ STRAIGHTNESS < ANGULARITY ⊥ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊘ CIRCULAR RUN OUT ⊘ TOTAL RUN OUT ⊘ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FORD VSG-413 FLYWHEEL HOUSING ASSY MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING 12-17-96 CHECKED BY RJH	DATE 12-17-96 SCALE	DRAWING NO. 866736 SHEET OF REV.	