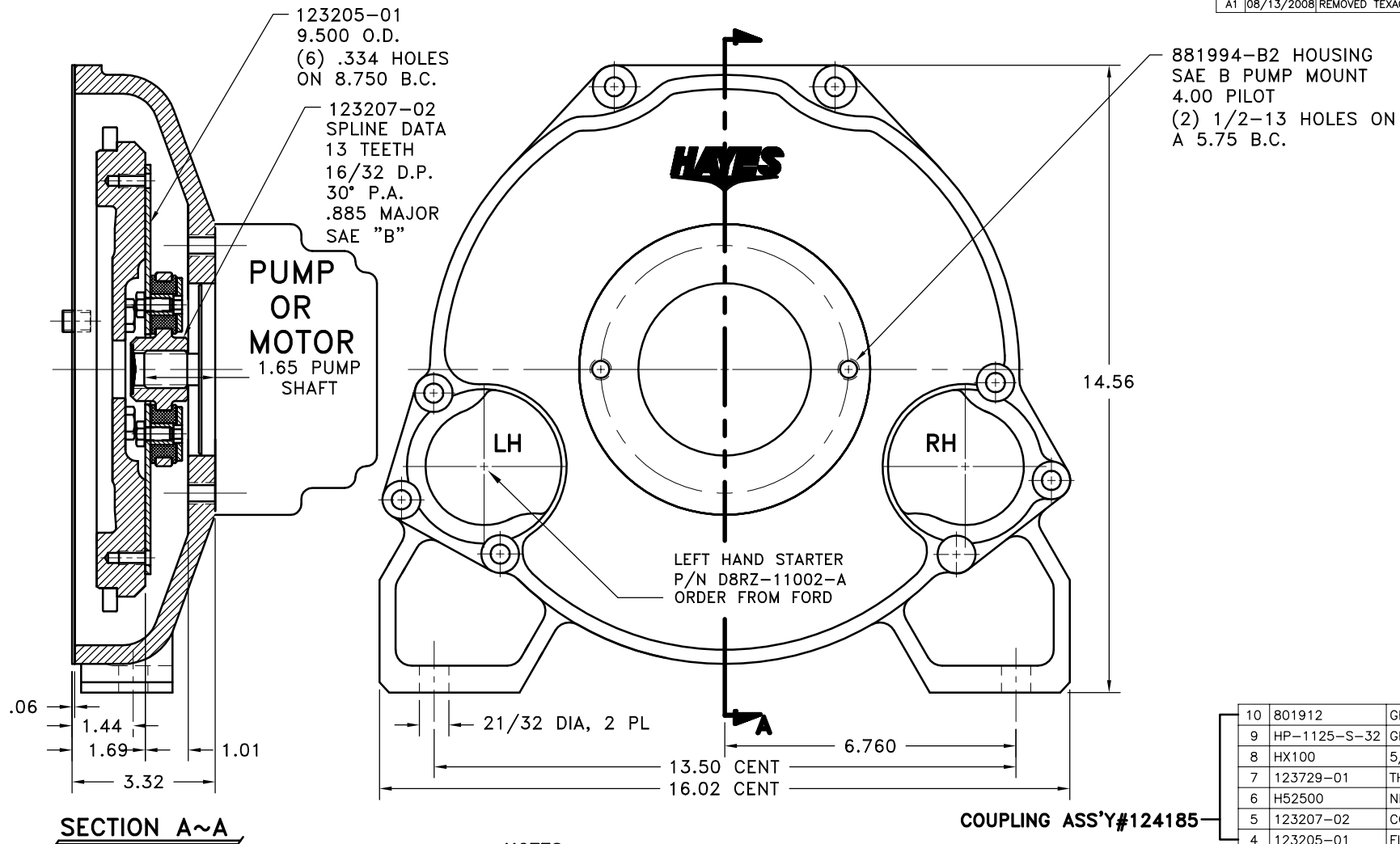


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	08/13/2008	REMOVED TEXACO FROM NOTES.	ZS	RJH	HM



NOTES:

- HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
- USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
- CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

ORDER FROM FORD

10	801912	GREASE	1
9	HP-1125-S-32	GREASE PLUG	1
8	HX100	5/16-24 x 5/8" HHB	6
7	123729-01	THREADED BUSHING	6
6	H52500	NEOPRENE INSERT	6
5	123207-02	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-B2	ENGINE HOUSING	1
2	855265-LH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS \ STRAIGHTNESS / ANGULARITY \ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS / TOTAL RUN OUT / CYLINDRICITY / FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FORD 1.3L FLYWHEEL COUPLING AND HOUSING ASSY MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 05-09-94 SCALE	DRAWING NO. 866750 SHEET OF REV.	