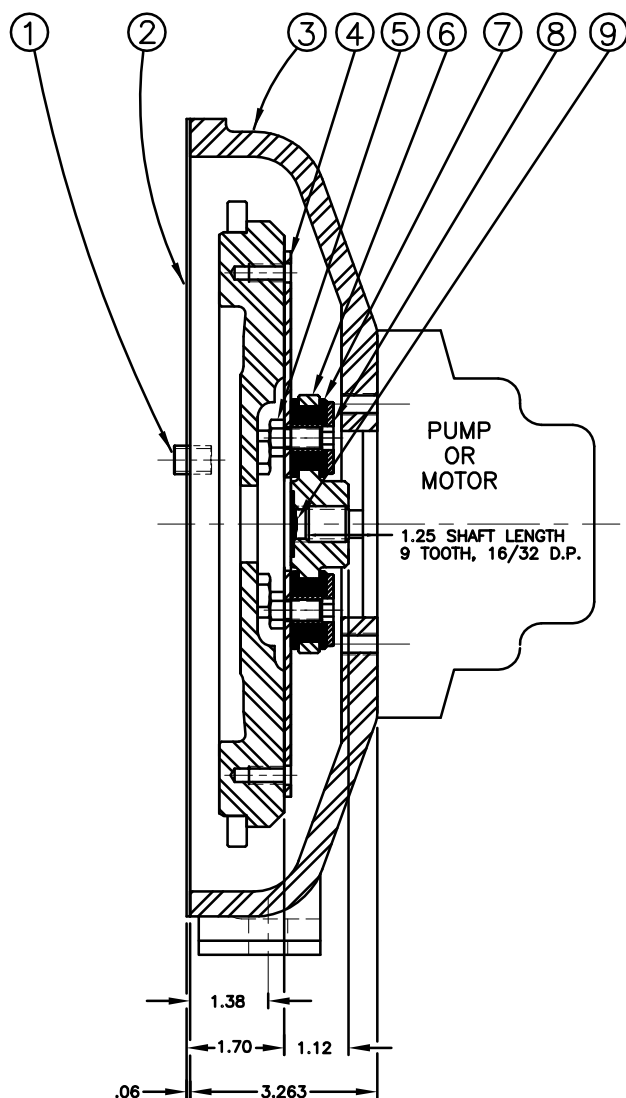
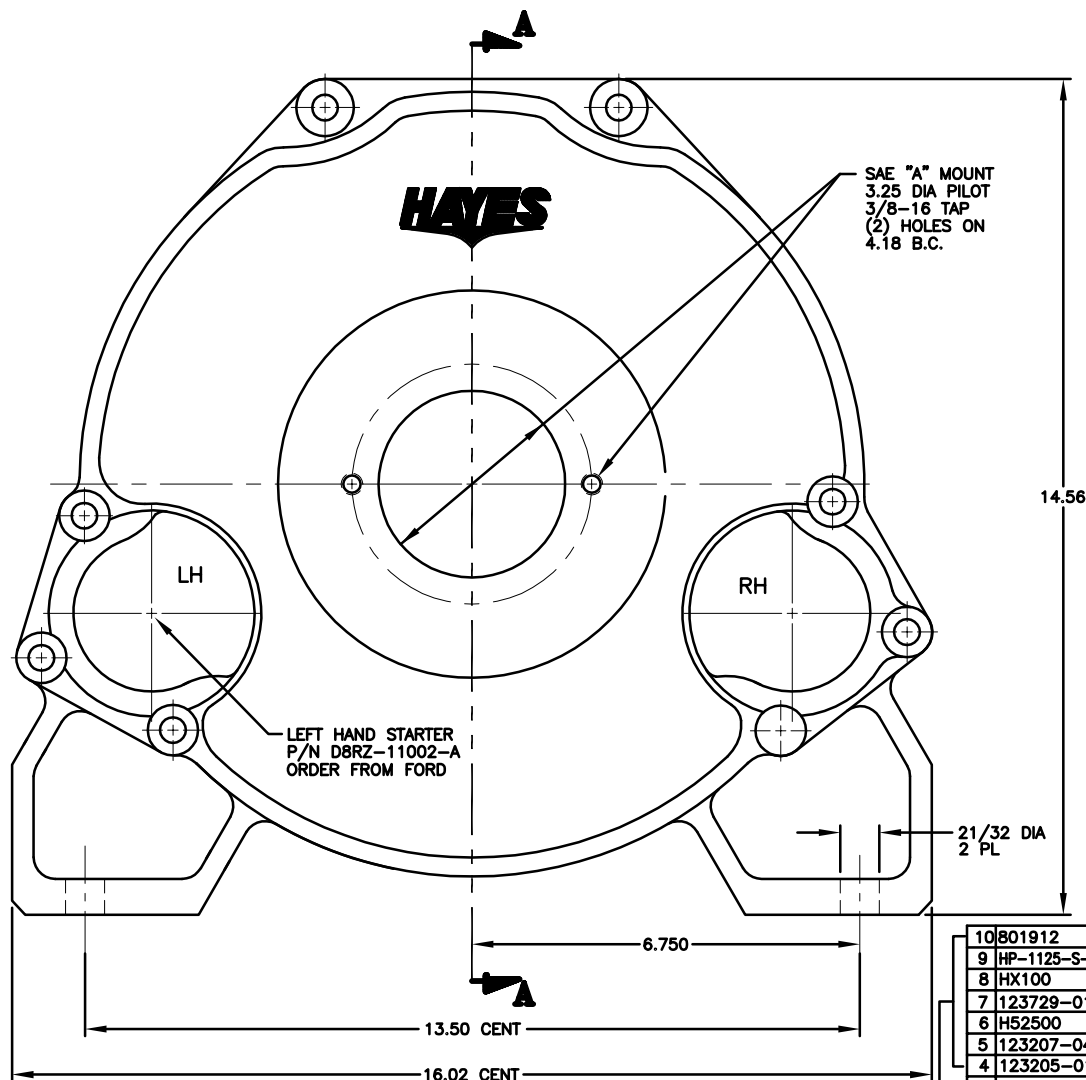


REV.	DATE	CHANGED DESCRIPTION	CHK.



SECTION A~A

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UP TO 50 H.P.

NOTE:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER, (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

COUPLING ASS'Y #124311
ORDER FROM FORD

10	801912	GREASE	1
9	HP-1125-S-32	HUBBARD PLUG	1
8	HX100	5/16-24-5/8 BOLT	6
7	123729-01	THREADED BUSHING	6
6	H52500	NEOPRENE INSERT	6
5	123207-04	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-A2	ENGINE HOUSING	1
2	855265-LH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

SYMBOLS FLATNESS STRAIGHTNESS ANGULARITY BOWNESS PARALLELISM PERPENDICULARITY TRUE POSITION CIRCULARITY CYCLINDRICITY LOC. SURFACE ROUNDNESS RUN OUT PITCH	DET. PART NUMBER DESCRIPTION QTY.	HAYES MANUFACTURING INC. TITLE HOUSING & COUPLING ASS'Y MATERIAL DRAWN BY HAYEMAN DATE 4-17-95 CHECKED BY SCALE FULL DRAWING NO. 866751 SHEET OF REV.
	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTION 1/16 DECIMAL .001 ANG. 1/16 RUN OUT 0.001 PITCH 0.001	
	UNLESS OTHERWISE SPECIFIED - FINISH FIRST SURFACE ON ALL DIMENSIONS BREAK ALL SHARP CORNERS 90 TO 120 GROUP OR MAKE DIMENSIONS	
	TITLE MATERIAL DRAWN BY DATE CHECKED BY SCALE DRAWING NO. SHEET OF REV.	