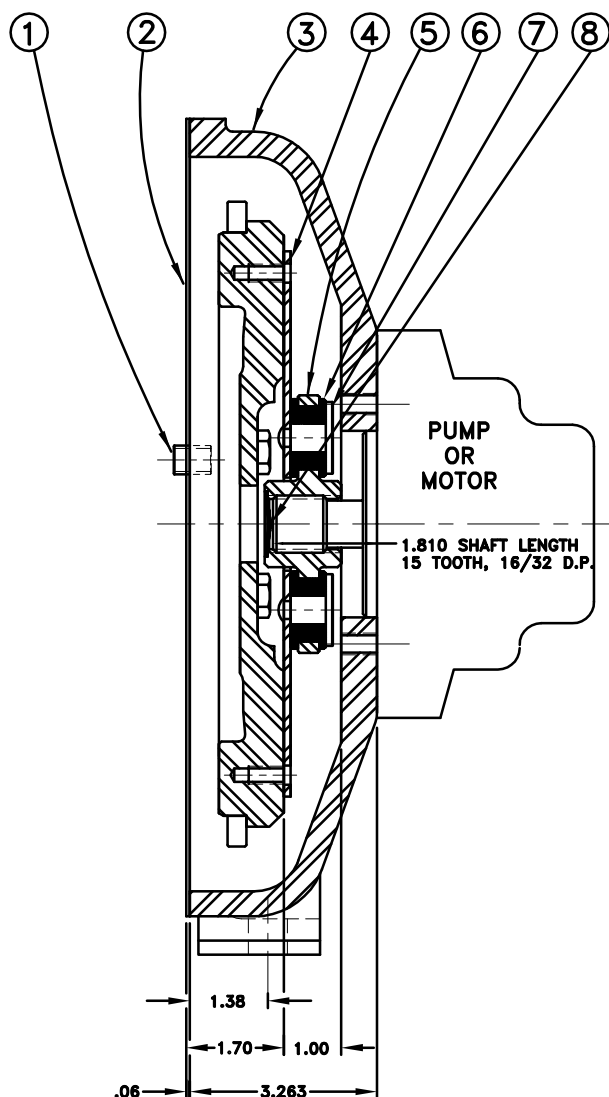
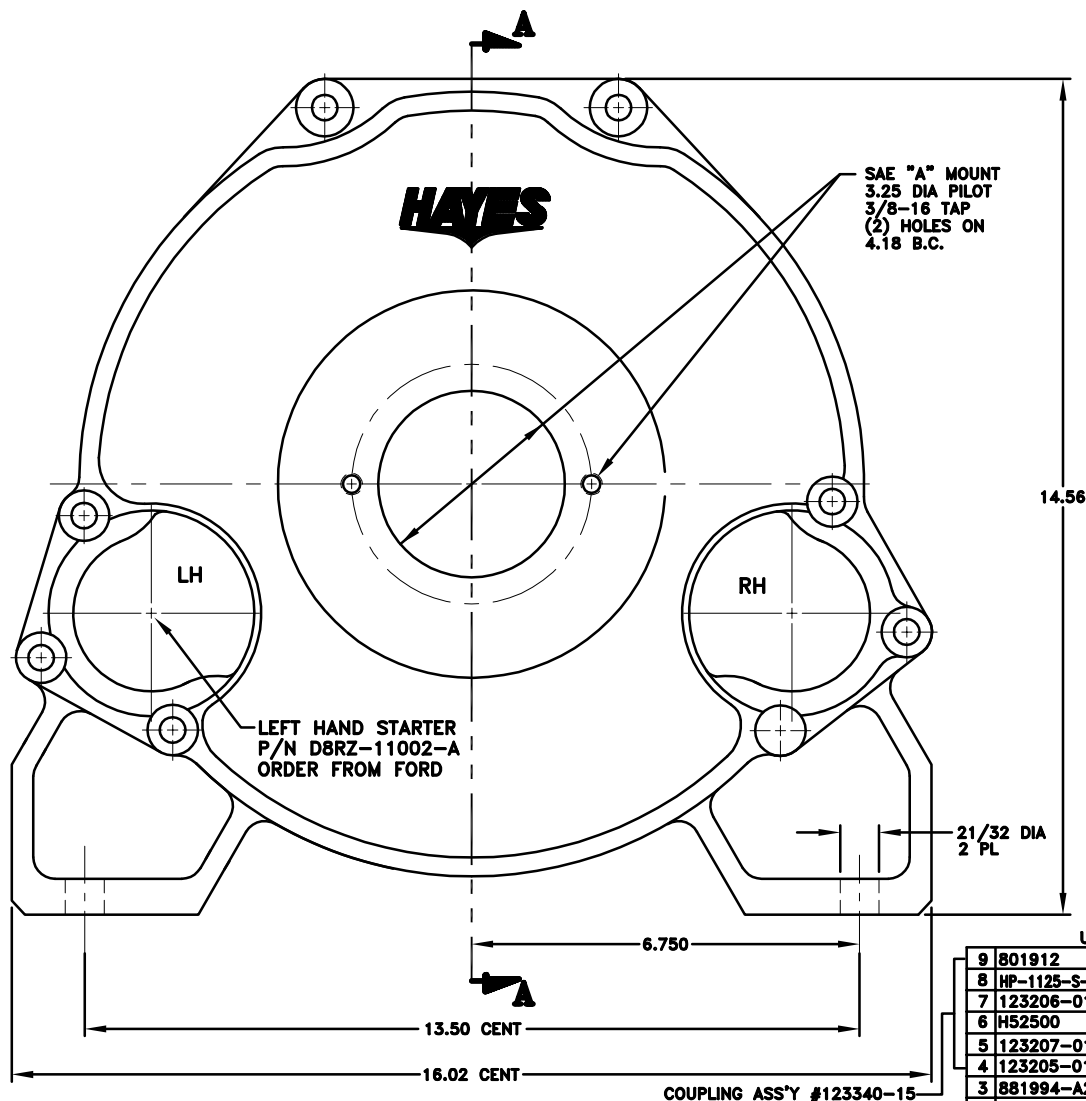


REV.	DATE	CHANGED DESCRIPTION	BY.



SECTION A~A



NOTE:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER, (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

UP TO 50 H.P.

9	801912	GREASE	1
8	HP-1125-S-32	HUBBARD PLUG	1
7	123206-01	STEEL RIVET	6
6	H52500	NEOPRENE INSERT	6
5	123207-01	COUPLING HUB	1
4	123205-01	FLYWHEEL PLATE	1
3	881994-A2	ENGINE HOUSING	1
2	855265-LH	STARTER PLATE	1
1	70HM-6397-AA	DOWEL BUSHING	2

SYMBOLS	REV.	PART NUMBER	DESCRIPTION	QTY.
FLANGE STRAIGHTEN FILLING SCREWDRIVER PARALLEL CONCENTRIC CONCENTRIC	DO NOT SCALE DRAWING			
TRUE POSITION QUANTITY LOC. SURFACE FINISH HOLD HOLD HOLD HOLD	DO NOT SCALE DRAWING			
UNLESS OTHERWISE SPECIFIED - ALL DIMENSIONS ARE IN INCHES ON ALL DIMENSIONS	DATE 5-23-00	DESIGNED BY HAYEMAN	SCALE FULL	DRAWING NO. 866758
BREAK ALL SHARP CORNERS AND TO ADD STAMP OR MARK DRAWING NO.				SHEET OF REV.

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FOR CONSIDERATION WITHOUT OUR CONSENT.