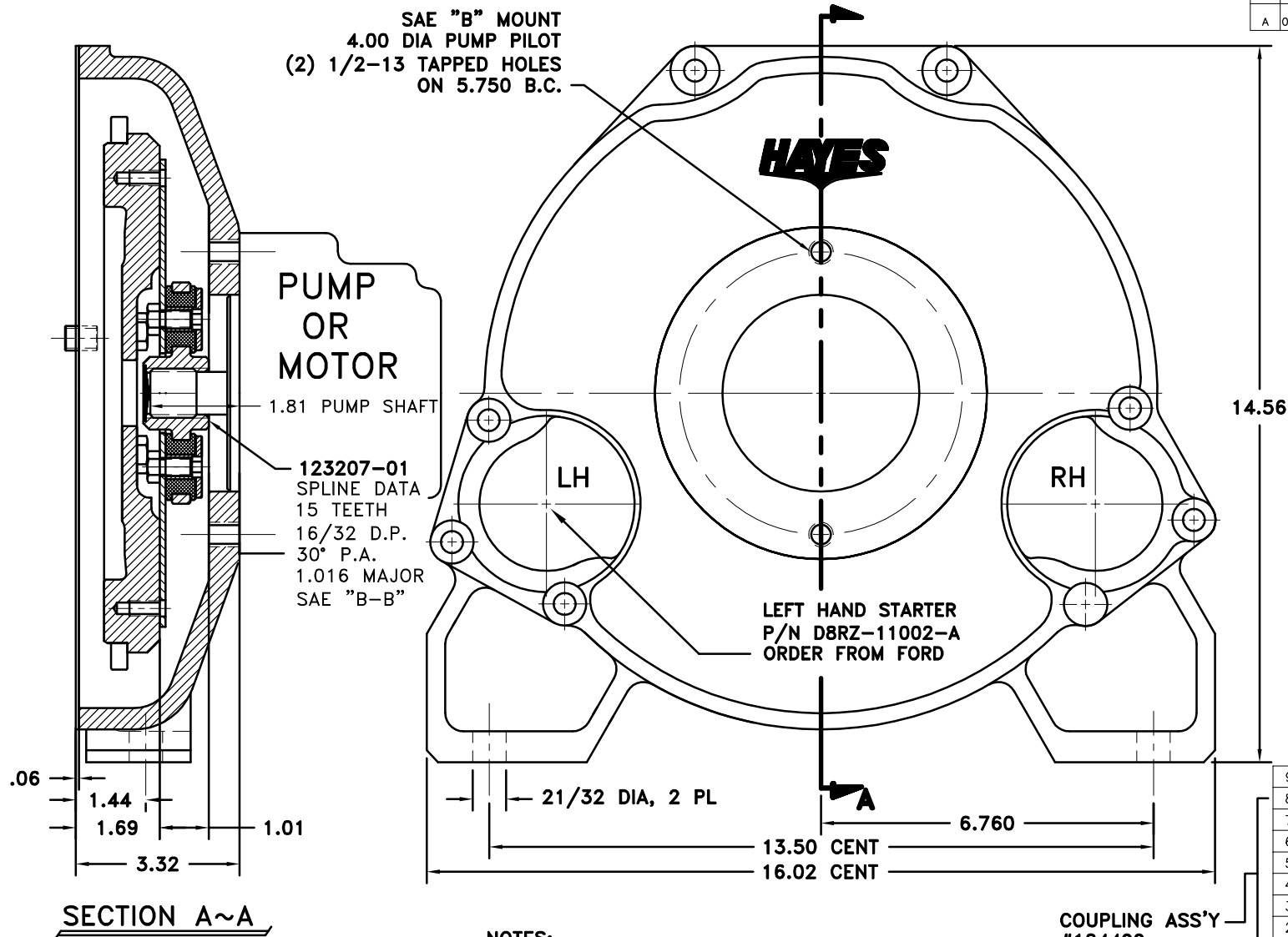


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	05/15/2002	CHANGED HOUSING TO B2V.	ZS	RJH	HM



UP TO 50 HP

9	855265-LH	STARTER PLATE	1
8	881994-B2V	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-01	COUPLING HUB	1
1	123205-01	FLYWHEEL PLATE	1

COUPLING ASS'Y
#124499

NOTES:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS - STRAIGHTNESS < ANGULARITY ⊥ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS / TOTAL RUN OUT / CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	HAYES MANUFACTURING INC. ® TITLE FORD VSG 413 HOUSING & FLYWHEEL COUPLING ASSY MATERIAL	DRAWN BY MAYCROFT DATE 07-10-01 CHECKED BY RJH SCALE DRAWING NO. 866760 SHEET OF REV.