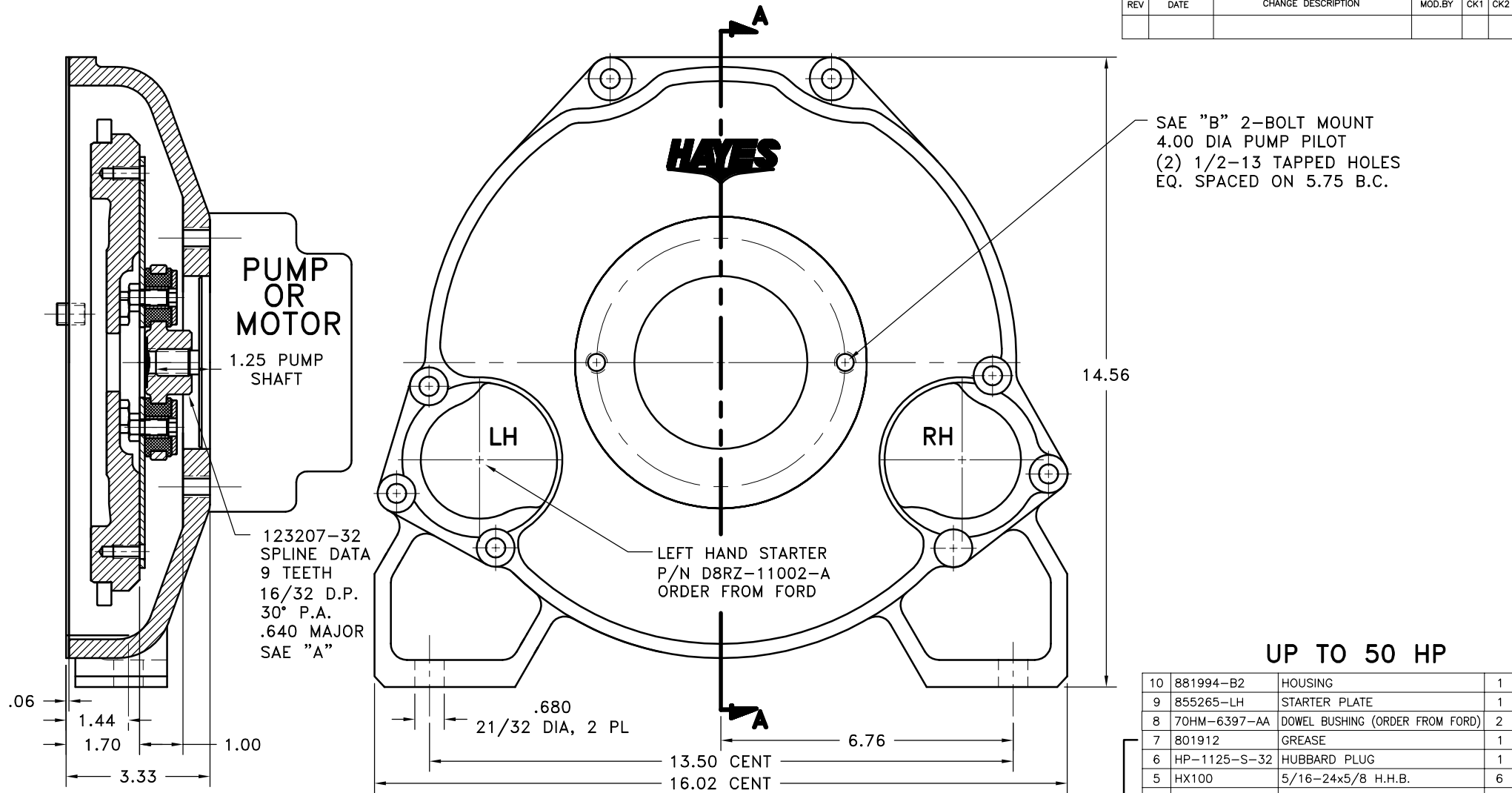
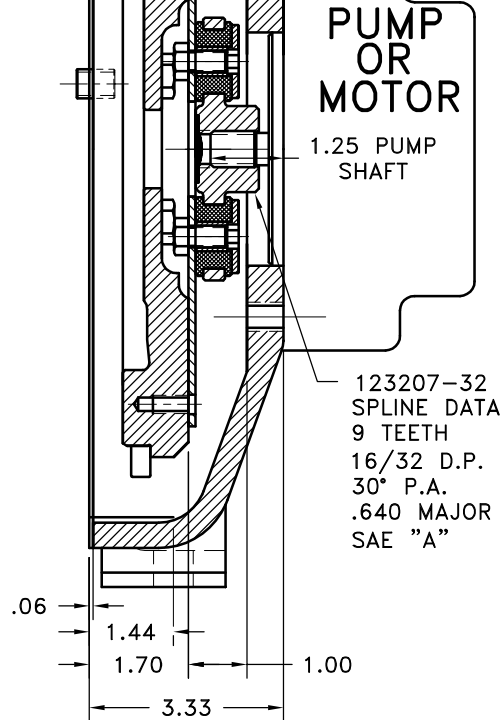


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



SAE "B" 2-BOLT MOUNT
4.00 DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.



SECTION A~A

NOTES:

1. HOUSING WILL FIT FORD ENGINE VSG-413, 4 CYLINDER, 1.3 LITER (79 CID)
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASSEMBLY.

COUPLING ASS'Y
#127487

UP TO 50 HP

10	881994-B2	HOUSING	1
9	855265-LH	STARTER PLATE	1
8	70HM-6397-AA	DOWEL BUSHING (ORDER FROM FORD)	2
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-32	COUPLING HUB	1
1	123205-01	FLYWHEEL PLATE	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$	HAYES TM MANUFACTURING INC.	TITLE FORD VSG413 HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY SIETING DATE 03-22-04 CHECKED BY SCALE
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWING NO. 866765 SHEET OF REV.	DRAWING NO. 866765 SHEET OF REV.	DRAWING NO. 866765 SHEET OF REV.	DRAWING NO. 866765 SHEET OF REV.