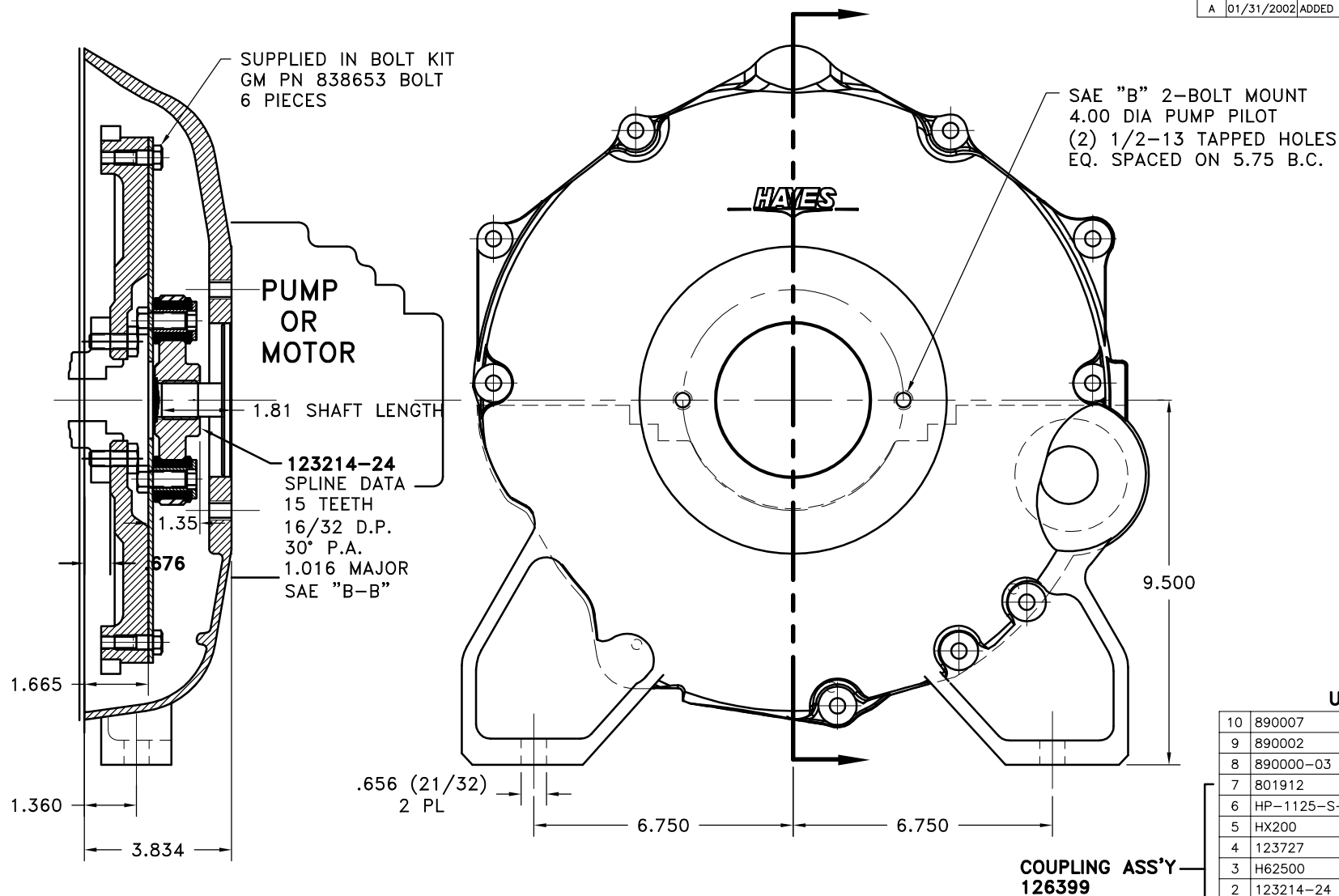


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	01/31/2002	ADDED GM BOLT TO BOLT KIT	ZS		



#### UP TO 110 HP

10	890007	DUST COVER	1
9	890002	BOLT KIT	1
8	890000-03	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-24	COUPLING HUB	1
1	126151-02	FLYWHEEL PLATE	1

#### NOTE:

1. USE FURNISHED COUPLING GREASE ON BOTH MALE & FEMALE SPLINES.
2. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.

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GM 3.0 LITRE

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$ .000 $\pm .005$ .0000 $\pm .0005$		<b>HAYES</b> MANUFACTURING INC. ® TITLE GM HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY MAYCROFT CHECKED BY RJH	DATE 07-25-01 SCALE	DRAWING NO. 890001 SHEET OF REV.	