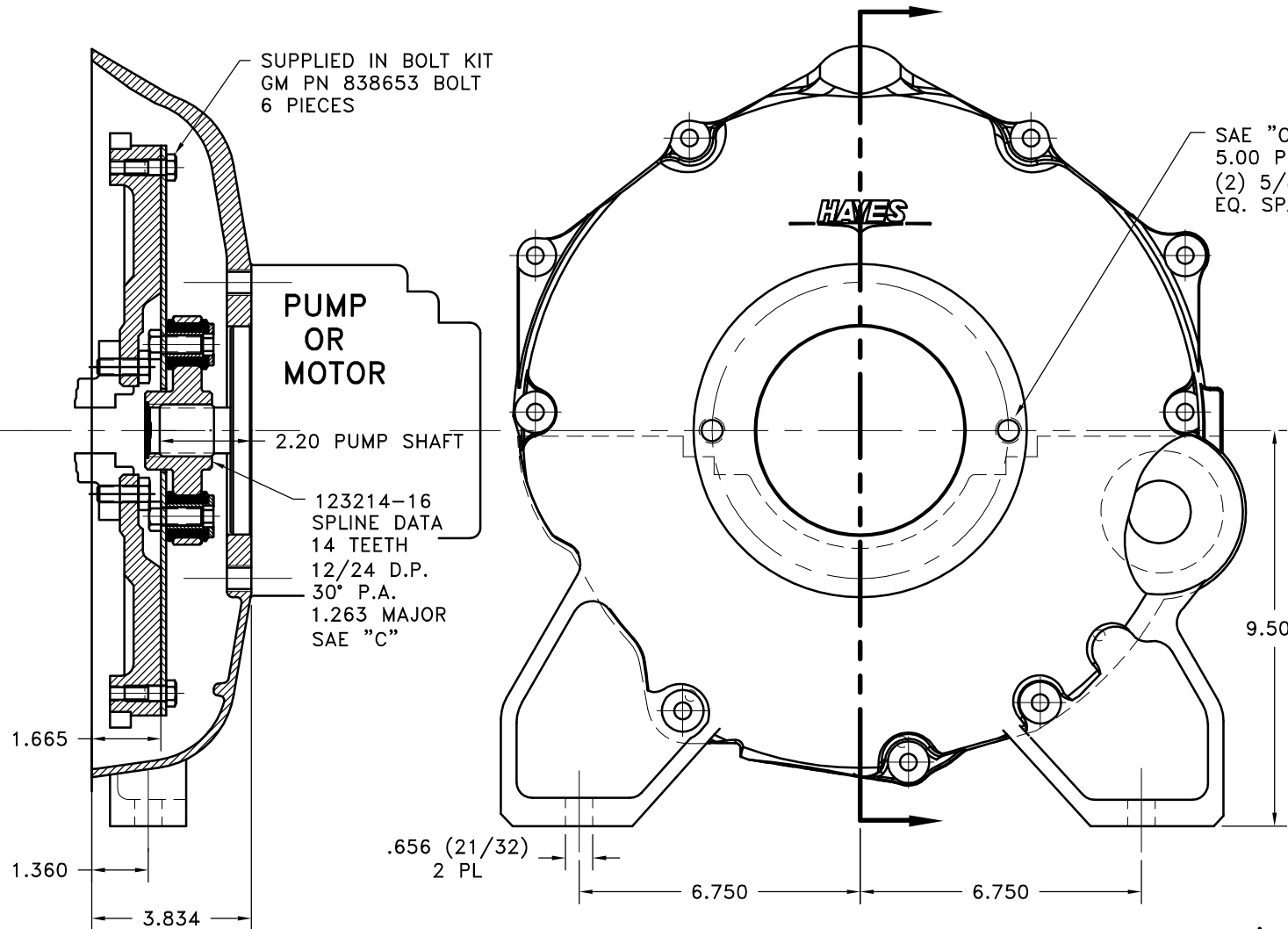


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
B1	07/18/2005	REMOVED TEXACO 1912 FROM NOTES	ZS	RJH	HM



SUPPLIED IN BOLT KIT
GM PN 838653 BOLT
6 PIECES

PUMP
OR
MOTOR

2.20 PUMP SHAFT

123214-16
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

SAE "C" 2-BOLT MOUNT
5.00 PUMP PILOT
(2) 5/8-11 TAPPED HOLES
EQ. SPACED ON 7.12 B.C.

SPECIAL BOLT KIT

UP TO 110 HP

QTY.	PART NUMBER	DESCRIPTION
1	890007	DUST COVER
1	890018	BOLT KIT
1	890000-06	HOUSING
1	801912	GREASE
1	HP-1312-S-62	HUBBARD PLUG
6	HX200	7/16-20x1 HHB
6	123727	THREADED BUSHING
6	H62500	NEOPRENE INSERT
1	123214-16	COUPLING HUB
1	126151-02	FLYWHEEL PLATE

COUPLING ASS'Y
126434

NOTE:

- USE FURNISHED COUPLING GREASE ON BOTH MALE & FEMALE SPLINES.
- CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.

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GM 3.0 LITRE

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> — FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH 	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY MAYCROFT	DATE 08-27-01	DRAWING NO. 890003 SHEET OF REV.