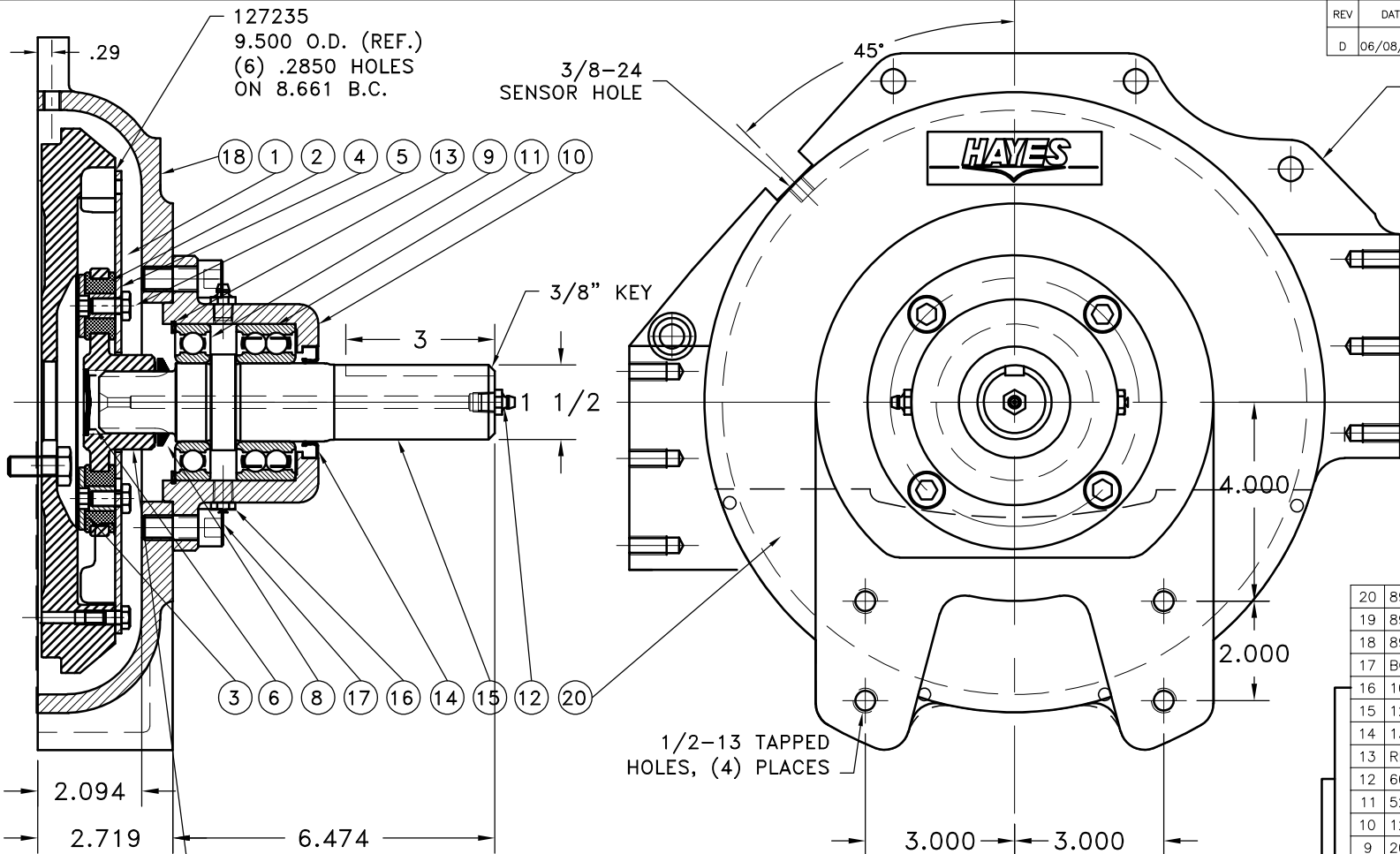




REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
D	06/08/2016	CHANGED SEAL	BSL	HM	JM

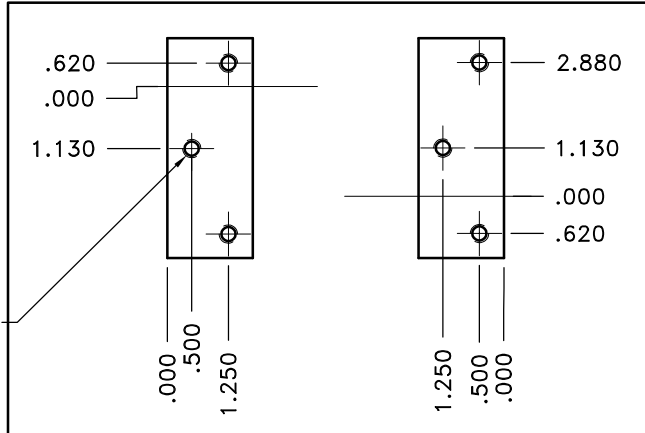
891200-12
SAE "B", 4.00" PUMP PILOT
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 5.00 B.C.
3/8-24 SENSOR HOLE

GM 1.6 LITRE

20	891202	DUST COVER	1
19	891003	BOLT KIT (PRE-ASSEMBLED)	1
18	891200-12	HOUSING	1
17	BOLT	1/2-13x1-1/8 SHCS D	4
16	1093K11	RELIEF VALVE	1
15	126412	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERK	2
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	BOLT	5/16-24x5/8 HHB Y D	6
4	H52500	NEOPRENE INSERT	6
3	123729-01	THREADED BUSHING	6
2	123278-07	COUPLING HUB [14T12/24]	1
1	127235	FLYWHEEL PLATE	1

SUB ASSY# 126413
COUPLING ASSY# 127236

SIDE MOUNTS



3/8-16 TAPPED HOLES, (6) PLACES

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: ☒ BUY: ☐	HAYES MANUFACTURING INC. ® TITLE GM 1.6 HOUSING BEARING SUPPORT MATERIAL	DRAWN BY LAWSON DATE 8-16-05 CHECKED BY RJH SCALE
CLASS BS ASSY DESCRIPTION GM1.6,1-1/2,3	DRAWING NO. 891206 SHEET OF REV.			