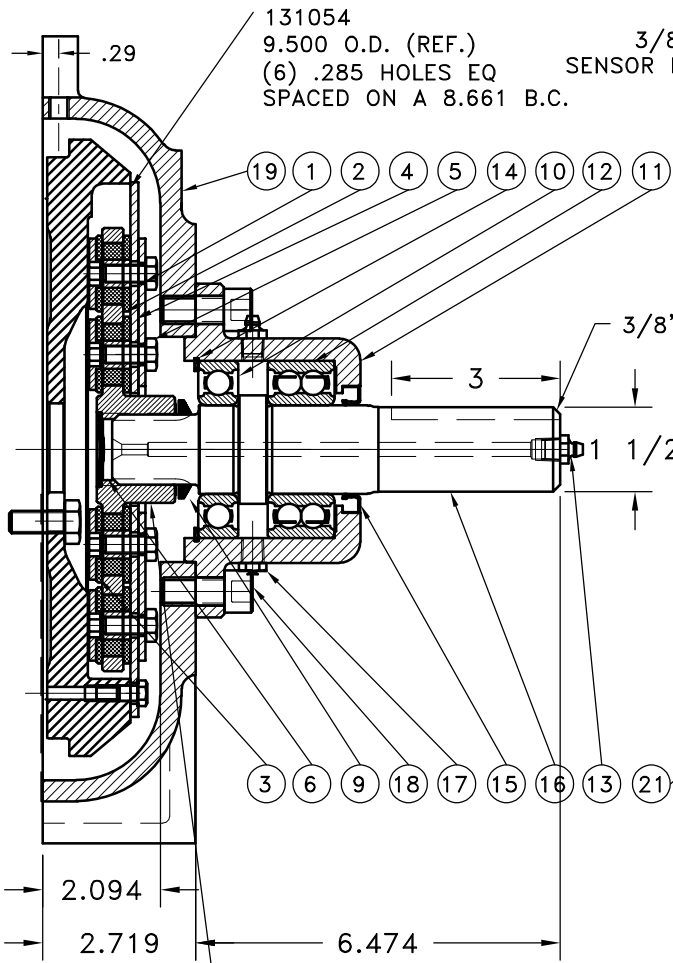
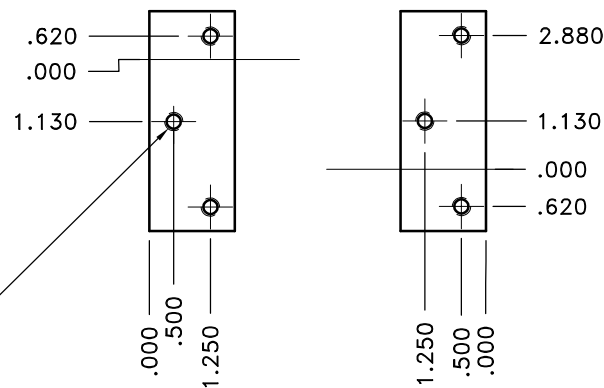




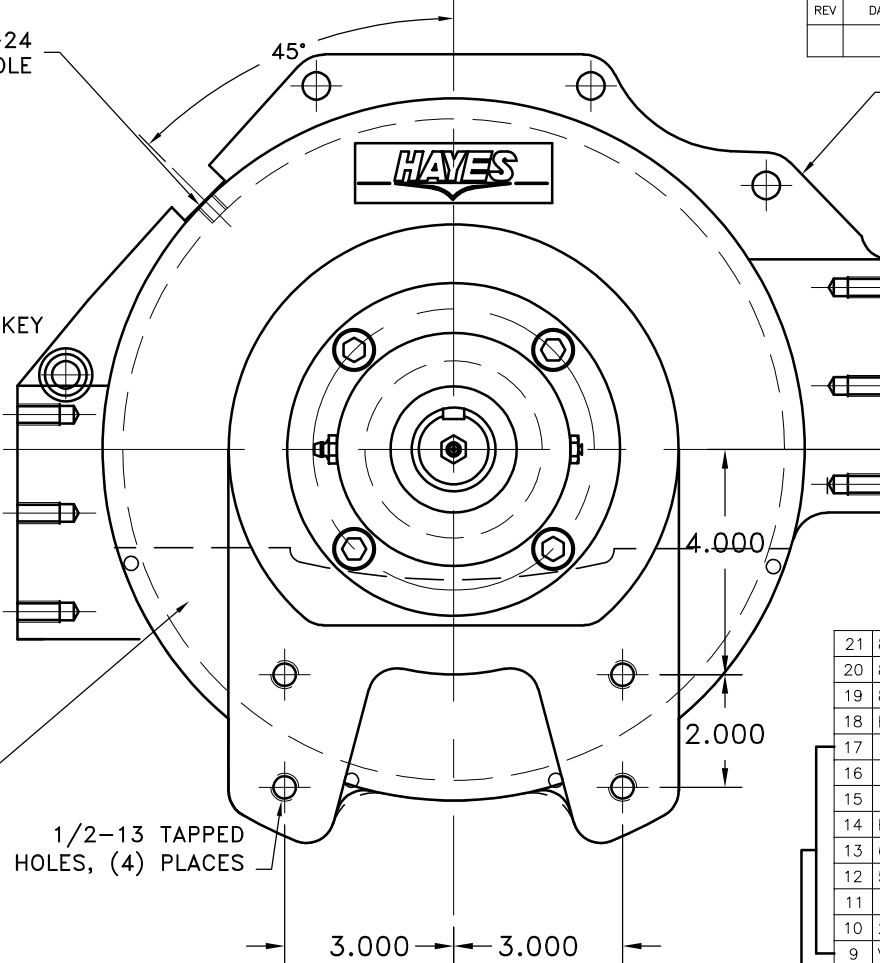
1/2-13 TAPPED HOLES, (4) PLACES

SIDE MOUNTS



3/8-16 TAPPED HOLES, (6) PLACES

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SUB ASSY# 126413

COUPLING ASSY #131053

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

891200-12
SAE "B", 4.00" PUMP PILOT
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 5.00 B.C.
3/8-24 SENSOR HOLE

GM 1.6 LITRE

21	891202	DUST COVER	1
20	891003	BOLT KIT (PRE-ASSEMBLED)	1
19	891200-12	HOUSING	1
18	BOLT	1/2-13x1-1/8 SHCS D	4
17	1093K11	RELIEF VALVE	1
16	126412	SPLINED SHAFT	1
15	15830	SEAL	1
14	RR-314	SPIROLOX SNAP RING	1
13	600000	GREASE ZERK	2
12	5208WD	DOUBLE BEARING	1
11	125007	BEARING HOUSING	1
10	208P	BEARING	1
9	VS-032	V-RING	1
8	801912	GREASE	1
7	R-0017-01	HUBBARD PLUG	1
6	BOLT	5/16-24c3/4 HHB Y D	18
5	H52500	NEOPRENE INSERT	18
4	123729-01	THREADED BUSHING	18
3	131055	COUPLING HUB	1
2	131056	COUPLING HUB [14T12/24]	1
1	131054	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: ☒ BUY: ☐	HAYES MANUFACTURING INC. ® GM 1.6 BEARING SUPPORTED ASSY MATERIAL	CLASS BS ASSY DESCRIPTION GM16,1-1/2,3
DRAWN BY KNH CHECKED BY RUJH	DATE 03/12/2014 SCALE	DRAWING NO. 891224 SHEET OF REV.	TITLE GM 1.6 BEARING SUPPORTED ASSY	QTY.