



#### NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

#### ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

19	895030	BOLT KIT (PRE-ASSEMBLED)	1
18	BOLT	1/2-13x1-1/8 SHCS D	4
17	895000-12	SAE 3 HOUSING	1
16	400401	V-RING	1
15	1093K11	RELIEF VALVE	1
14	125723	SPLINED SHAFT	1
13	132015	SEAL	1
12	RR-314	SPIROLOX SNAP RING	1
11	600000	GREASE ZERK	2
10	5208WD	DOUBLE BEARING	1
9	125007	BEARING HOUSING	1
8	208KD	BEARING	1
7	801912	GREASE	1
6	R-0017-02	GREASE PLUG	1
5	BOLT	7/16-20x1 HHB Y D	10
4	123727	THREADED BUSHING	10
3	H62500	NEOPRENE INSERT	10
2	128809	COUPLING HUB	1
1	123817-04	FLYWHEEL PLATE	1

SUB ASS'Y #125724  
COUPLING ASS'Y #128785

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	<b>HAYES</b> MANUFACTURING INC. ® TITLE KUBOTA V3300 SAE 3 STUB SHAFT MATERIAL		
CLASS BS ASSY DESCRIPTION KB3300,1-1/2,5	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/> DRAWN BY SIETING CHECKED BY RJH	DATE 11-19-07 SCALE	DRAWING NO. 895029 SHEET OF REV.	

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