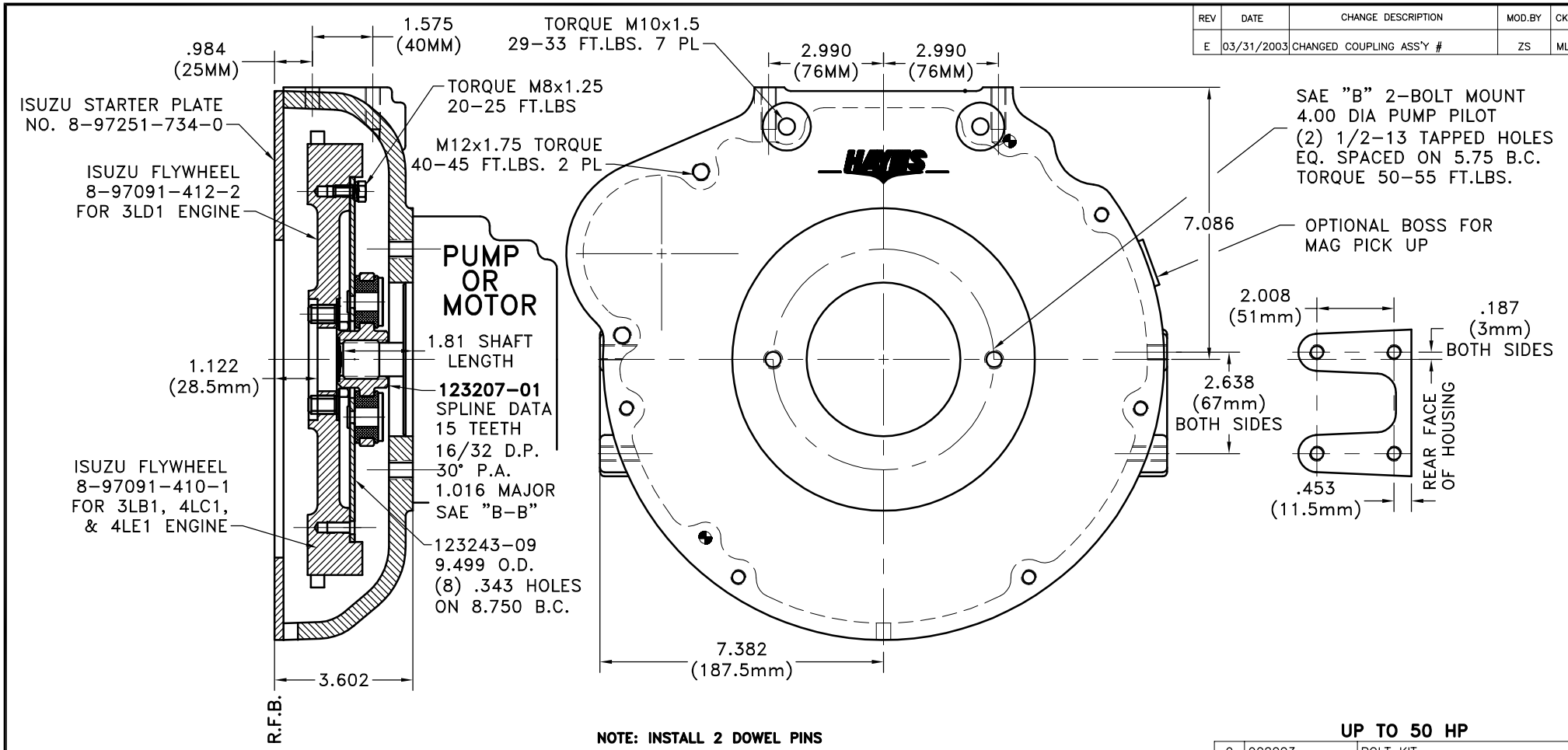
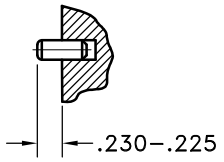
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
E	03/31/2003	CHANGED COUPLING ASS'Y #	ZS	ML	RJH



NOTE: INSTALL 2 DOWEL PINS



NOTE:

1. **HOUSING FOR ISUZU L-SERIES ENGINES USE FLYWHEEL NO. 8-97091-412-2 FOR 3LD1 ENGINES AND FLYWHEEL NO. 8-97091-410-1 FOR 3LB1, 4LC1, & 4LE1 ENGINES.**

2. **USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH EXTERNAL & INTERNAL SPLINE.**

UP TO 50 HP

FLYWHEEL COUPLING ASS'Y #123300

DET.	PART NUMBER	DESCRIPTION	QTY.
9	902003	BOLT KIT	1
8	PURCHASE	M8x16mm DOWEL	2
7	902009-03	HOUSING	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123206-01	STEEL RIVET	6
3	H52500	NEOPRENE INSERT	6
2	123207-01	COUPLING HUB	1
1	123243-09	FLYWHEEL PLATE	1

SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
SQUARENESS
PARALLELISM
CONCENTRICITY
TRUE POSITION
ROUNDNESS
CIRCULAR RUN OUT
TOTAL RUN OUT
CYLINDRICITY
FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE
ISUZU L-SERIES FLYWHEEL COUPLING WITH SIDE MOUNT HOUSING

MATERIAL

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY	DATE	DRAWING NO.
HAVEMAN	1-11-98	902008
CHECKED BY	SCALE	SHEET OF REV.

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