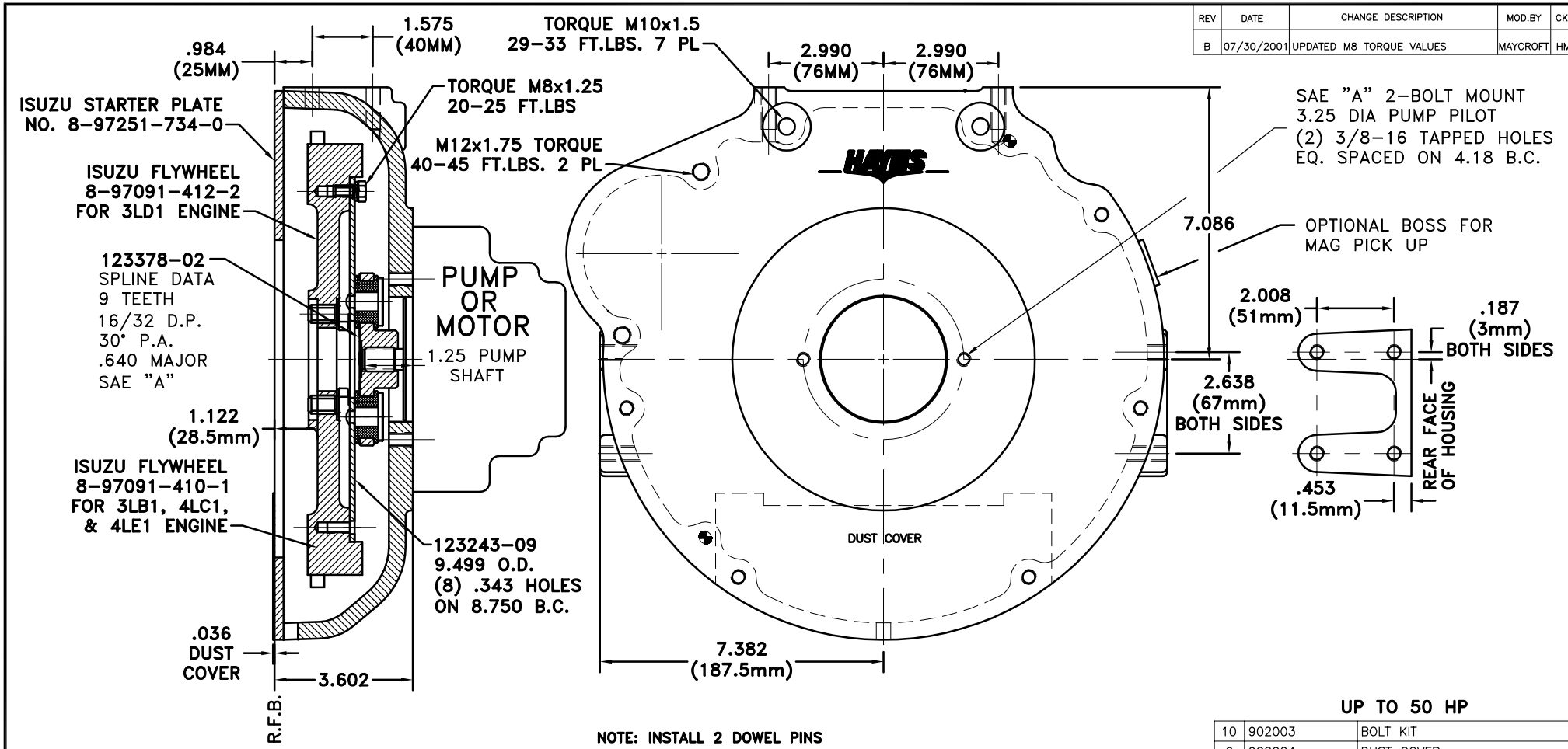
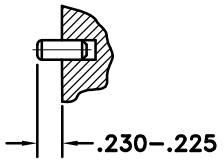
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	07/30/2001	UPDATED M8 TORQUE VALUES	MAYCROFT	HM	RJH



NOTE: INSTALL 2 DOWEL PINS



UP TO 50 HP

FLYWHEEL COUPLING
ASS'Y 123470

10	902003	BOLT KIT	1
9	902004	DUST COVER	1
8	PURCHASE	M8x16mm DOWEL	2
7	902009-01	HOUSING	1
6	801912	GREASE	1
5	HP-937-S-32	HUBBARD PLUG	1
4	123206-01	STEEL RIVET	6
3	H52500	NEOPRENE INSERT	6
2	123378-02	COUPLING HUB	1
1	123243-09	FLYWHEEL PLATE	1

NOTE:

1. HOUSING FOR ISUZU L-SERIES ENGINES USE FLYWHEEL NO. 8-97091-412-2 FOR 3LD1 ENGINES AND FLYWHEEL NO. 8-97091-410-1 FOR 3LB1, 4LC1, & 4LE1 ENGINES.
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH EXTERNAL & INTERNAL SPLINE.

SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
SQUARENESS
PARALLELISM
CONCENTRICITY
TRUE POSITION
ROUNDNESS
CIRCULAR RUN OUT
TOTAL RUN OUT
CYLINDRICITY
FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

HAYES MANUFACTURING INC. ®

TITLE: ISUZU L-SERIES FLYWHEEL COUPLING WITH SIDE MOUNT HOUSING

MATERIAL

DRAWN BY	DATE	DRAWING NO.
HAVEMAN	4-15-99	902014
CHECKED BY	SCALE	SHEET OF REV.
RJH		

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