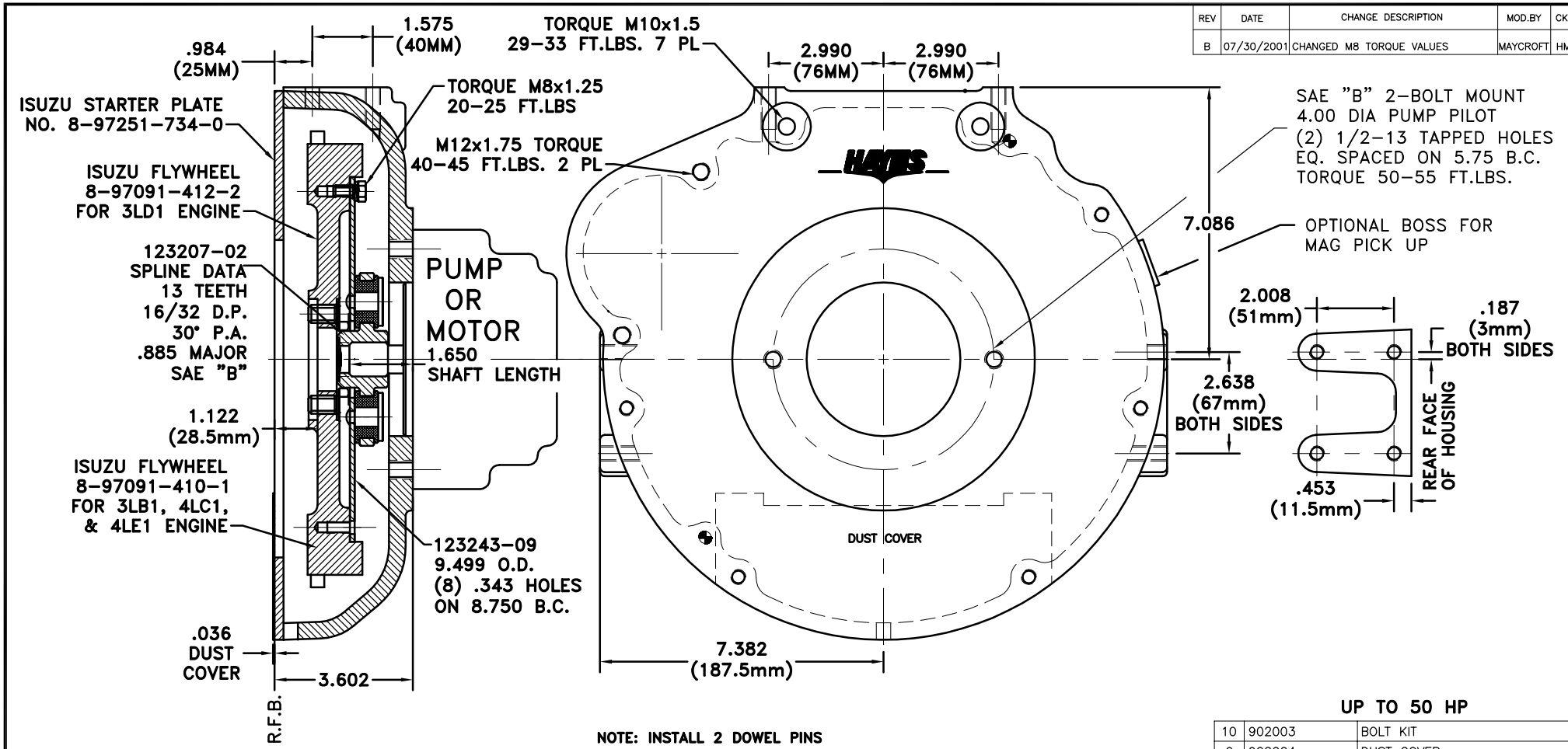
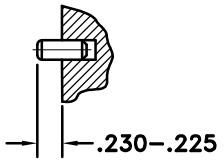
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	07/30/2001	CHANGED M8 TORQUE VALUES	MAYCROFT	HM	RJH



NOTE: INSTALL 2 DOWEL PINS



UP TO 50 HP

FLYWHEEL COUPLING ASS'Y 123277

10	902003	BOLT KIT	1
9	902004	DUST COVER	1
8	PURCHASE	M8x16mm DOWEL	2
7	902009–03	HOUSING	1
6	801912	GREASE	1
5	HP–1125–S–32	HUBBARD PLUG	1
4	123206–01	STEEL RIVET	6
3	H52500	NEOPRENE INSERT	6
2	123207–02	COUPLING HUB	1
1	123243–09	FLYWHEEL PLATE	1

NOTE:

1. HOUSING FOR ISUZU L–SERIES ENGINES USE FLYWHEEL NO. 8–97091–412–2 FOR 3LD1 ENGINES AND FLYWHEEL NO. 8–97091–410–1 FOR 3LB1, 4LC1, & 4LE1 ENGINES.
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH EXTERNAL & INTERNAL SPLINE.

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, SQUARENESS, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

– UNLESS OTHERWISE SPECIFIED –
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

HAYES MANUFACTURING INC. ®

TITLE: ISUZU L-SERIES FLYWHEEL COUPLING WITH SIDE MOUNT HOUSING

MATERIAL

DRAWN BY	DATE	DRAWING NO.
HAVEMAN	4–15–99	902015
CHECKED BY	SCALE	SHEET OF REV.

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