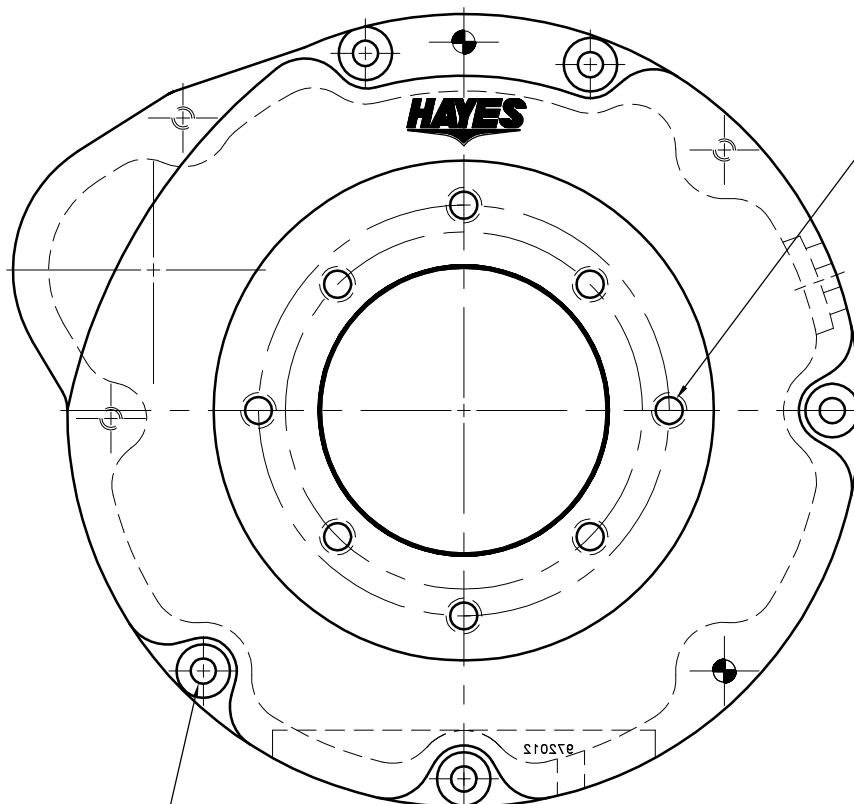


**SPECIAL FOR D902**



SAE "B" 2-BOLT MOUNT  
HORIZONTAL & VERTICAL  
4-BOLT MOUNT  
4.00 DIA PUMP PILOT  
(4) 1/2-13 TAPPED HOLES  
EQ. SPACED ON 5.75 B.C.  
(4) 1/2-13 TAPPED HOLES  
EQ. SPACED ON A 5.00 B.C.

**UP TO 20 HP**

**COUPLING ASS'Y  
#127582**

10	930100-10	HOUSING	1
9	972005	BOLT KIT	1
8	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-14	COUPLING HUB	1
1	127581	FLYWHEEL PLATE	1

**NOTES:**

1. HOUSING FOR KUBOTA ENGINES D902
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY R/JH	DATE 09-19-06 SCALE	DRAWING NO. 902509 SHEET OF REV.	