



NOTES:

1. HOUSING FOR KUBOTA ENGINES D902
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

SPECIAL FOR D902

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS). GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).
2. USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

22	930114-08	HOUSING	1
21	972000	BOLT KIT	1
20	SD200x5/16x1/2	SD200x5/16x1/2	2
19	BOLT	1/2-13x1-1/8 SHCS D	4
18	132015	SEAL	1
17	VS-032	V-RING	1
16	1093K11	RELIEF VALVE	1
15	609000	GREASE ZERK	1
14	125294	5/8-11 HHB	1
13	125713	SPLINED SHAFT	1
12	RR-314	SNAP RING	1
11	600000	GREASE ZERK	1
10	125007	BEARING HOUSING	1
9	5208WD	DOUBLE BEARING	1
8	208KD	BEARING	1
7	801912	GREASE	1
6	R-0017-02	GREASE PLUG	1
5	HX300	5/16-24x5/8 HHB Y D	5
4	123729-01	THREADED BUSHING	5
3	H52500	NEOPRENE INSERT	5
2	127773	COUP HUB [14T 16/32\4.125]	1
1	127623	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS — STRAIGHTNESS ⊥ ANGULARITY ⊥ PERPENDICULARITY // PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ↗ CIRCULAR RUN OUT ↖ TOTAL RUN OUT / CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES BEARING SUPPORTED STUB SHAFT ASSY MATERIAL	
CLASS BS ASSY DESCRIPTION KB902,1-7/16,5	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/> DRAWN BY SIETING CHECKED BY R/JH	DATE 09-18-06 SCALE	DRAWING NO. 902513 SHEET OF REV.	

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