

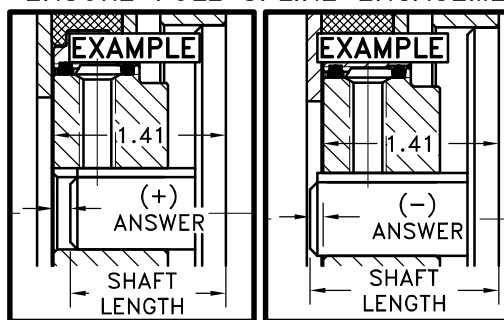
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
1.41 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

SPECIAL FOR D902

NOTES:

1. HOUSING FOR KUBOTA ENGINES D902
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

14	930112	BOLT KIT	1
13	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
12	930114-01	HOUSING	1
11	801912	GREASE	1
10	568-143	O-RING (124283)	1
9	568-142	O-RING (124838-07)	1
8	PURCHASE	5/16-18 x 3/4" SSSCP	1
7	PURCHASE	5/16-18 x 5/8" SSSCP	1
6	HX300	SPEC. 5/16-24 x 5/8" HHB	5
5	123729-01	THREADED BUSHING	5
4	H52500	NEOPRENE INSERT	5
3	124838-07	EXTERNAL SPLINED ADAPTER	1
2	124283	INTERNAL SPLINED HUB	1
1	127623	FLYWHEEL PLATE	1

COUPLING ASS'Y
#127624

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH - UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
		DRAWN BY SIETING	DATE 09-19-06	DRAWING NO. 902516
		CHECKED BY RJH	SCALE	SHEET OF REV.

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