



NOTES:

1. HOUSING FOR KUBOTA ENGINES D902
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

SPECIAL FOR D902

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS). GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).
2. USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

SPLINE DATA:
14 TOOTH
12/24 D.P.
30° P.A.

SUB ASS'Y #126088

COUPLING ASS'Y #127772

20	930114-08	HOUSING	1
19	930112	BOLT KIT	1
18	SD200	5/16 DIA x 1/2 DOWEL PIN	2
17	BOLT	1/2-13 x 1 SHCS	4
16	1093K11	RELIEF VALVE	1
15	126087	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	2
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-02	GREASE PLUG	1
5	HX300	SPEC. 5/16-24 x 5/8" HHB	5
4	123729-01	THREADED BUSHING	5
3	H52500	NEOPRENE INSERT	5
2	127773	COUP HUB [14T 16/32\4.125]	1
1	127623	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES BEARING SUPPORTED STUB SHAFT ASSY MATERIAL			
DESCRIPTION		DRAWN BY SIETING	DATE 12-03-08	DRAWING NO. 902532	
		CHECKED BY R.J.H.	SCALE	SHEET OF REV.	

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