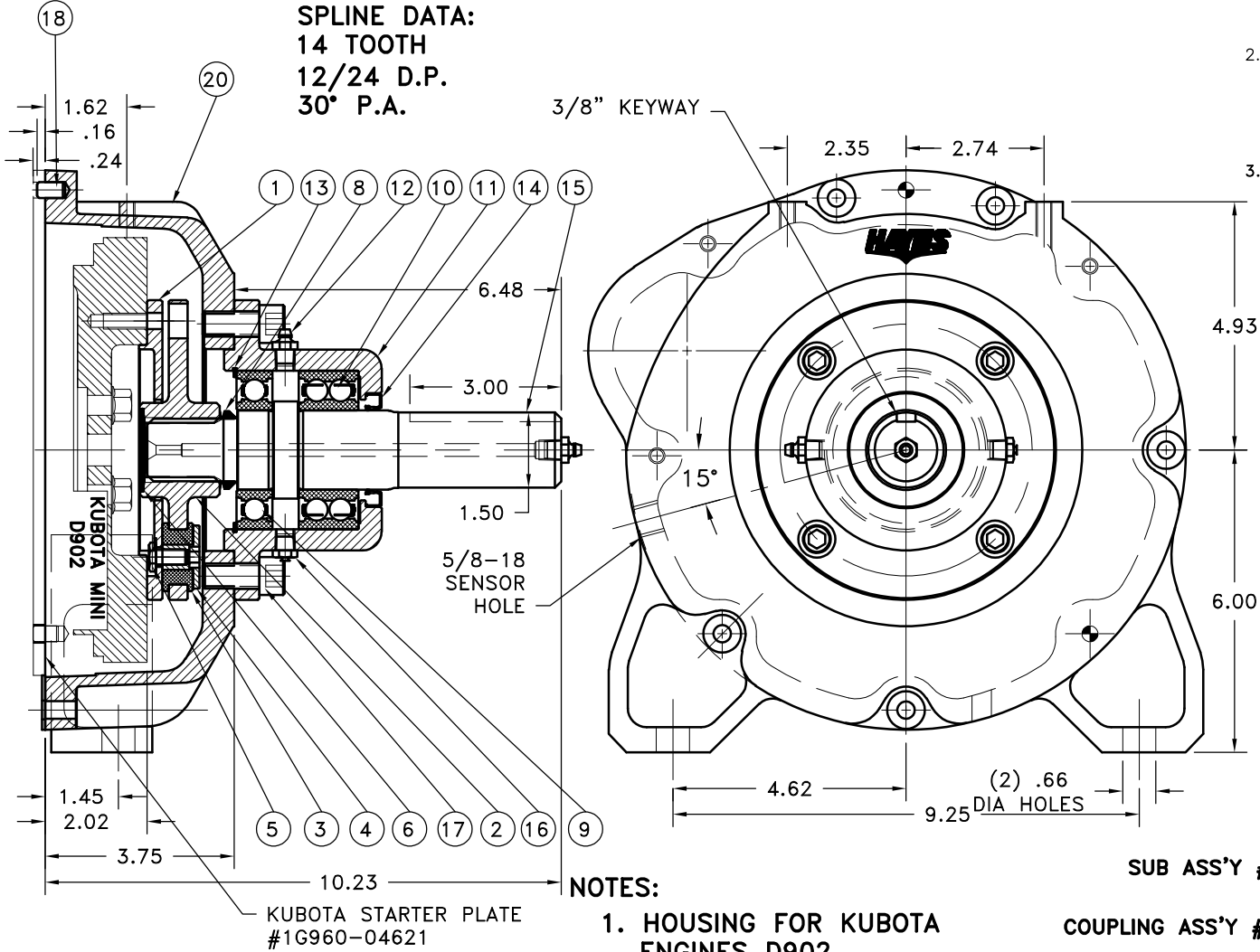


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	06/09/2016	ADDED SEAL	BSL	HM	JM

#### NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

**SPLINE DATA:**  
14 TOOTH  
12/24 D.P.  
30° P.A.



#### NOTES:

1. HOUSING FOR KUBOTA ENGINES D902

2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

SUB ASS'Y #126088

COUPLING ASS'Y #127772

#### SPECIAL FOR D902

20	930114-17	HOUSING	1
19	972000	BOLT KIT (PRE-ASSEMBLED)	1
18	SD200x5/16x1/2	SD200x5/16x1/2	2
17	BOLT	1/2-13x1 SHCS	4
16	1093K11	RELIEF VALVE	1
15	126087	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	2
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-02	GREASE PLUG	1
5	HX300	SPEC. 5/16-24x5/8 HHB	5
4	123729-01	THREADED BUSHING	5
3	H52500	NEOPRENE INSERT	5
2	127773	COUP HUB [14T 16/32\4.125]	1
1	127623	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES BEARING SUPPORTED STUB SHAFT ASSY MATERIAL	
CLASS BS ASSY DESCRIPTION KB902,1.50,3.00	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING CHECKED BY R/JH	DATE 12-03-08 SCALE	DRAWING NO. 902546 SHEET OF REV.

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