

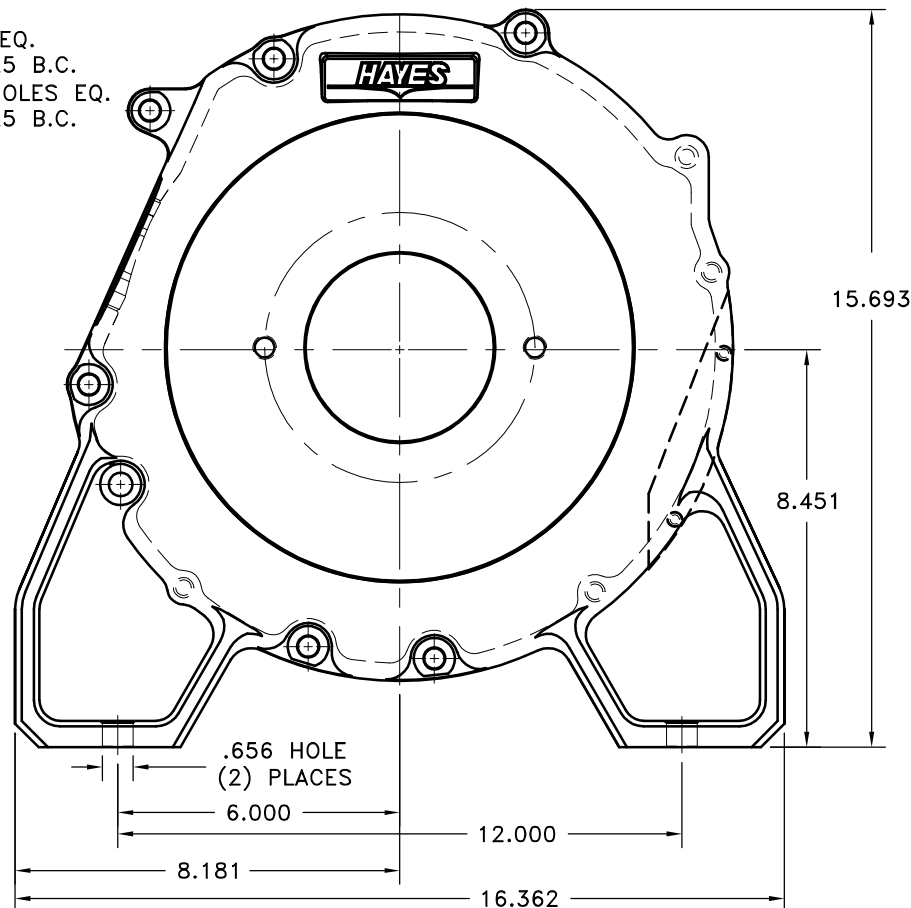
905000-01
FORD 2.3L HOUSING
S.A.E. "B" PUMP MOUNT
4" PILOT DIA.
(2) 1/2-13 TAPPED HOLES
ON A 5.750 B.C.

124203
11" O.D.
(6) 11/32 HOLES EQ.
SPACED ON A 10.25 B.C.
(3) 1/4" DOWEL HOLES EQ.
SPACED ON A 10.25 B.C.

123776-22
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

T.65 PUMP SHAFT
PUMP
OR
MOTOR

"H" ON PLATE
IS ON HUB SIDE.



COUPLING ASS'Y #124200

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

9	905002	BOLT KIT	1
8	905000-01	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	123727	THREADED BUSHING	6
4	HX200	7/16-20 x 1" HHB	6
3	H62500	NEOPRENE INSERT	6
2	123776-22	COUPLING HUB	1
1	124203	FLYWHEEL PLATE	1

.062
1.582
1.821
3.500
4.000

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/31 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE FORD 2.3L/2.5L COUPLING & HOUSING ASS'Y	MATERIAL
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY R.J.H.	DATE 12-06-05 SCALE	DRAWING NO. 905006 SHEET OF REV.	1