

124470
11" O.D.
(6) 11/32 HOLES EQ.
SPACED ON A 10.25 B.C.
(3) 1/4" DOWEL HOLES EQ.
SPACED ON A 10.25 B.C.

905000-05
FORD 2.3L HOUSING
S.A.E. "B" PUMP MOUNT
(4) 1/2-13 TAPPED HOLES
ON A 5.00 B.C.

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

NOTES:

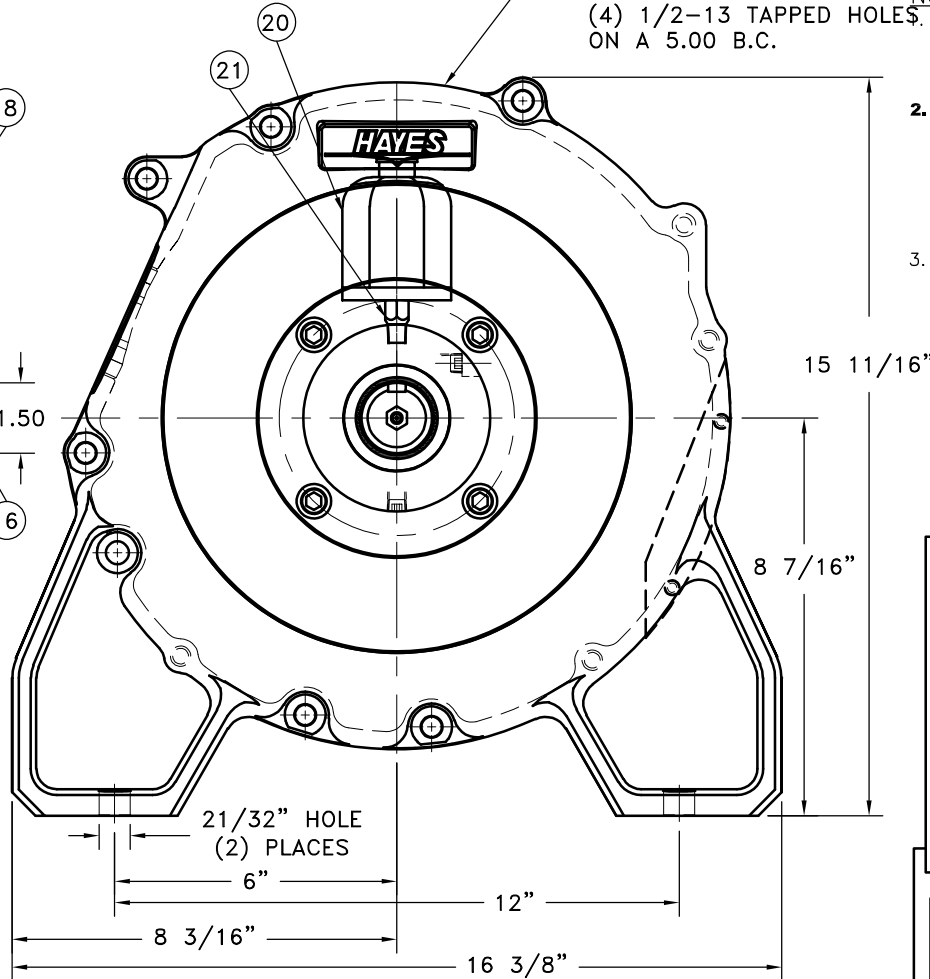
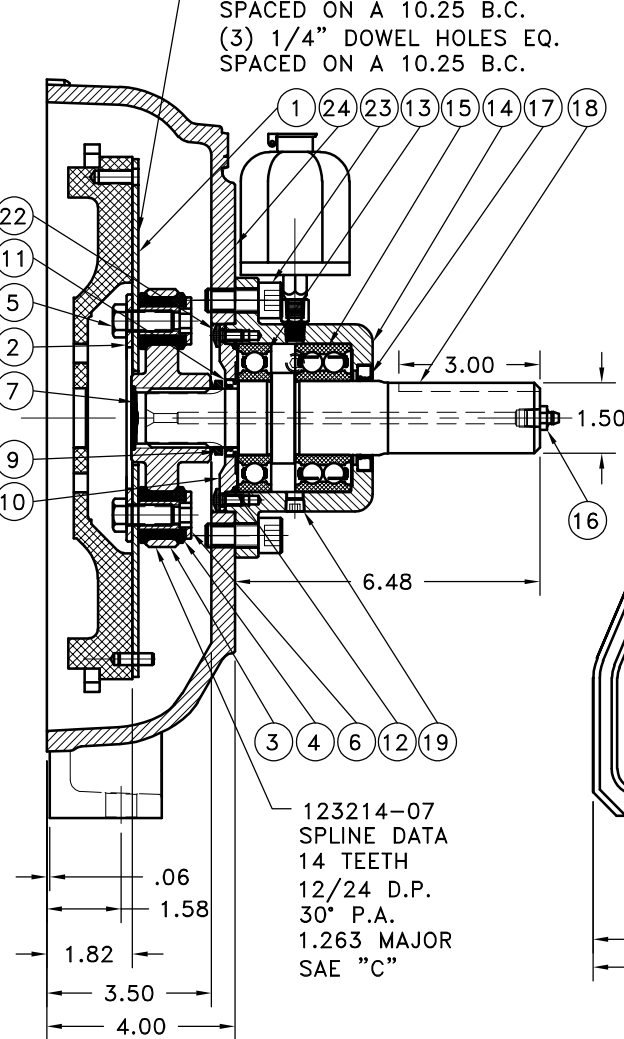
- LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
- AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
- WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

25	905002	BOLT KIT	1
24	905000-05	HOUSING	1
23	BOLT	1/2-13x1-1/8 SHCS D	4
22	BOLT	1/4-20x1/2 BUTTON HEAD	6
21	50785K250	MALE/FEMALE ADAPTER	1
20	31141	OIL RESERVOIR	1
19	1/8-27	DRAIN/OVERFLOW PLUG	3
18	127119	SPLINED SHAFT	1
17	15830	SEAL	1
16	600000	GREASE ZERT	1
15	5208WD	DOUBLE BEARING	1
14	127114	BEARING HOUSING	1
13	208P	BEARING	1
12	568-151	O-RING	1
11	12329	SEAL	1
10	127122	SEAL ADAPTER	1
9	400324	V-RING	1
8	801912	GREASE	1
7	R-0017-01	HUBBARD PLUG	1
6	123727	THREADED BUSHING	6
5	BOLT	7/16-20x1 HHB Y D	6
4	H62500	NEOPRENE INSERT	6
3	123214-07	COUPLING HUB	1
2	124623	BACKING PLATE	1
1	124470	FLYWHEEL PLATE	1

SUB ASS'Y #127123
COUPLING ASS'Y #130xxx

123214-07
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

21/32" HOLE
(2) PLACES



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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		HAYES MANUFACTURING INC. ® TITLE FORD 2.3L BEARING SUPPORTED STUB SHAFT MATERIAL			
DESCRIPTION		DRAWN BY SIETING CHECKED BY RJH		DATE 01-22-2013 SCALE DRAWING NO. 905021 SHEET OF REV.	