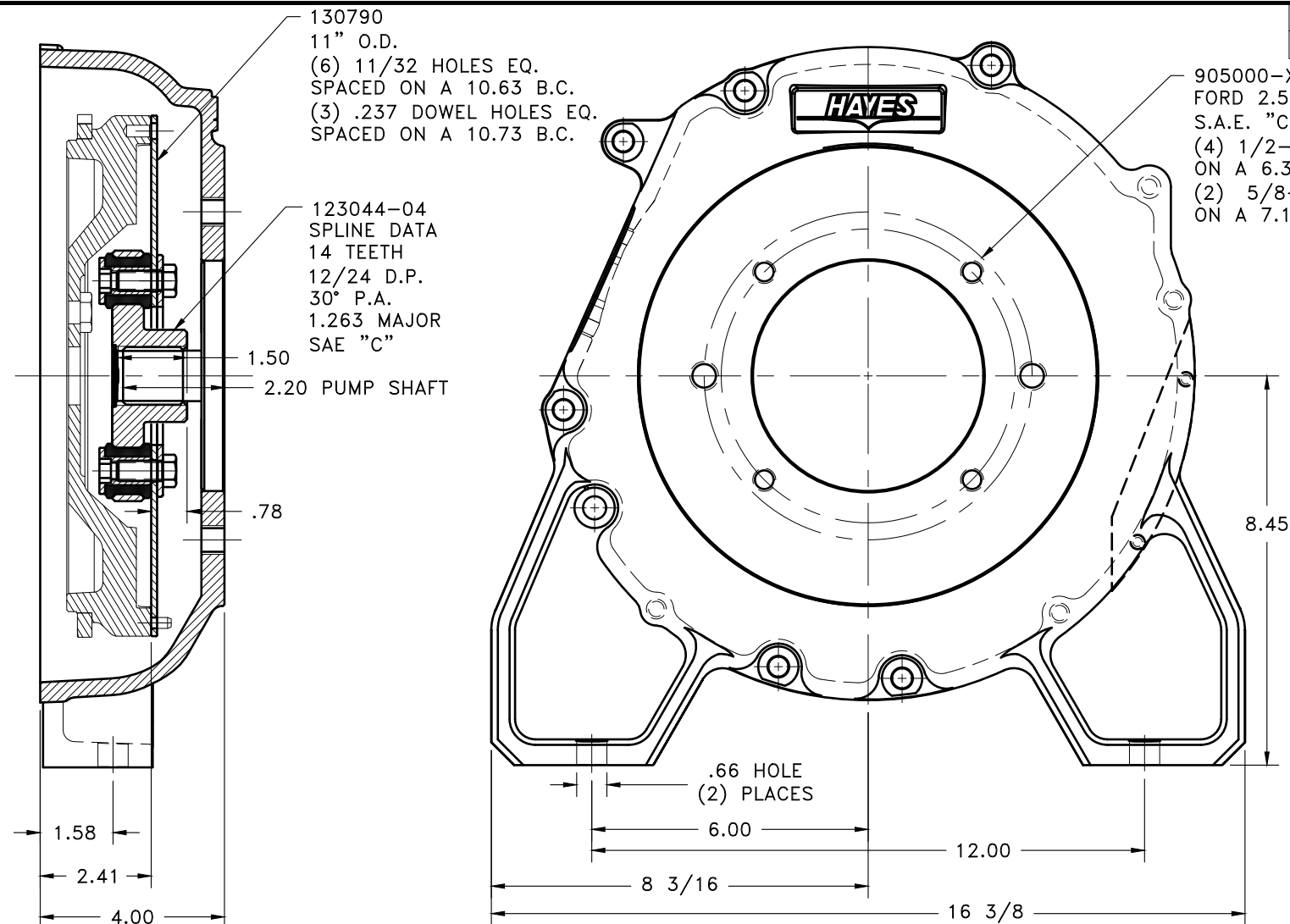




REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

905000-XX
FORD 2.5L HOUSING
S.A.E. "C" PUMP MOUNT, 5.00 PILOT
(4) 1/2-13 TAPPED HOLES
ON A 6.375 B.C.
(2) 5/8-11 TAPPED HOLES
ON A 7.125 B.C.

COUPLING ASS'Y #131xxx

10	905002	BOLT KIT (PRE-ASSEMBLED)	1
9	905000-XX	HOUSING	1
8	801912	GREASE	1
7	HP-1312-S-62	GREASE PLUG	1
6	123727	THREADED BUSHING	6
5	HX200	7/16-20x1 HHB Y D	6
4	H62500	NEOPRENE INSERT	6
3	123044-04	COUPLING HUB	1
2	124623	BACKING PLATE	1
1	130790	FLYWHEEL PLATE	1

FORD 2.5L

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: ☐ BUY: ☐		HAYES MANUFACTURING INC. ® TITLE FORD 2.5L STUB SHAFT ASSEMBLY MATERIAL			
DESCRIPTION		DRAWN BY SIETING		DATE 08-24-2012	
CHECKED BY RJH		SCALE		DRAWING NO. 905024 SHEET OF REV.	