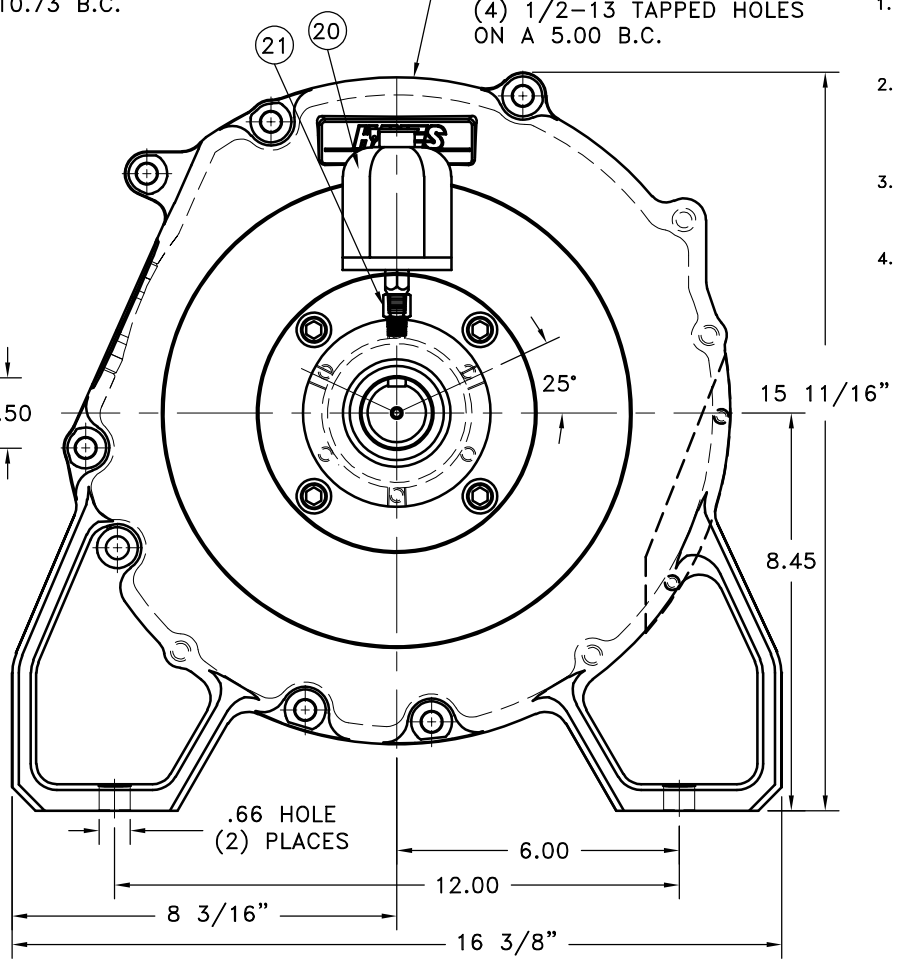
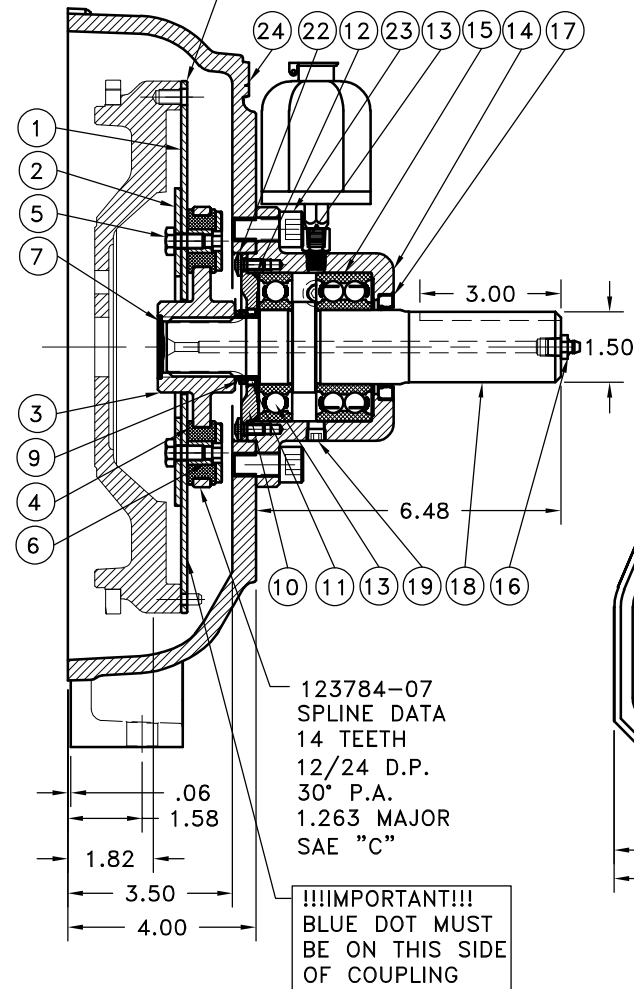


131543  
11.30 O.D.  
(6) 11/32 HOLES ON A 10.63 B.C.  
(3) .241 DOWELS ON A 10.73 B.C.

905000-05  
FORD 2.3L HOUSING  
S.A.E. "B" PUMP MOUNT  
(4) 1/2-13 TAPPED HOLES  
ON A 5.00 B.C.

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	06/18/2015	208KD BEARING CHANGE	LAWSON		

- ATTENTION!!!**
1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
  2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
  3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
  4. INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN WARNING!!! OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.



BLACK ZINC

SUB ASS'Y #127123-BL  
COUPLING ASS'Y #131545

25	905002	BOLT KIT (NOT SHOWN)	1
24	905000-05	HOUSING	1
23	BOLT	1/2-13x1-1/8 SHCS D	4
22	BOLT	1/4-20x1/2 BUTTON HEAD	6
21	50785K250	MALE/FEMALE ADAPTER	1
20	31141	OIL RESERVOIR	1
19	1/8-27	DRAIN/OVERFLOW PLUG	3
18	127119	SPLINED SHAFT	1
17	15830	SEAL	1
16	600000	GREASE ZERT	1
15	5208WD	DOUBLE BEARING	1
14	126646-BL	BEARING HOUSING	1
13	208KD	BEARING	1
12	568-151	O-RING	1
11	12329	SEAL	1
10	127122	SEAL ADAPTER	1
9	400324	V-RING	1
8	801912	GREASE	1
7	R-0017-01	HUBBARD PLUG	1
6	123729-01	THREADED BUSHING	8
5	BOLT	5/16-24x3/4 HHB Y	8
4	H52500	NEOPRENE INSERT	8
3	123784-07	COUPLING HUB	1
2	131544	BACKING PLATE	1
1	131543	FLYWHEEL PLATE	1

<b>SYMBOLS</b>		DET. PART NUMBER DESCRIPTION QTY.	
DO NOT SCALE DRAWING			
TOLERANCES UNLESS OTHERWISE SPECIFIED			
125 MAXIMUM			
ANGLE ±1/2°			
FRACTION ±1/32			
DECIMAL			
.00 ±.01			
.000 ±.005			
.0000 ±.0005			
FINISH			
CLASS		MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	
DESCRIPTION		DRAWN BY: SIETING DATE: 03-19-2013 DRAWING NO. 905400-BL	
		CHECKED BY: SCALE SHEET OF REV.	

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