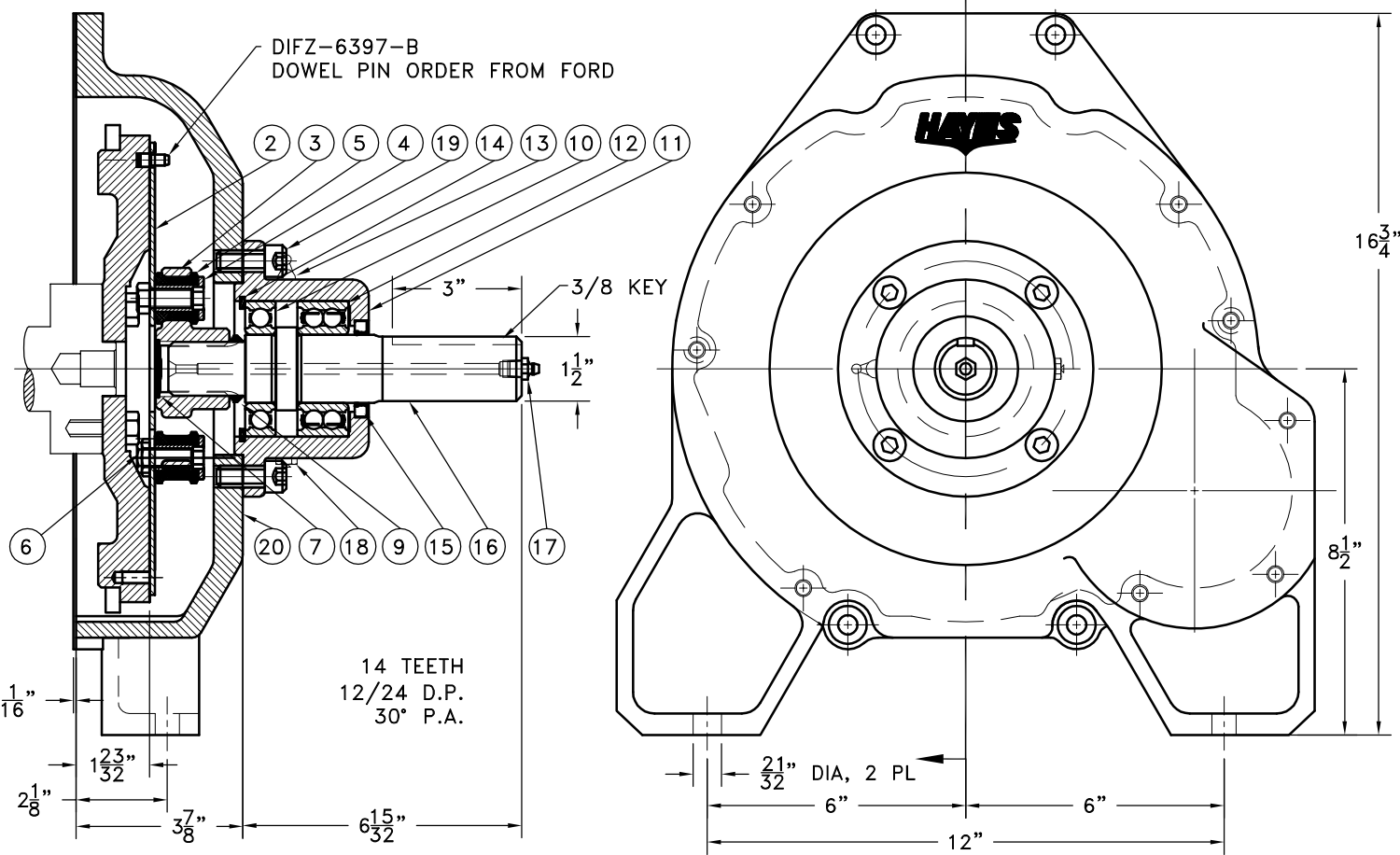


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
F1	01/22/2007	ADDED ATTN BOX.	ZS	RJH	HM



ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

**FORD LRG 425
REPLACES: 909525 909526**

QTY	PART NUMBER	DESCRIPTION
1	20 900393-03	HOUSING
4	19 740000	1/2-13-1-1/8 SHCS
1	18 1093K11	RELIEF VALVE
1	17 600000	GREASE ZERT
1	16 126087	SPLINED SHAFT
1	15 CRW1-R-15830	SEAL
1	14 RR-314	SPIROLOX SNAP RING
2	13 600000	GREASE ZERT
1	12 5208WD	DOUBLE BEARING
1	11 125007	BEARING HOUSING
1	10 208P	BEARING
1	9 VS-032	V-RING
1	8 801912	GREASE
1	7 R-0017-01	GREASE PLUG
6	6 HX200	7/16-20-1 BOLT
6	5 H62500	NEOPRENE INSERT
6	4 123727	THREADED BUSHING
1	3 125749	COUPLING HUB
1	2 124203	FLYWHEEL PLATE
1	1 E7SE-6A373-CA	STARTER PLATE
1	1 E57E-6A373-AB	STARTER PLATE

- NOTES:**
- LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
 - AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
 - WARNING!!! INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY.** DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#126088

COUPLING ASS'Y
125748

ORDER FROM FORD FOR METAL OIL PAN
ORDER FROM FORD FOR ALUMINUM OIL PAN

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REF ASSY 909533 FOR 5" SHAFT

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS - STRAIGHTNESS < ANGLARITY ⊥ PERPENDICULARITY // PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY HAVEMAN	DATE 8-8-00	DRAWING NO. 909531
DESCRIPTION		CHECKED BY RJH	SCALE	SHEET OF REV.