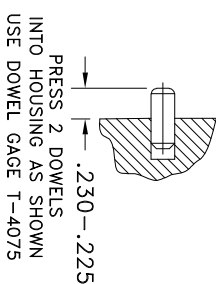
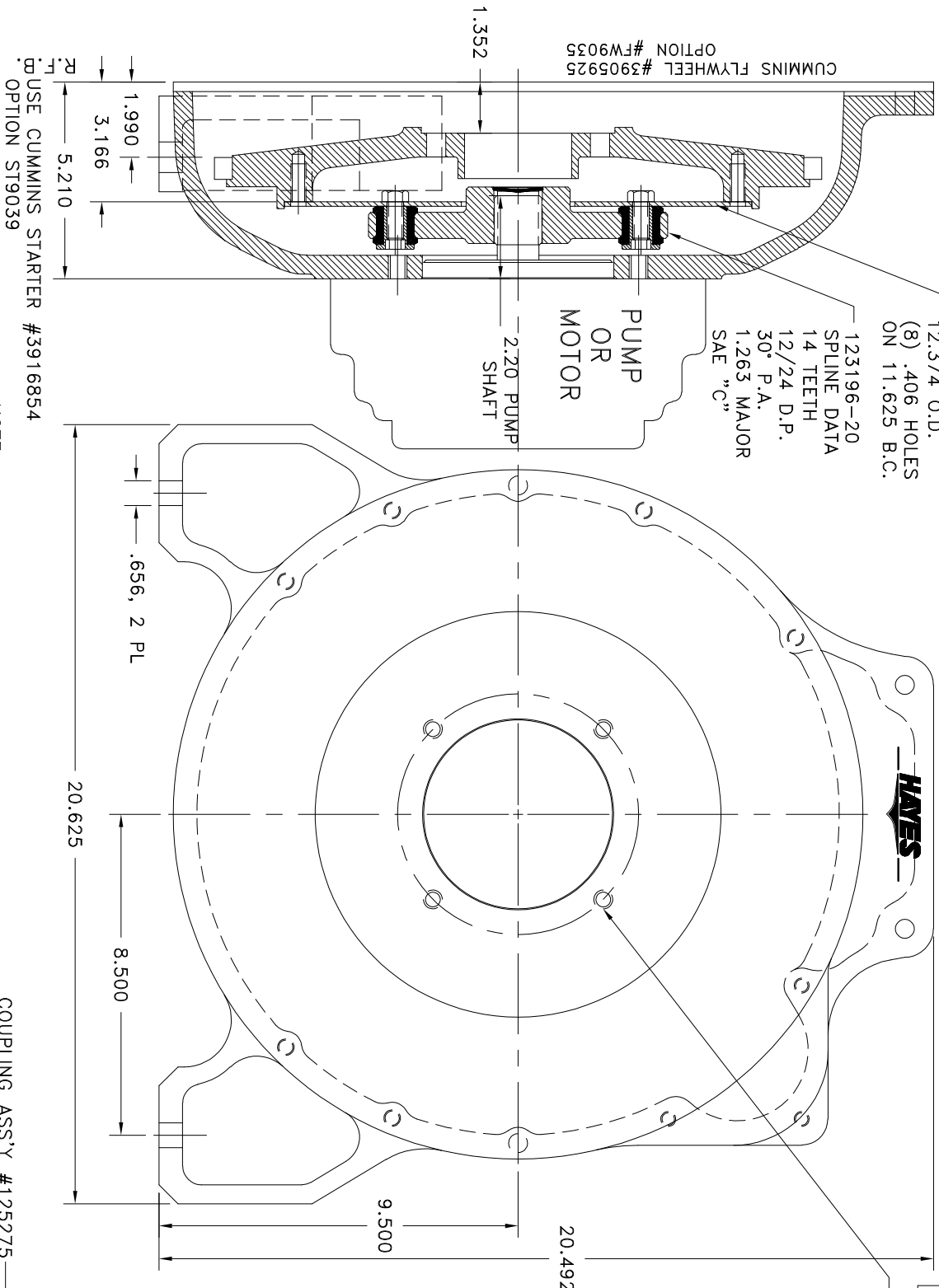


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CHK1	CHK2

910000-02
SAE C 4 BOLT MOUNT
5.00 DIA. PILOT
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 6.38 B.C.

123243-23
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.
123196-20
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"
PUMP
OR
MOTOR
2.20 PUMP
SHAFT
CUMMINS FLYWHEEL #3905925
OPTION #FW9035



UP TO 250 HP

11	910005	BOLT KIT (PRE-ASSEMBLED)	1
10	DOWEL	SD200x1/2x3/4 DOWEL PIN	2
9	910000-02	HOUSING [C4]	1
8	910001	STARTER PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	GREASE PLUG	1
5	BOLT	7/16-20x1 HHB Y D	10
4	123727	THREADED BUSHING	10
3	H62500	NEOPRENE INSERTS	10
2	123196-20	COUPLING HUB [14T 12/24]	1
1	123243-23	FLYWHEEL PLATE [SAE 10]	1

NOTE:
1. USE FURNISHED COUPLING GREASE ON BOTH INTERNAL AND EXTERNAL SPLINE.

2. CAUTION WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.

3. CUMMINS ENGINE 6B75.9

USE CUMMINS STARTER #3916854
OPTION ST9039

COUPLING ASS'Y #125275

SYMBOLS		TITLE	
FLATNESS	DO NOT SCALE	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
STRAIGHTNESS	DO NOT SCALE	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
PERPENDICULARITY	PERPENDICULARITY	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
CONCENTRICITY	CONCENTRICITY	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
TRUE POSITION	TRUE POSITION	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
ROUNDNESS	ROUNDNESS	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
TOTAL RUN OUT	TOTAL RUN OUT	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
CYLINDRICITY	CYLINDRICITY	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	
FINISH	FINISH	CUMMINS FLYWHEEL COUPLING ASSY W/HOUSING	

HAYES
MANUFACTURING INC. ®

CLASS	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DATE	DRAWING NO.
CUMMINS	KNH	12/18/2013	910014
DESCRIPTION	DESIGN LEAD	SCALE	SHEET OF
CUMMINS, 14T12/24, C4, 250	R/H		REV.

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