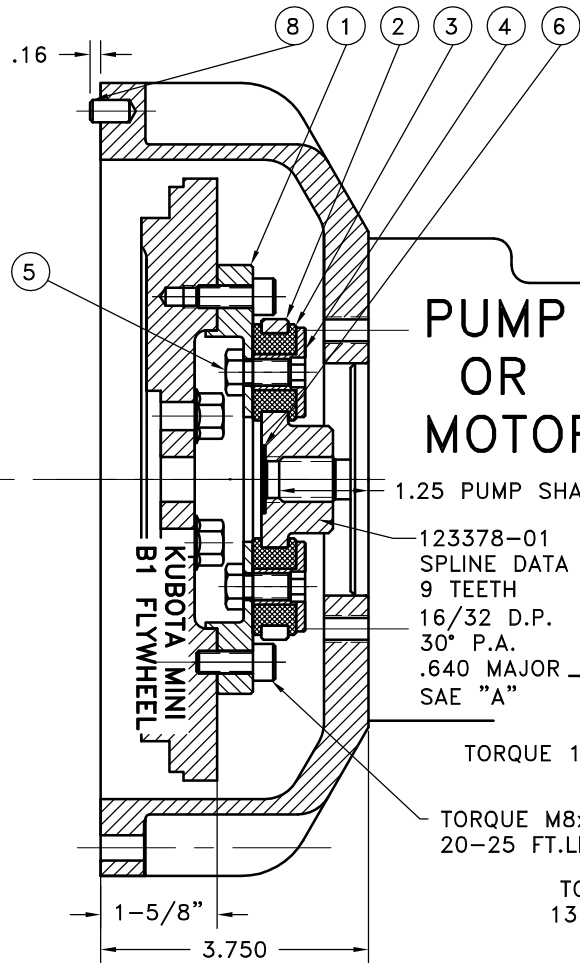


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A3	02/09/2006	ADDED NOTES TO ATTN BOX.	ZS	RJH	HM



PUMP OR MOTOR

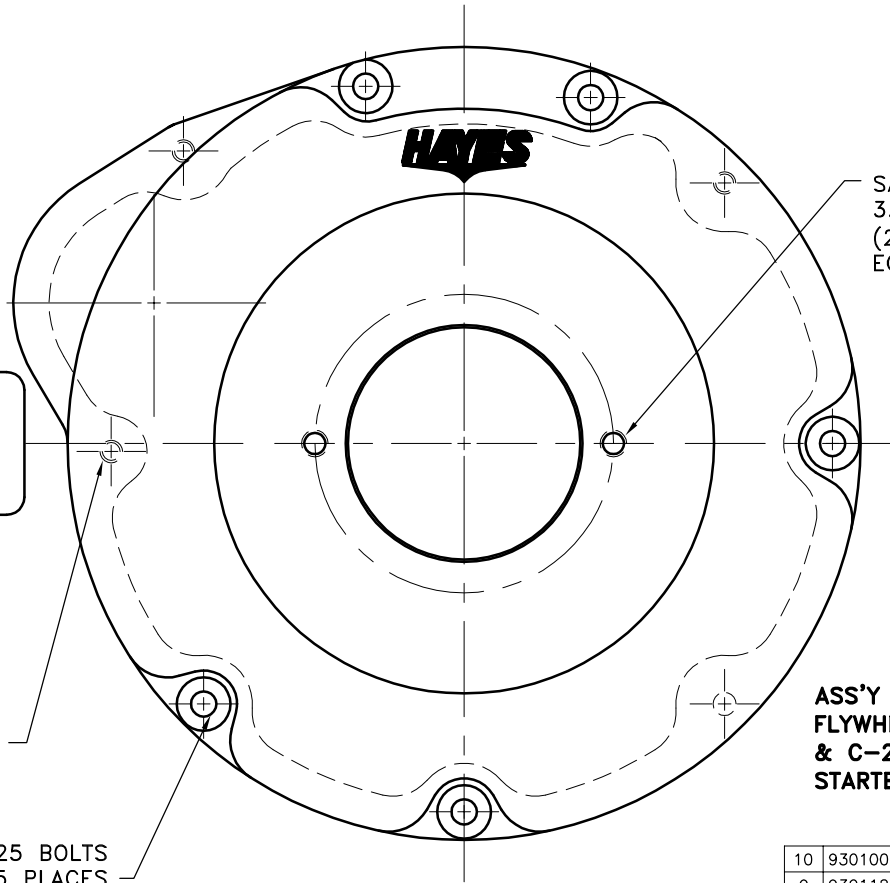
1.25 PUMP SHAFT

123378-01
SPLINE DATA
9 TEETH
16/32 D.P.
30° P.A.
.640 MAJOR
SAE "A"

M8x1.25
TORQUE 13-15 FT.LBS
3 PLACES

TORQUE M8x1.25 BOLTS
20-25 FT.LBS.

TORQUE M8x1.25 BOLTS
13-15 FT.LBS 5 PLACES



SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

**ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE: E-2(19666-04621)
UP TO 20 HP**

10	930100-01	HOUSING	1
9	930112	BOLT KIT	1
8	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
7	801912	GREASE	1
6	HP-937-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123378-01	COUPLING HUB	1
1	123394	FLYWHEEL PLATE	1

NOTES:

1. HOUSING FOR KUBOTA ENGINES Z442-B,
Z482-B, D662-B, D722-B, WG600-B,
WG750-B

2. USE FURNISHED COUPLING GREASE
ON BOTH MALE AND FEMALE SPLINE.

**COUPLING ASS'Y
#124138**

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				
DRAWN BY LANNEN		DATE 9-16-93	DRAWING NO. 930104	SHEET OF REV.
CHECKED BY RJH		SCALE		

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