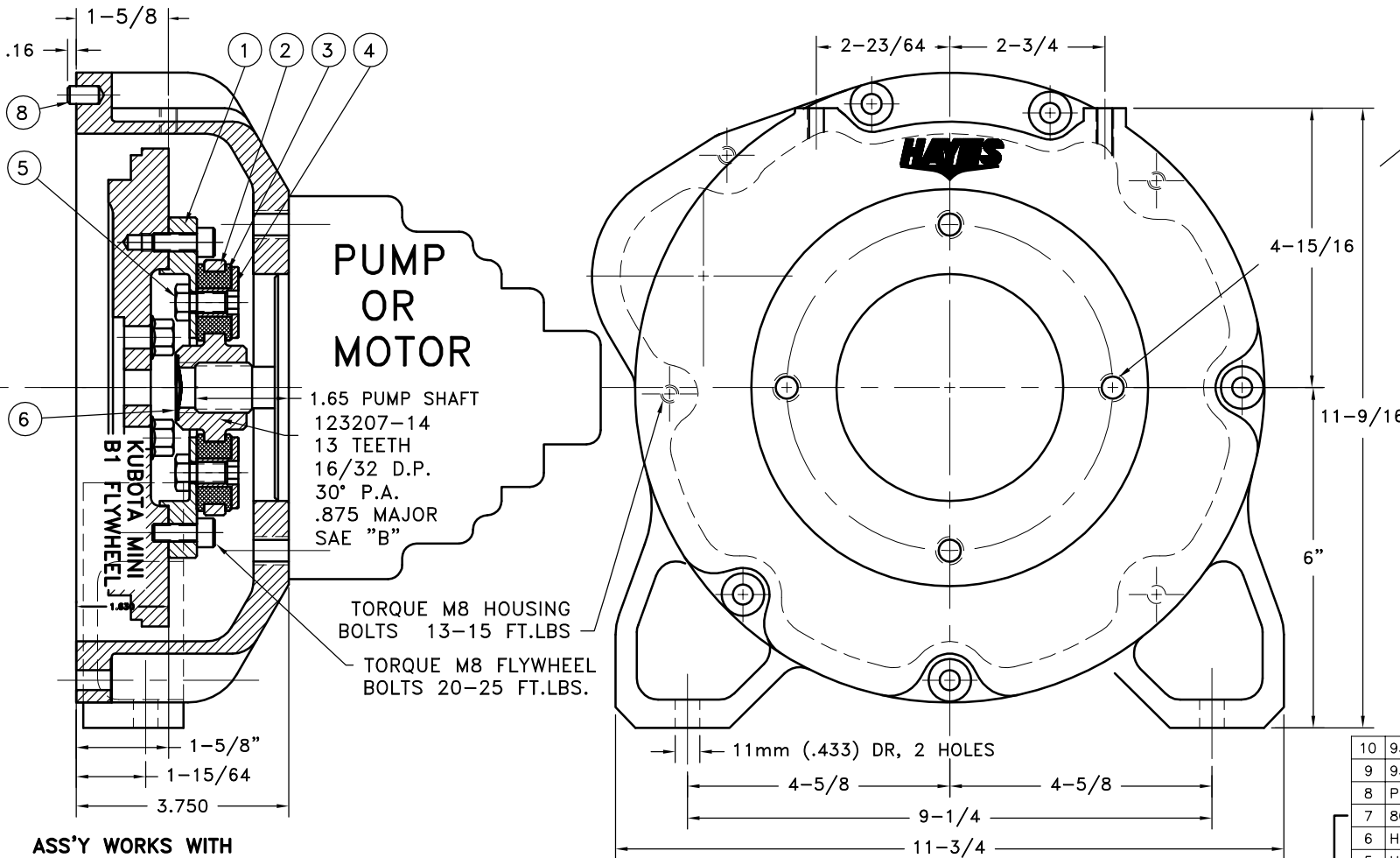


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	03/04/2002	ADDED COMPATIBILITY NOTE	ZS	RJH	HM



SAE "B" 2-BOLT MOUNT
 4.00 DIA PUMP PILOT
 (4) 1/2-13 TAPPED HOLES
 EQ. SPACED ON 5.75 B.C.

**PUMP
OR
MOTOR**

1.65 PUMP SHAFT
 123207-14
 13 TEETH
 16/32 D.P.
 30° P.A.
 .875 MAJOR
 SAE "B"

TORQUE M8 HOUSING
 BOLTS 13-15 FT.LBS
 TORQUE M8 FLYWHEEL
 BOLTS 20-25 FT.LBS.

UP TO 20 HP

**ASS'Y WORKS WITH
 FLYWHEELS: C-1(16851-25118)
 & C-2(16861-25112)
 STARTER PLATE: E-2(19666-04621)**

NOTES:

- HOUSING FOR KUBOTA ENGINES Z442-B, Z482-B, D662-B, D722-B, WG600-B, WG750-B
- USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

**COUPLING ASS'Y
 #124152**

10	930114-03	HOUSING	1
9	930112	BOLT KIT	1
8	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-14	COUPLING HUB	1
1	123394	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS ▭ STRAIGHTNESS ▭ ANGULARITY ▭ SQUARENESS ▭ PARALLELISM ▭ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊙ TOTAL RUN OUT ⊙ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN	DATE 3-21-00	DRAWING NO. 930145 SHEET OF REV.

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