



.344 DR THRU 5 HOLES
TORQUE M8 BOLTS 13-15 FT.LBS

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#125744

COUPLING ASS'Y
#125742

NOTE:
ASSEMBLY WORKS WITH FLYWHEELS
C-1(16851-25118) AND C-2(16861-25112)
AND WITH STARTER PLATE
E-2(19666-04621)

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK
AND RELIEF VALVE ARE LOCATED
HORIZONTAL WHEN MOUNTING ON TO
PUMP MOUNT PLATE OR HOUSING.

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.
4. **HOUSING FOR KUBOTA ENGINES Z442-B, Z482-B, D662-B, D722-B, WG600-B, WG750-B**

REF. 930168 FOR 3" SHAFT

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REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
F	07/08/2010	CHANGED TO BOLTED INSERTS	ZS	HM	RJH

REPLACES 930113

20	DOWEL	SD200x5/16x1/2 DOWEL PIN	2
19	930112	BOLT KIT (PRE-ASSEMBLED)	1
18	930115-01	HOUSING	1
17	BOLT	1/2-13x1-1/8 SHCS D	4
16	1093K11	RELIEF VALVE	1
15	125743	SPLINED SHAFT	1
14	15830	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERK	2
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	BOLT	5/16-24x5/8 HHB Y D	5
4	H52500	NEOPRENE INSERT	5
3	123729-01	THREADED BUSHING	5
2	125745	COUPLING HUB	1
1	124280	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI BEARING STUB SHAFT ASS'Y MATERIAL	
CLASS	DESCRIPTION	DRAWN BY HAYEMAN	DATE 8-9-00	DRAWING NO. 930151
		CHECKED BY	SCALE	SHEET OF REV.

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