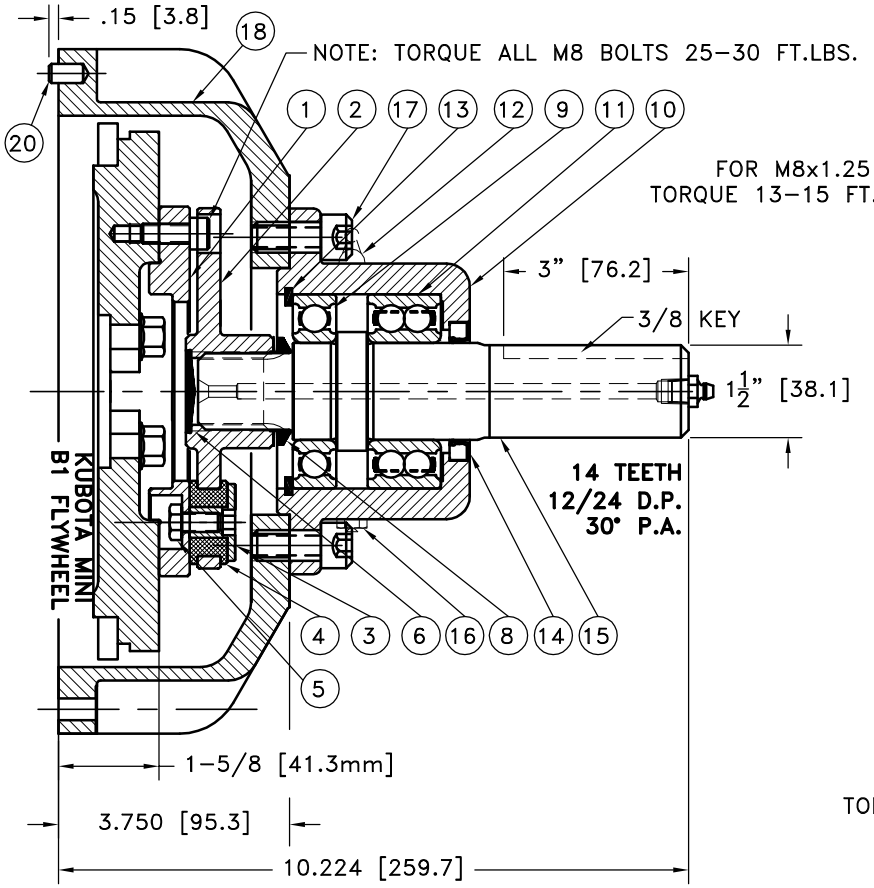
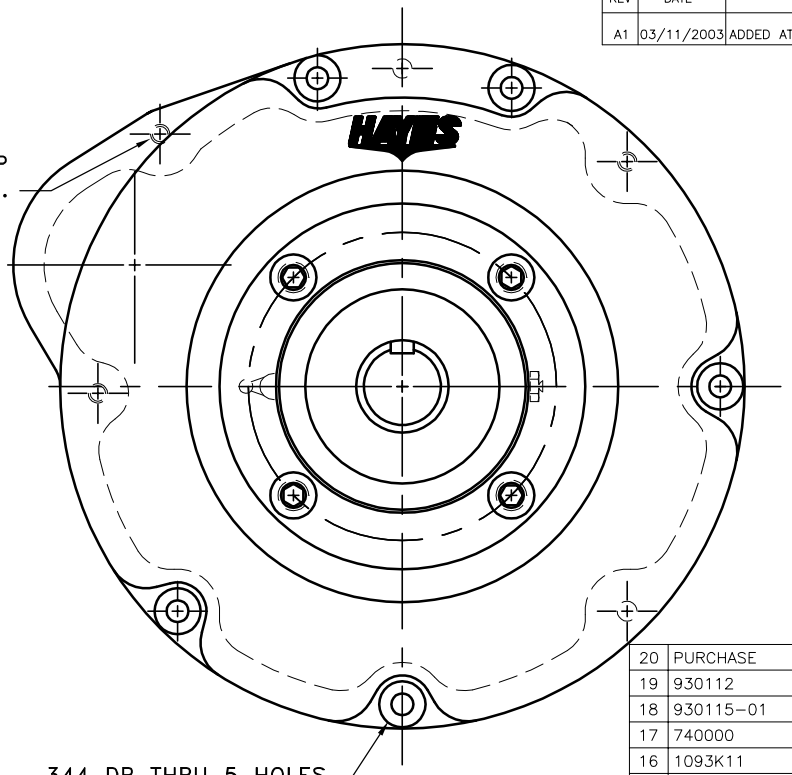
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	03/11/2003	ADDED ATTN BOX	ZS	RJH	HM





BEARING SUPPORTED
STUB SHAFT SUB–ASS'Y
#126413

COUPLING ASS'Y
#125742

20	PURCHASE	5/16 DIA x 1/2 DOWEL	2
19	930112	BOLT KIT	1
18	930115–01	HOUSING	1
17	740000	1/2–13–1–1/8 SHCS	4
16	1093K11	RELIEF VALVE	1
15	126412	SPLINED SHAFT	1
14	CRW1–R–15830	SEAL	1
13	RR–314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERT	1
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS–032	V–RING	1
7	801912	GREASE	1
6	R–0017–01	HUBBARD PLUG	1
5	HX100	5/16–24x5/8	5
4	H52500	NEOPRENE INSERT	5
3	123729–01	THREADED BUSHING	5
2	125745	COUPLING HUB	1
1	124280	FLYWHEEL PLATE	1

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING 1912 COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).

2. GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERT). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.

3. WARNING!!! INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

4. **HOUSING FOR KUBOTA ENGINES Z442–B, Z482–B, D662–B, D722–B, WG600–B, WG750–B**

NOTE:
ASSEMBLY WORKS WITH FLYWHEEELS C–1(16851–25118) AND C–2(16861–25112) AND WITH STARTER PLATE E–2(19666–04621)

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

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REF. 930151 FOR 5" SHAFT

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, PERPENDICULARITY, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DET. | PART NUMBER | DESCRIPTION | QTY.

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: KUBOTA MINI BEARING STUB SHAFT ASS'Y

MATERIAL

CLASS | MAKE: ☐ BUY: ☐ | DRAWN BY: LAWSON | DATE: 8–2–01 | DRAWING NO.: 930168

DESCRIPTION | CHECKED BY: RJH | SCALE | SHEET OF REV.

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