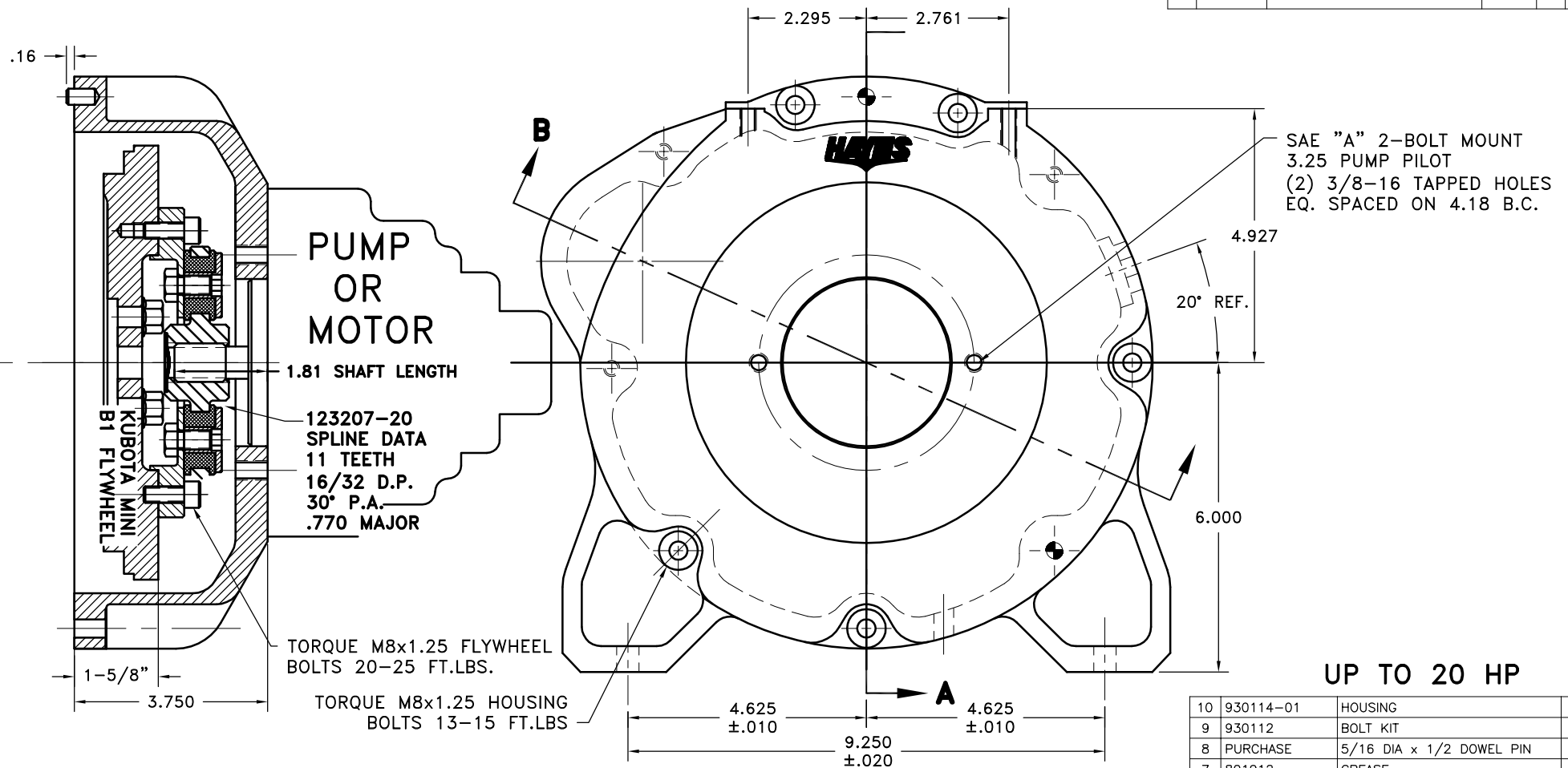


| REV | DATE | CHANGE DESCRIPTION | MOD. BY | CK1 | CK2 |
|-----|------|--------------------|---------|-----|-----|
|     |      |                    |         |     |     |



UP TO 20 HP

ASS'Y WORKS WITH  
FLYWHEELS: C-1(16851-25118)  
& C-2(16861-25112)  
STARTER PLATE: E-2(19666-04621)

#### NOTES:

1. HOUSING FOR KUBOTA ENGINES Z442-B, Z482-B, D662-B, D722-B, WG600-B, WG750-B
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

COUPLING ASS'Y  
#124469

|    |              |                          |   |
|----|--------------|--------------------------|---|
| 10 | 930114-01    | HOUSING                  | 1 |
| 9  | 930112       | BOLT KIT                 | 1 |
| 8  | PURCHASE     | 5/16 DIA x 1/2 DOWEL PIN | 2 |
| 7  | 801912       | GREASE                   | 1 |
| 6  | HP-1125-S-32 | HUBBARD PLUG             | 1 |
| 5  | HX100        | 5/16-24x5/8 H.H.B.       | 3 |
| 4  | 123729-01    | THREADED BUSHING         | 3 |
| 3  | H52500       | NEOPRENE INSERT          | 3 |
| 2  | 123207-20    | COUPLING HUB             | 1 |
| 1  | 123394       | FLYWHEEL PLATE           | 1 |

| SYMBOLS                                                                                                                                                                           | DET.                                                                                                                                                                     | PART NUMBER                                | DESCRIPTION                          | QTY.                                   |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|--------------------------------------|----------------------------------------|
| FLATNESS<br>STRAIGHTNESS<br>ANGULARITY<br>SQUARENESS<br>PARALLELISM<br>CONCENTRICITY<br>TRUE POSITION<br>ROUNDNESS<br>CIRCULAR RUN OUT<br>TOTAL RUN OUT<br>CYLINDRICITY<br>FINISH | DO NOT SCALE<br>DRAWING<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED<br>12X MAXIMUM<br>ANGLE ±1/2°<br>FRACTION ±1/32<br>DECIMAL<br>.00 ±.01<br>.000 ±.005<br>.0000 ±.0005 | DET.<br>PART NUMBER<br>DESCRIPTION<br>QTY. | <b>HAYES</b><br>MANUFACTURING INC. ® |                                        |
| - UNLESS OTHERWISE SPECIFIED -<br>REMOVE FIRST THREAD<br>ON ALL TAPPED HOLES<br>BREAK ALL SHARP CORNERS .010 TO .020<br>STAMP OR MARK DRAWING NO.                                 |                                                                                                                                                                          | DRAWN BY<br>LAWSON                         | DATE<br>11-18-03                     | DRAWING NO.<br>930186<br>SHEET OF REV. |

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