

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A3	04/24/2006	FIXED NOTES.	ZS		

124118-01  
8.499 O.D.  
(6) .406 HOLES  
ON 7.283 B.C.

123207-02  
SPLINE DATA  
13 TEETH  
16/32 D.P.  
30° P.A.  
.885 MAJOR  
SAE "B"

933023-01  
SAE "A" 2-BOLT  
3 1/4" PILOT  
(2) 3/8-16 TAPPED HOLES  
EQ. SPACED ON 4.187 B.C.  
3.250 PUMP PILOT

PUMP  
OR  
MOTOR

1.65 PUMP SHAFT

NOTE: INSTALL 2 DOWEL PINS

M10 BOLTS TORQUE 29-33 FT.LBS.

KUBOTA -03 SERIES

COUPLING ASS'Y #124099

9	931113	BOLT KIT	1
8	PURCHASE	M10 x 20mm DOWEL PINS	2
7	933023-01	HOUSING	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123206-01	STEEL RIVET	6
3	H52500	NEOPRENE INSERT	6
2	123207-02	COUPLING HUB	1
1	124118-01	FLYWHEEL PLATE	1

.197 (5mm)

1.500  
(38.1mm)

1.697  
(43.1mm)  
NOTE:

ASS'Y WORKS WITH  
FLYWHEELS: C-1(16414-25111) &  
C-4(19629-25113)  
HOUSINGS: D-9(19004-04611) &  
D-8(19077-04611)

1. HOUSING FOR KUBOTA ENGINES D1403-B,  
D1703-B, V1903-B, AND V2203-B.

2. USE FURNISHED COUPLING GREASE ON BOTH MALE  
AND FEMALE SPLINE.

3. DOWEL PIN MUST BE PRESSED IN SO THERE IS ONLY  
.230-.225 OF DOWEL STICKING OUT OF HOUSING.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE KUBOTA -03 SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 10-21-93 SCALE	DRAWING NO. 933024 SHEET OF REV.	