

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A2	05/30/2006	FIXED DOWEL DEPTH NOTE.	ZS		

124118-01
8.499 DIA
(6) .406 DIA HOLES
EQ. SPACED ON 7.283 B.C.

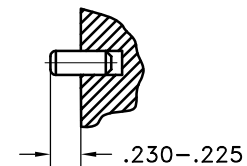
123207-02
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

933023-03
SPECIAL SAE "B" MOUNT
(4) 1/2-13 TAPPED HOLES
2 HORIZONTAL & 2 VERTICAL
ON A 5.750 B.C.
4.000 PUMP PILOT

PUMP
OR
MOTOR

1.65 PUMP SHAFT

NOTE: INSTALL DOWEL PINS
2 PLACES



M10 BOLTS TORQUE 29-33 FT.LBS.

.197 (5mm)
1.500
(38.1mm)
1.697
(43.1mm)

KUBOTA -03 SERIES

COUPLING ASS'Y #124099

UP TO 50 HP

9	933113	BOLT KIT	1
8	PURCHASE	M10 x 20mm DOWEL PIN	2
7	933023-03	HOUSING	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123206-01	STEEL RIVET	6
3	H52500	NEOPRENE INSERT	6
2	123207-02	COUPLING HUB	1
1	124118-01	FLYWHEEL PLATE	1

ASS'Y WORKS WITH
FLYWHEELS: C-1(16414-25111) &
C-4(19629-25113)
HOUSINGS: D-9(19004-04611) &
D-8(19077-04611)

NOTE:

1. HOUSING FOR KUBOTA ENGINES D1403-B, D1703-B, V1903-B, AND V2203-B.
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. DOWEL PIN MUST BE PRESSED IN SO THERE IS ONLY .230-.225 OF DOWEL STICKING OUT OF HOUSING.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$.01 .000 $\pm$.005 .0000 $\pm$.0005		 KUBOTA -03 SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 08-08-94 SCALE	DRAWING NO. 933028 SHEET OF REV.	