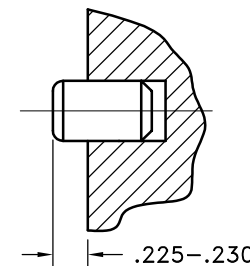


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
D1	07/19/2006	FIXED DOWEL DEPTH NOTES.	ZS	RJH	HM

- NOTE:**
- 1) TORQUE ALL M10 BOLTS 29-33 FT.LBS.
 - 2) TORQUE ALL M8 BOLTS 13-15 FT.LBS.
 - 3) TORQUE ALL 3/8-16 BOLTS 29-33 FT.LBS.
 - 4) USE NUT & BOLT GRADE LOC-TITE ON ALL BOLTS AT ASS'Y.

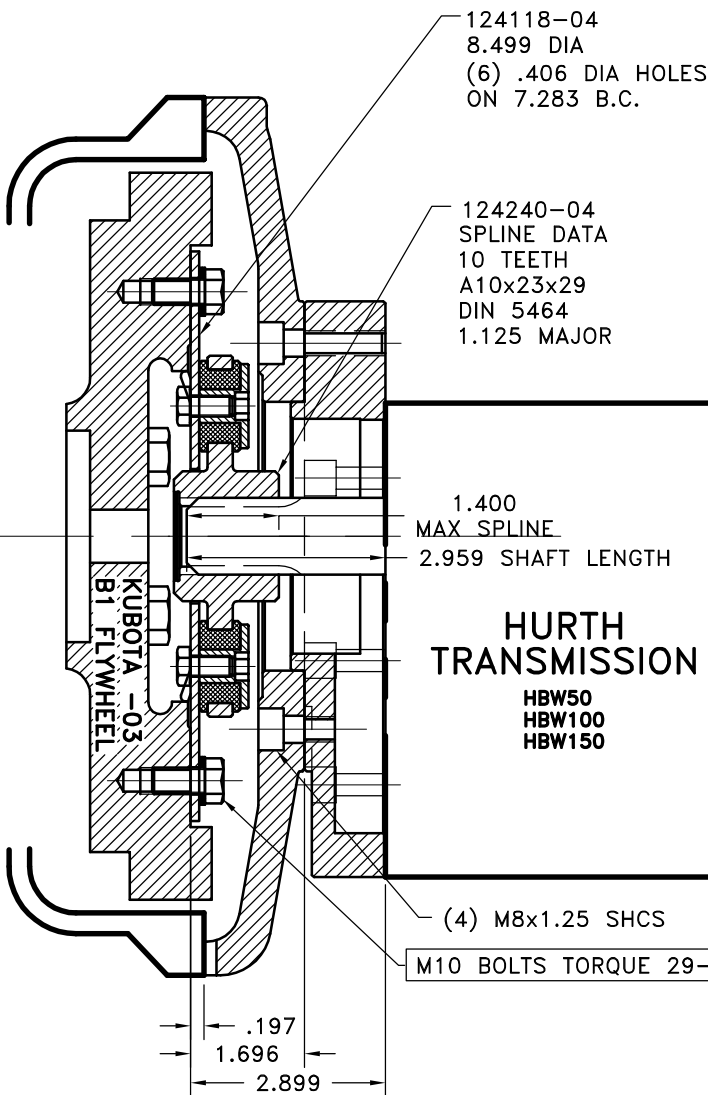
NOTE: INSTALL 2 DOWEL PINS



UP TO 50 HP

12	933113	BOLT KIT (PRE-ASSEMBLED)	1
11	950300	HURTH BOLT KIT (PRE-ASSEMBLED)	1
10	DOWEL	SD200xM10x20 LG DOWEL PIN	2
9	124259	ADAPTER PLATE	1
8	933050	HOUSING	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	BOLT	5/16-24x5/8 HHB Y D	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-04	COUPLING HUB	1
1	124118-04	FLYWHEEL PLATE	1

COUPLING ASS'Y #124511



NOTE:

1. HOUSING FOR KUBOTA ENGINES D1403-B, D1703-B, V1903-B, AND V2203-B.
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. DOWEL PIN MUST BE PRESSED IN SO THERE IS ONLY .230-.225 OF DOWEL STICKING OUT OF HOUSING.

**ASS'Y WORKS WITH
FLYWHEELS: C-1(16414-25111) &
C-4(19629-25113)
HOUSINGS: D-9(19004-04611) &
D-8(19077-04611)**

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH		HAYES MANUFACTURING INC. ® TITLE KUBOTA-03 HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL			
CLASS MAKE: ☐ BUY: ☐		DRAWN BY HAYEMAN CHECKED BY SCALE		DATE 11-3-94 DRAWING NO. 933045 SHEET OF REV.	