

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A3	07/20/2006	FIXED DOWEL DEPTH NOTES.	ZS		

124118-01
8.499 DIA
(6) .406 DIA HOLES
EQ. SPACED ON 7.283 B.C.

123207-01
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"

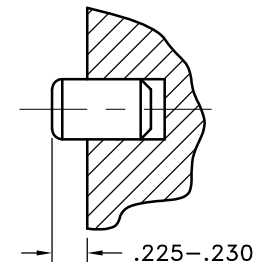
PUMP
OR
MOTOR

1.81 SHAFT LENGTH

TORQUE M10 BOLTS
29-33 FT.LBS.

SPECIAL MOUNT
4.00 DIA PUMP PILOT
(2) M12x1.75 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.
REF: TORQUE M12 HHB
50-55 FT.LBS.

NOTE: INSTALL 2 DOWEL PINS



INERTIA ~ .05825 IN-LB-SEC²
UP TO 50 HP
INGERSOLL RAND #59211128

10	933023-05	HOUSING	1
9	933113	BOLT KIT	1
8	PURCHASE	M10x20 LG DOWEL	2
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-01	COUPLING HUB	1
1	124118-01	FLYWHEEL PLATE	1

COUPLING ASS'Y
#124107

NOTE:

ASS'Y WORKS WITH
FLYWHEELS: C-1(16414-25111) &
C-4(19629-25113)
HOUSINGS: D-9(19004-04611) &
D-8(19077-04611)

1. HOUSING FOR KUBOTA ENGINES D1403-B, D1703-B, V1903-B, AND V2203-B.
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. DOWEL PIN MUST BE PRESSED IN SO THERE IS ONLY .230-.225 OF DOWEL STICKING OUT OF HOUSING.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE KUBOTA -03 SERIES HOUSING & COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 02-16-99 DRAWING NO. 933052 SHEET OF REV.

UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD
ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

933052
SHEET OF REV.