

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	07/27/2006	CHANGED PUMP ADAPTER #	ZS		

124118-10
8.499 DIA
(6) .406 DIA HOLES
EQ. SPACED ON 7.283 B.C.

124240-17
SPLINE DATA
21 TEETH
16/32 D.P.
30° P.A.
1.375 MAJOR

PUMP
OR
MOTOR

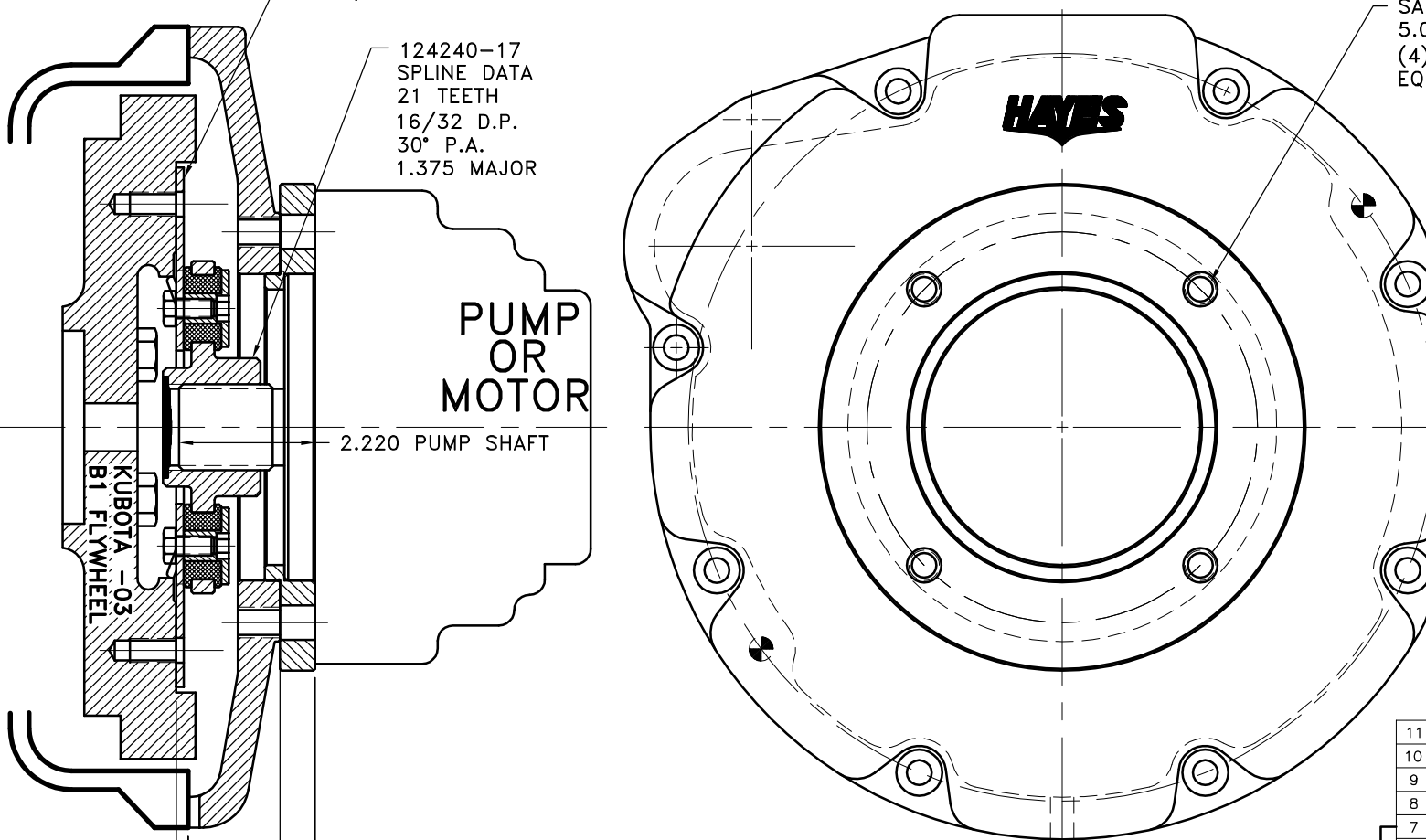
2.220 PUMP SHAFT

.197
1.500
2.072
2.269

ASS'Y WORKS WITH
FLYWHEELS: C-1(16414-25111) &
C-4(19629-25113)
HOUSINGS: D-9(19004-04611) &
D-8(19077-04611)

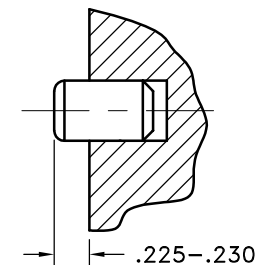
NOTE:

1. HOUSING FOR KUBOTA ENGINES D1403-B, D1703-B, V1903-B, AND V2203-B.
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.
3. DOWEL PIN MUST BE PRESSED IN SO THERE IS ONLY .230-.225 OF DOWEL STICKING OUT OF HOUSING.



SAE C PUMP MOUNT
5.00 PILOT DIA
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 6.38 B.C.

NOTE: INSTALL 2 DOWEL PINS



COUPLING ASS'Y #125638

11	PURCHASE	M10 x 20mm DOWEL	2
10	125253-04	PUMP ADAPTER	1
9	933113	BOLT KIT	1
8	933041-03	HOUSING	1
7	801912	GREASE	1
6	HP-1625-S-62	GREASE PLUG	1
5	HX100	5/16-24 x 5/8" HHB	1
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-17	COUPLING HUB	1
1	124118-10	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 ANGLE ±1/2° FRACTION ±1/32 FINISH - UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		HAYES MANUFACTURING INC. ® TITLE KUBOTA 03 COUPLING AND HOUSING ASS'Y MATERIAL	
		DRAWN BY SIETING	DATE 11-12-98	DRAWING NO. 933054
		CHECKED BY RJH	SCALE	SHEET OF REV.

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